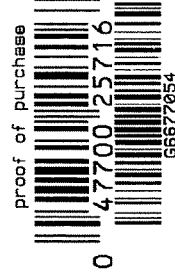


G-667 7154

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

proof of purchase



owner registration sticker



BM FORM

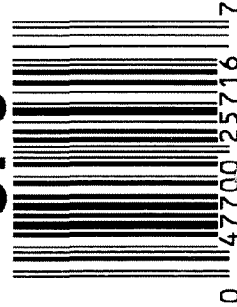
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6677054

UPC



ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)

UPC



ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)

UPC



SERIAL NO.



GUN SERIAL # G6677054

OP #	OPERATION NAME	READINGS	DATE	INITIAL
410	SERIALIZE BOLT HANDLE		8-9-07	PPD
420	ASSEMBLE ACTION		7-24-07	SD
430	ASSEMBLE TO STOCK		7/27/07	WJH
440	PROOF	MAGNA - FLUX	7/27/07	WJH
460	CHECK HEADSPACE	AUG 15 2007	7/27/07	WJH
470	DIS-ASSEMBLE ACTION		8-2-07	SD
480	MAGNAFLUX BBL ACTION	OPERATOR <u>Sms</u>	8/13/07	Sms
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		8-13-07	CW
510	DRILL AND TAP SIGHT HOLES		8-10-07	TRW
520	GOFF BLAST BBL / REC		8/13/07	(S)
530 & 540	APPLY COATINGS (BARREL ACTION)			
	(BOLT)		8/23/07	RP
560	RE-ASSEMBLE ACTION		8-27-07	SD
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-27-07	SD
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-27-07	SD
	D) OIL FIRING PIN ASSEMBLY		8/30/07	PPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

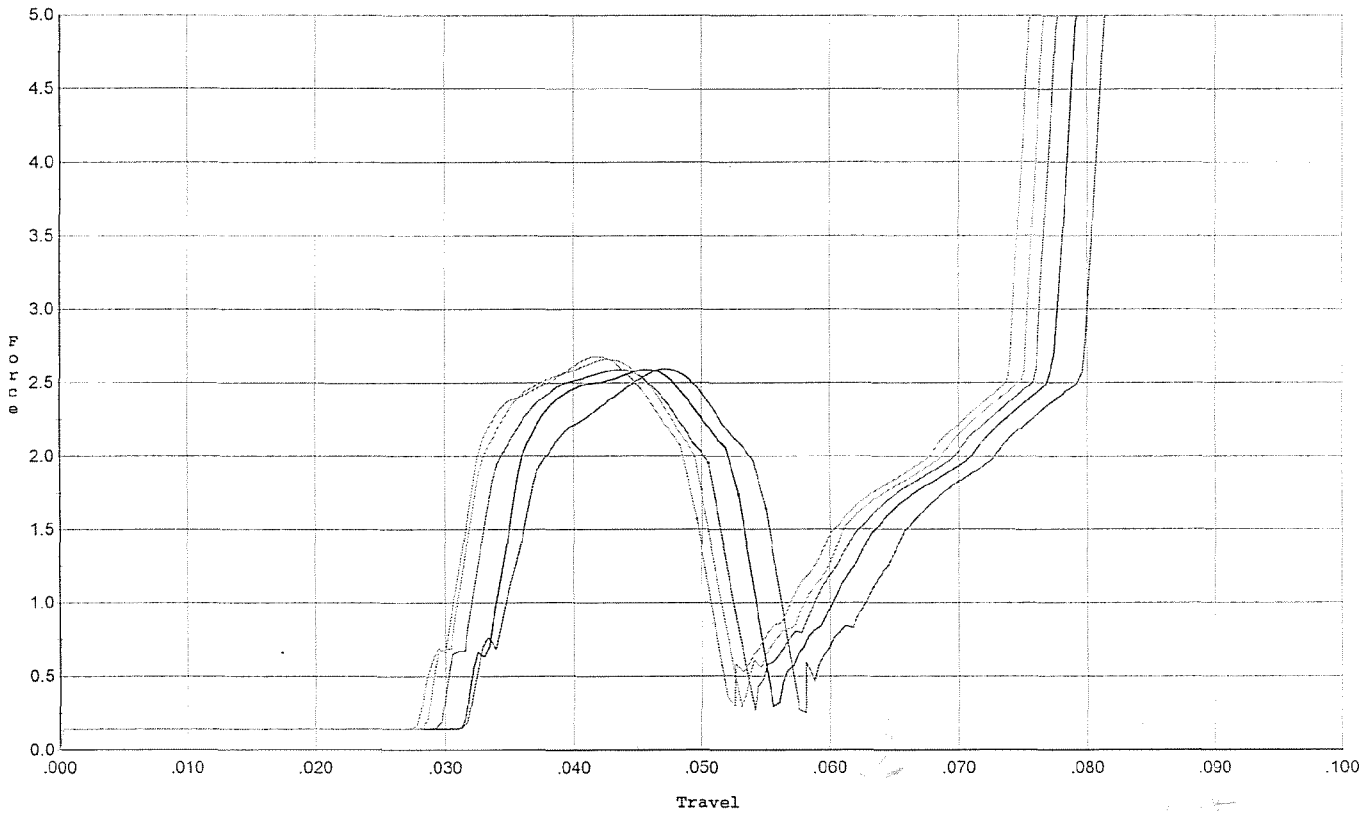
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.0</u> <u>6.25</u> <u>6.0</u>	9/5/07	non
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>5.0</u> <u>5.0</u> <u>4.75</u>	9/5/07	non
	H) TRIGGER PULL TEST AND RETAINABILITY		9/5/07	non
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	9/5/07	non
	J) ASSEMBLE STOCK		8/30/07	P.P.D.
	K) ASSEMBLE SWIVEL STUDS		9/5/07	non
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		9/6/07	P.P.D.
	M) IRON SIGHT ALIGNMENT		9/6/07	P.P.D.
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		9/6/07	P.P.D.
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	8/30/07	non
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		8-30-07	SD
670	FINAL INSPECTION A) HEADSPACE		9/5/07	non
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.49</u> <u>2.50</u> <u>2.39</u> <u>2.53</u> <u>2.61</u>	8/31/07	RP
	C) FUNCTION		9/5/07	non
690	PACK		9-7-07	DA

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: M. McKinney 6/15/07

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



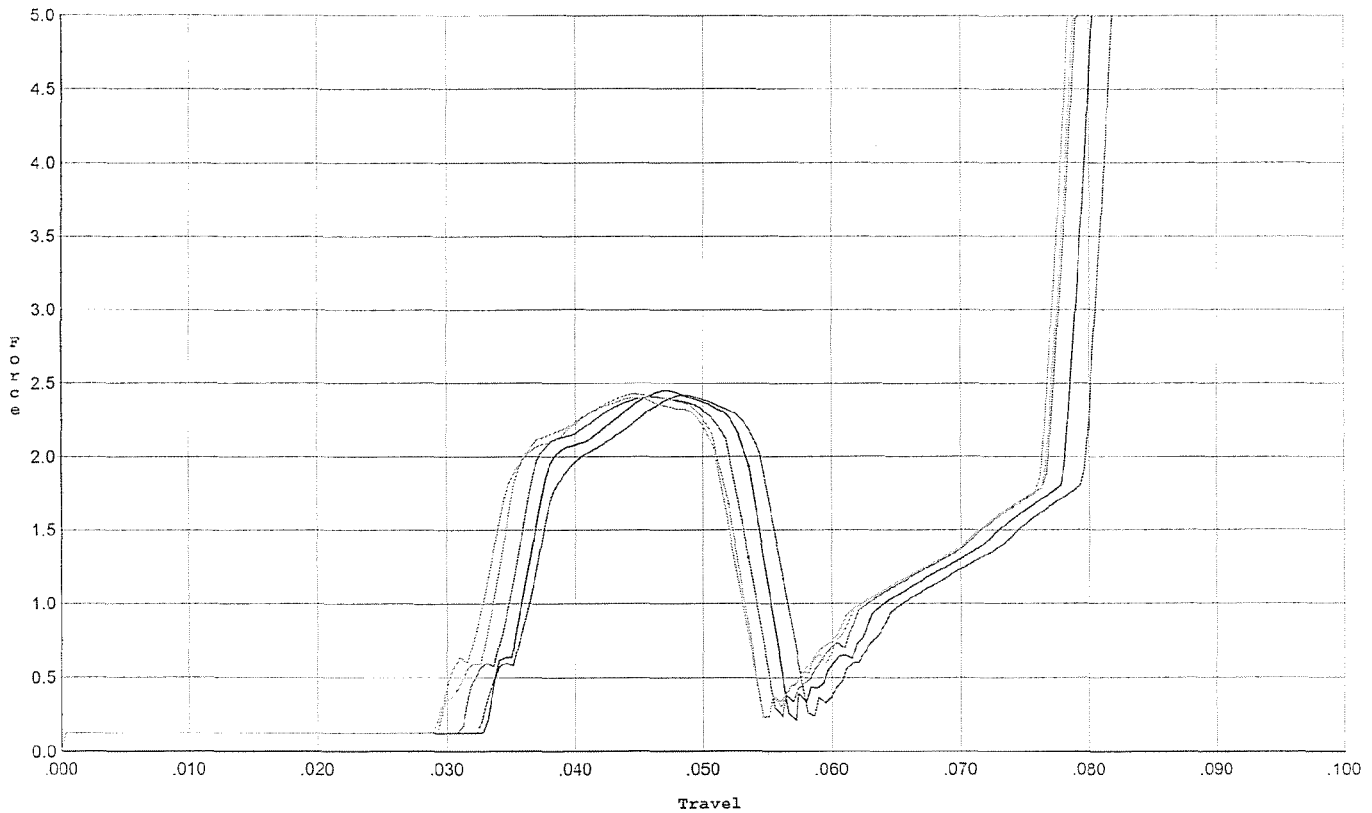
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.593	0.055	0.032	0.033	0.051		Set Trigger
2	2.590	0.053	0.032	0.032	0.049		Set Trigger
3	2.588	0.051	0.030	0.032	0.048		Set Trigger
4	2.661	0.049	0.029	0.032	0.049		Set Trigger
5	2.675	0.050	0.028	0.031	0.049		Set Trigger

2.62 Avg.

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: M. McKinney 6/15/07

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



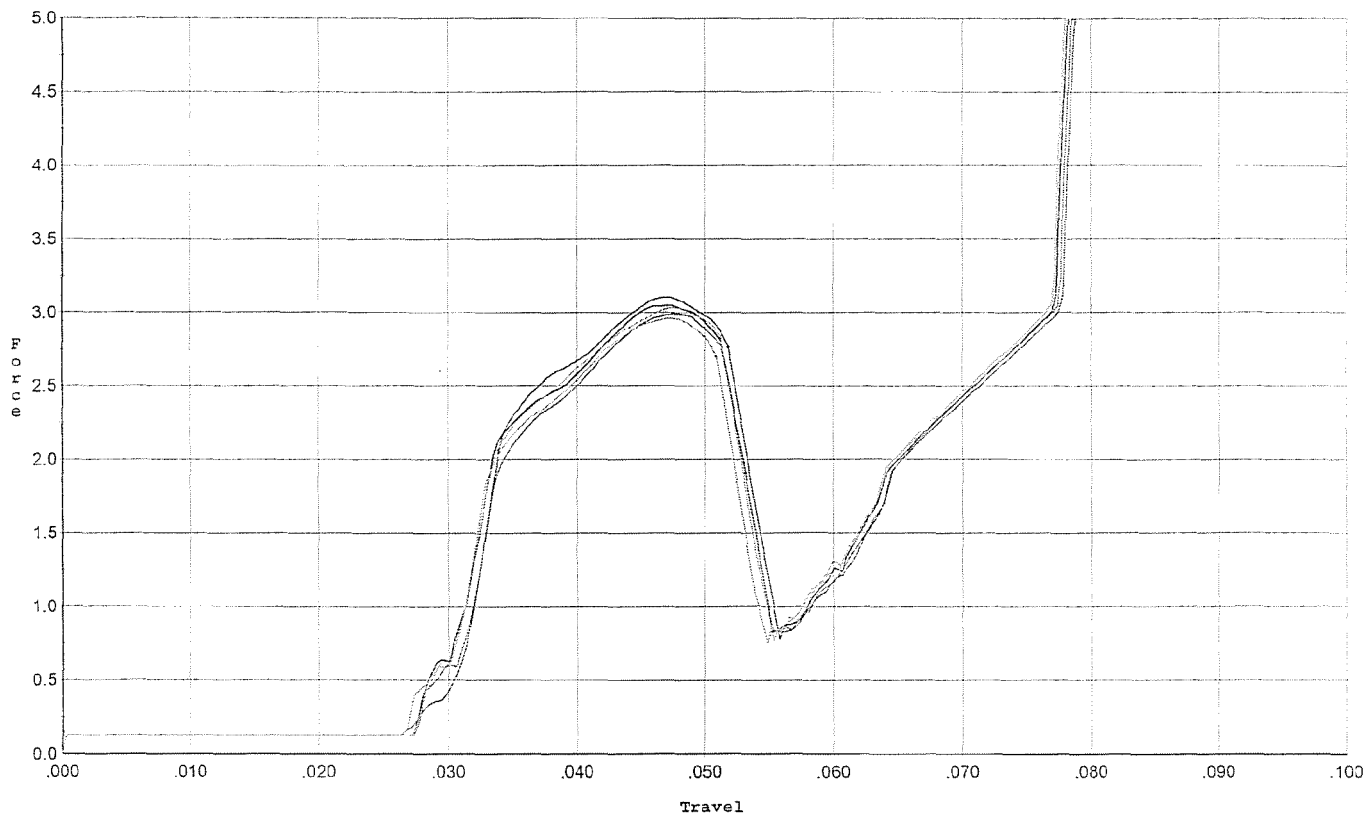
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.422	0.056	0.033	0.033	0.047		Set Trigger
2	2.450	0.054	0.033	0.033	0.045		Set Trigger
3	2.411	0.054	0.032	0.033	0.046		Set Trigger
4	2.399	0.051	0.029	0.034	0.045		Set Trigger
5	2.427	0.052	0.030	0.033	0.047		Set Trigger

2.42 AVG

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: M. McKinney 6/15/07

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



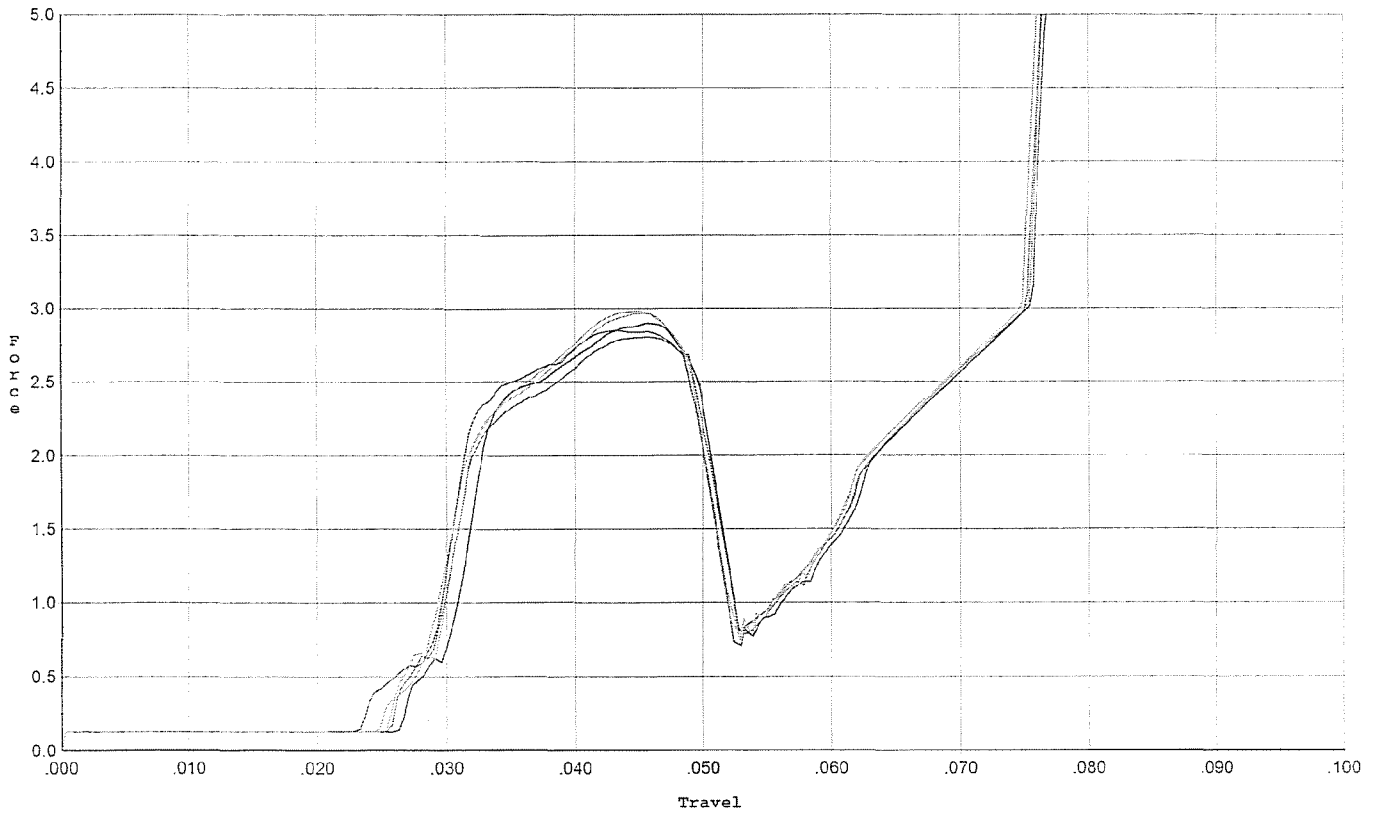
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.104	0.052	0.028	0.031	0.060		Set Trigger
2	3.048	0.053	0.028	0.031	0.061		Set Trigger
3	2.991	0.053	0.028	0.031	0.059		Set Trigger
4	2.960	0.051	0.027	0.031	0.057		Set Trigger
5	3.033	0.051	0.028	0.031	0.059		Set Trigger

3.03 Avg.

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: M. McKinney 6/15/07

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



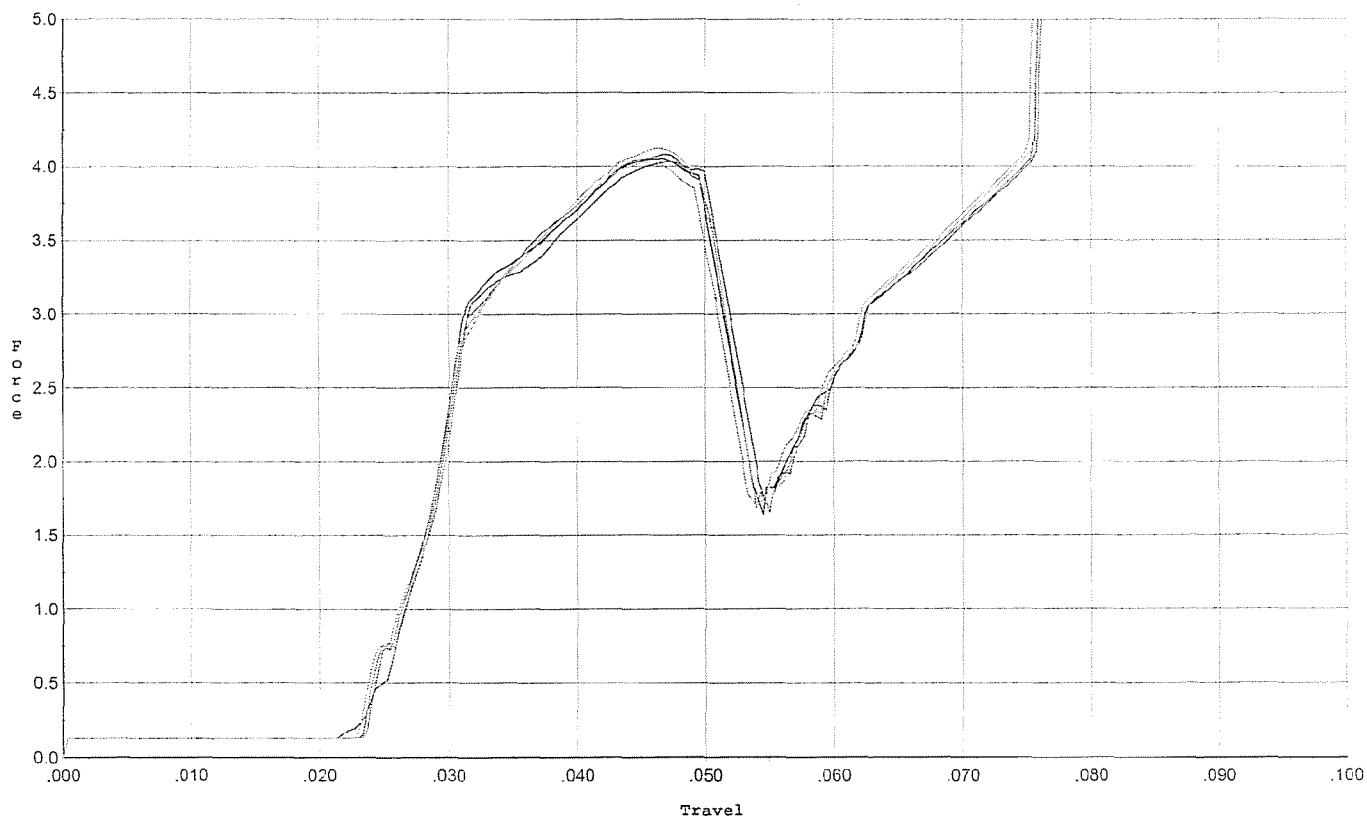
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.853	0.050	0.024	0.031	0.057		Set Trigger
2	2.899	0.050	0.027	0.031	0.055		Set Trigger
3	2.807	0.051	0.026	0.031	0.056		Set Trigger
4	2.967	0.049	0.026	0.031	0.056		Set Trigger
5	2.982	0.049	0.025	0.031	0.056		Set Trigger

2.90 avg.

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: M. McKinney 6/15/07

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



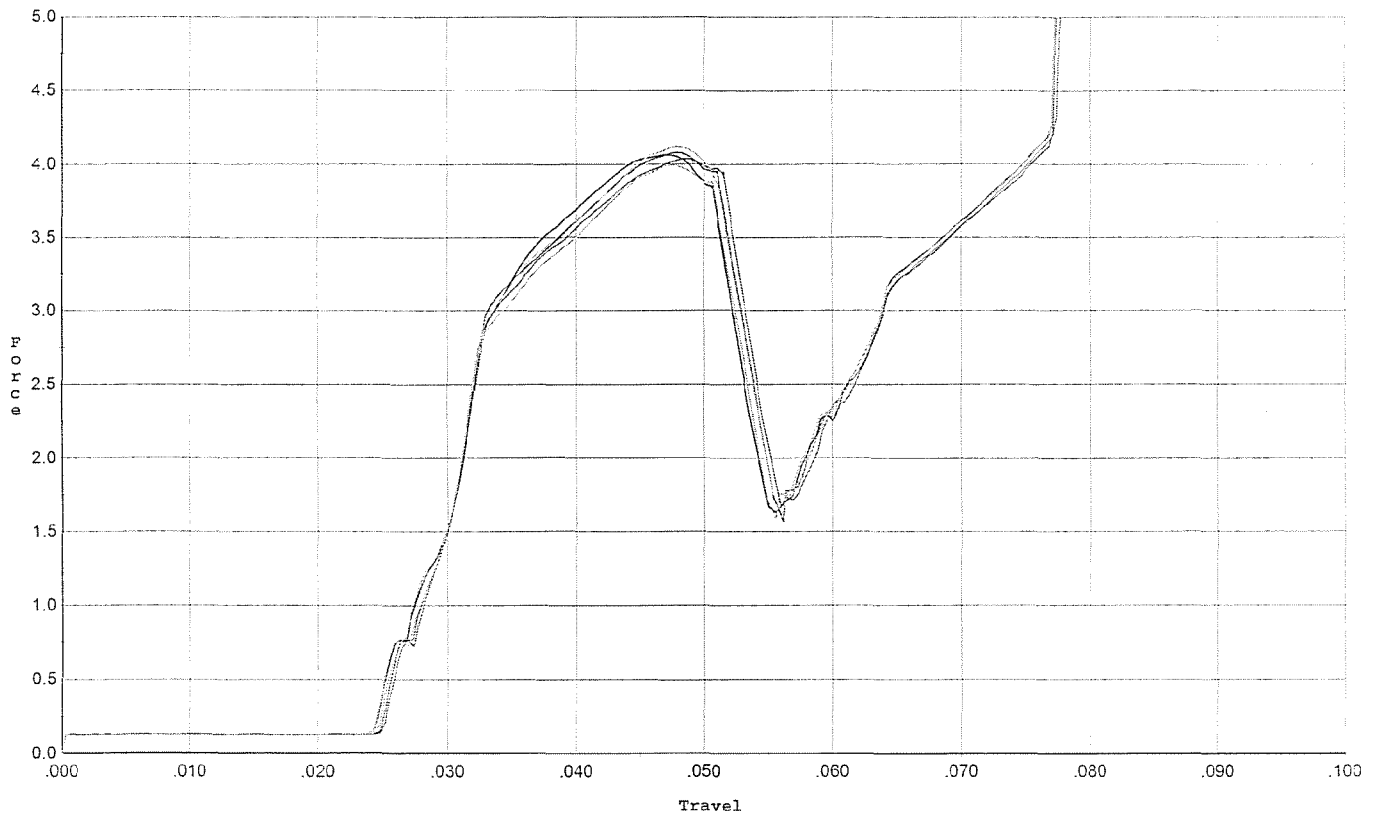
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.034	0.052	0.024	0.028	0.088		Set Trigger
2	4.053	0.051	0.024	0.028	0.088		Set Trigger
3	4.081	0.051	0.024	0.028	0.086		Set Trigger
4	4.123	0.050	0.024	0.028	0.086		Set Trigger
5	4.034	0.051	0.023	0.028	0.086		Set Trigger

4.07 Avg.

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: M. McKinney 6/15/07

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.080	0.051	0.025	0.029	0.084		Set Trigger
2	4.061	0.051	0.025	0.029	0.083		Set Trigger
3	4.035	0.052	0.025	0.028	0.085		Set Trigger
4	4.122	0.051	0.025	0.028	0.084		Set Trigger
5	3.993	0.053	0.025	0.028	0.085		Set Trigger

4.0 lbs.

Trigger Profile [lbs,inch]

Profile

GunType:

Make:

Note:

SWS

Rifle

Remington

M. McKinney 6/15/07

Model:

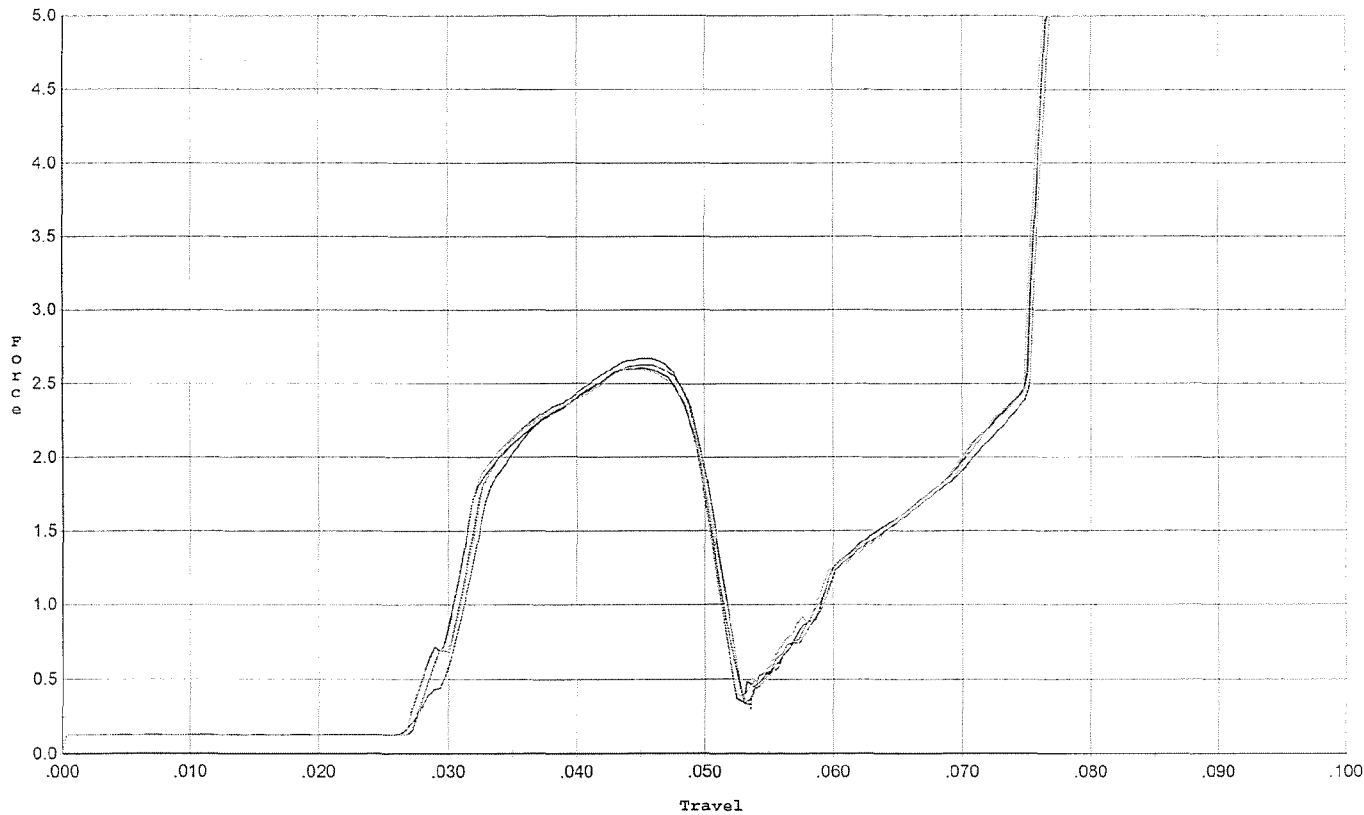
Serial No:

Trigger:

M/24

Form #F005

reset to 2.5 lbs. +/- .50 lbs. for final test



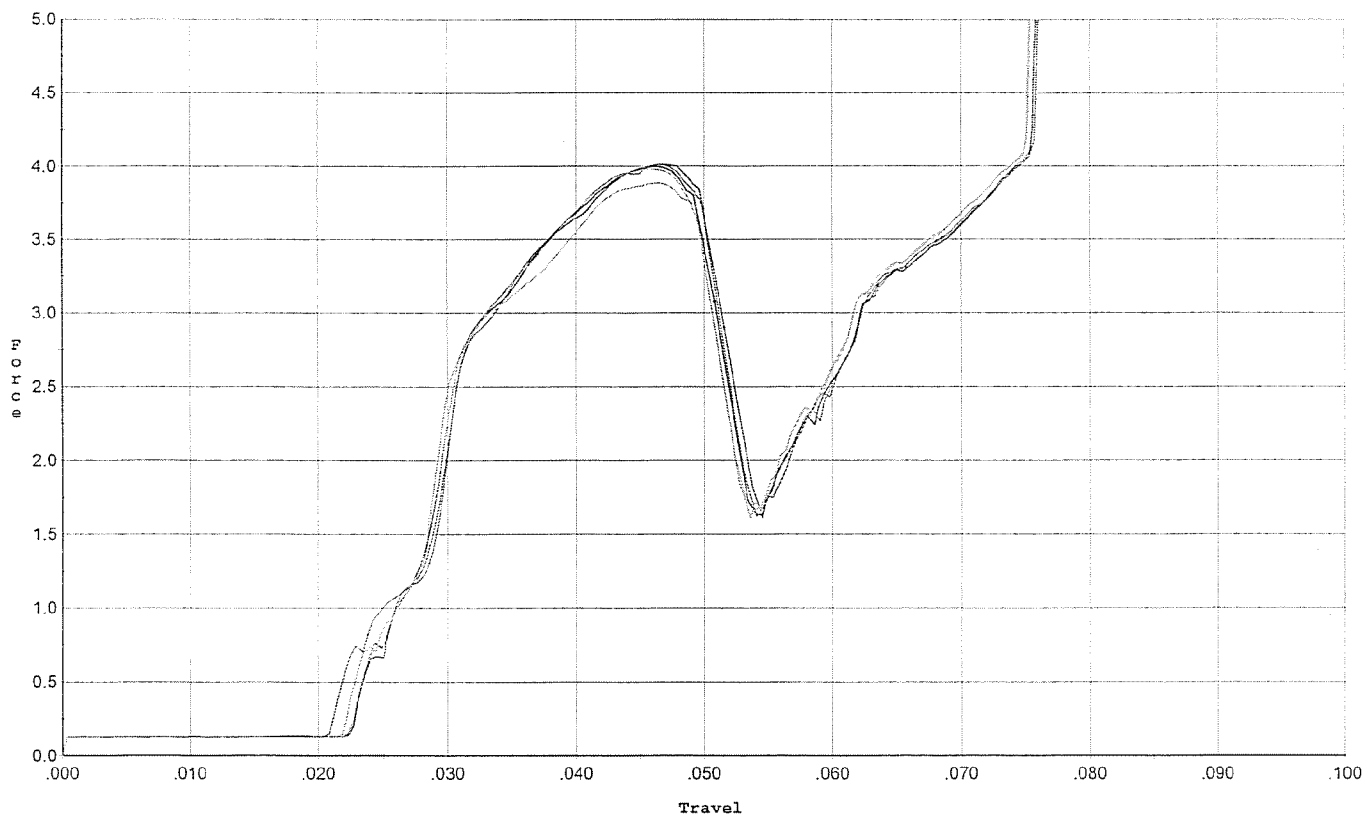
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.627	0.050	0.028	0.032	0.049		Set Trigger
2	2.606	0.049	0.027	0.032	0.049		Set Trigger
3	2.669	0.049	0.028	0.032	0.049		Set Trigger
4	2.622	0.051	0.028	0.032	0.050		Set Trigger
5	2.602	0.049	0.027	0.032	0.049		Set Trigger

2.603 Avg.

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: M. McKinney 6/15/07

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.012	0.052	0.023	0.028	0.086		Set Trigger
2	3.996	0.051	0.023	0.028	0.084		Set Trigger
3	4.012	0.050	0.021	0.029	0.084		Set Trigger
4	3.883	0.049	0.023	0.028	0.080		Set Trigger
5	3.980	0.049	0.022	0.028	0.082		Set Trigger

3.98 Avg

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6677054. __0
FILE DATE AND TIME: 08/30/2007 23:05

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

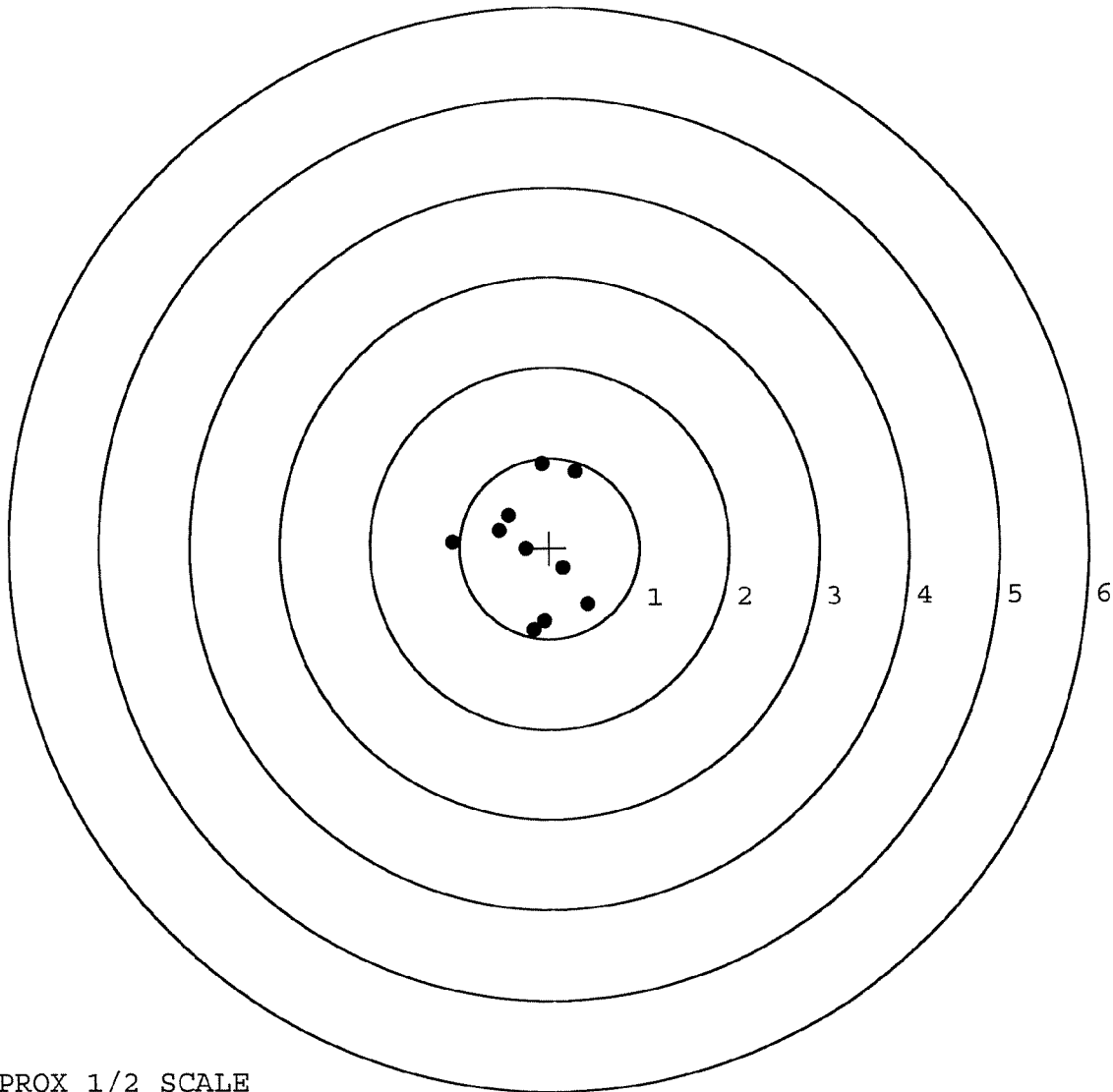
The Average X Centroid of the Five Target Set:	0.033
The Average Y Centroid of the Five Target Set:	0.007
The Average Point of Impact of the Five Target Set:	0.034
The Average Mean Radius of the Five Target Set:	0.815
The Distance from POA to Centroid Target #1:	0.182
The Distance from Centroid Target #2 to Centroid Target #1:	0.310
The Distance from Centroid Target #3 to Centroid Target #1:	0.204
The Distance from Centroid Target #4 to Centroid Target #1:	0.314
The Distance from Centroid Target #5 to Centroid Target #1:	0.269

BARBER - M24 0174121

SERIAL NUMBER: G6677054. __0
 TARGET NUMBER: 1
 FILE DATE: 08/30/2007
 FILE TIME: 23:05

POINT#	X	Y
1:	-0.079	0.938
2:	0.296	0.847
3:	-0.452	0.362
4:	-0.559	0.195
5:	-0.266	-0.011
6:	-1.079	0.067
7:	0.151	-0.222
8:	0.424	-0.630
9:	-0.182	-0.907
10:	-0.063	-0.809

X CENTROID: -0.181
 Y CENTROID: -0.017
 POA TO CENTROID: 0.182
 HORZ SPREAD: 1.503
 VERT SPREAD: 1.845
 GROUP SPREAD: 1.818
 MIN RADIUS: 0.085
 MAX RADIUS: 0.987
 MEAN RADIUS: 0.678
 # IN 1 IN DIAMETER: 4
 # IN 2 IN DIAMETER: 10
 # in 3 IN DIAMETER: 10



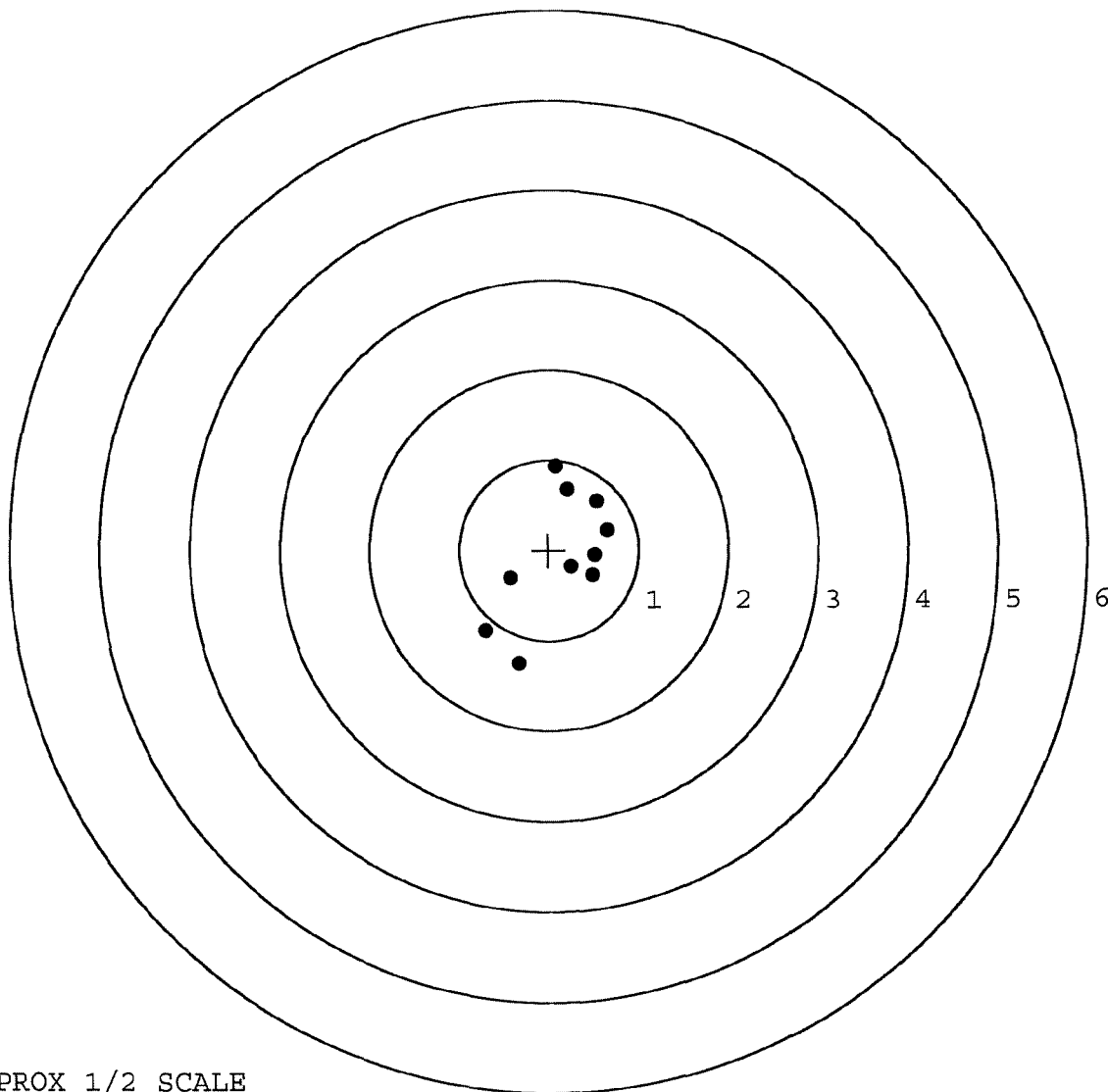
TARGET APPROX 1/2 SCALE

BARBER - M24 0174122

SERIAL NUMBER: G6677054. __0
TARGET NUMBER: 2
FILE DATE: 08/30/2007
FILE TIME: 23:05

POINT#	X	Y
1:	0.086	0.927
2:	0.211	0.667
3:	0.537	0.542
4:	0.648	0.226
5:	0.490	-0.278
6:	0.247	-0.186
7:	-0.428	-0.313
8:	-0.712	-0.891
9:	-0.339	-1.255
10:	0.520	-0.053

X CENTROID: 0.126
Y CENTROID: -0.061
POA TO CENTROID: 0.140
HORZ SPREAD: 1.360
VERT SPREAD: 2.182
GROUP SPREAD: 2.223
MIN RADIUS: 0.174
MAX RADIUS: 1.281
MEAN RADIUS: 0.711
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 8
in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE

BARBER - M24 0174123

SERIAL NUMBER: G6677054. __0

TARGET NUMBER: 3

FILE DATE: 08/30/2007

FILE TIME: 23:05

POINT#	X	Y
1:	-0.226	0.901
2:	0.275	0.864
3:	0.418	1.351
4:	0.810	1.092
5:	0.900	0.020
6:	0.377	-0.780
7:	-0.063	-0.344
8:	-0.936	-0.588
9:	-0.897	-1.160
10:	-0.441	-1.259

X CENTROID: 0.022

Y CENTROID: 0.010

POA TO CENTROID: 0.024

HORZ SPREAD: 1.836

VERT SPREAD: 2.610

GROUP SPREAD: 2.834

MIN RADIUS: 0.364

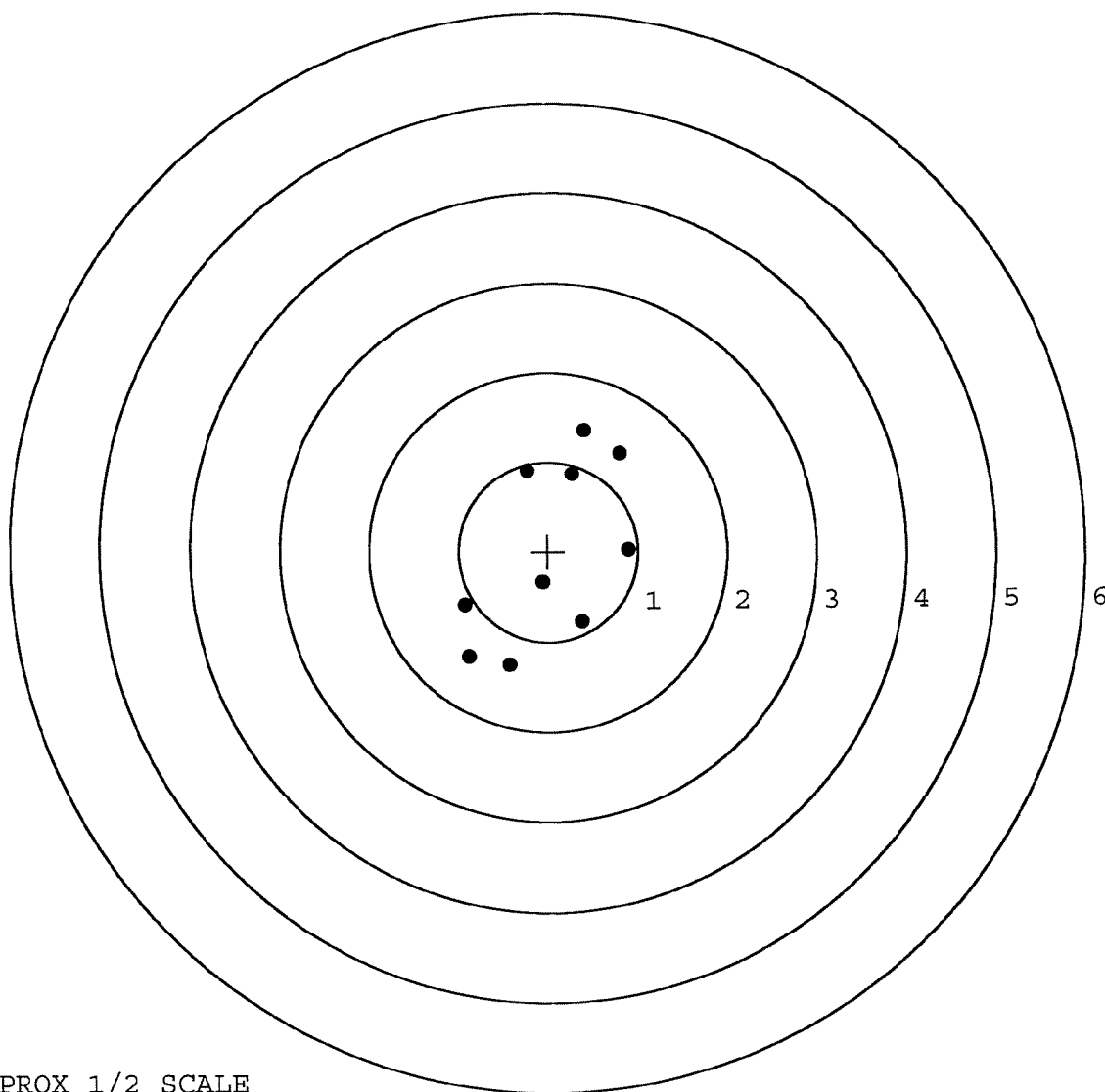
MAX RADIUS: 1.487

MEAN RADIUS: 1.063

IN 1 IN DIAMETER: 1

IN 2 IN DIAMETER: 5

in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6677054. 0

TARGET NUMBER: 4

FILE DATE: 08/30/2007

FILE TIME: 23:05

POINT#	X	Y
1:	0.053	0.950
2:	0.424	0.960
3:	-0.404	0.390
4:	-0.264	0.167
5:	-0.600	-0.140
6:	0.450	-0.256
7:	-0.439	-0.658
8:	0.325	-0.709
9:	0.957	-0.934
10:	0.797	0.493

X CENTROID: 0.130

Y CENTROID: 0.026

POA TO CENTROID: 0.133

HORZ SPREAD: 1.557

VERT SPREAD: 1.894

GROUP SPREAD: 2.090

MIN RADIUS: 0.418

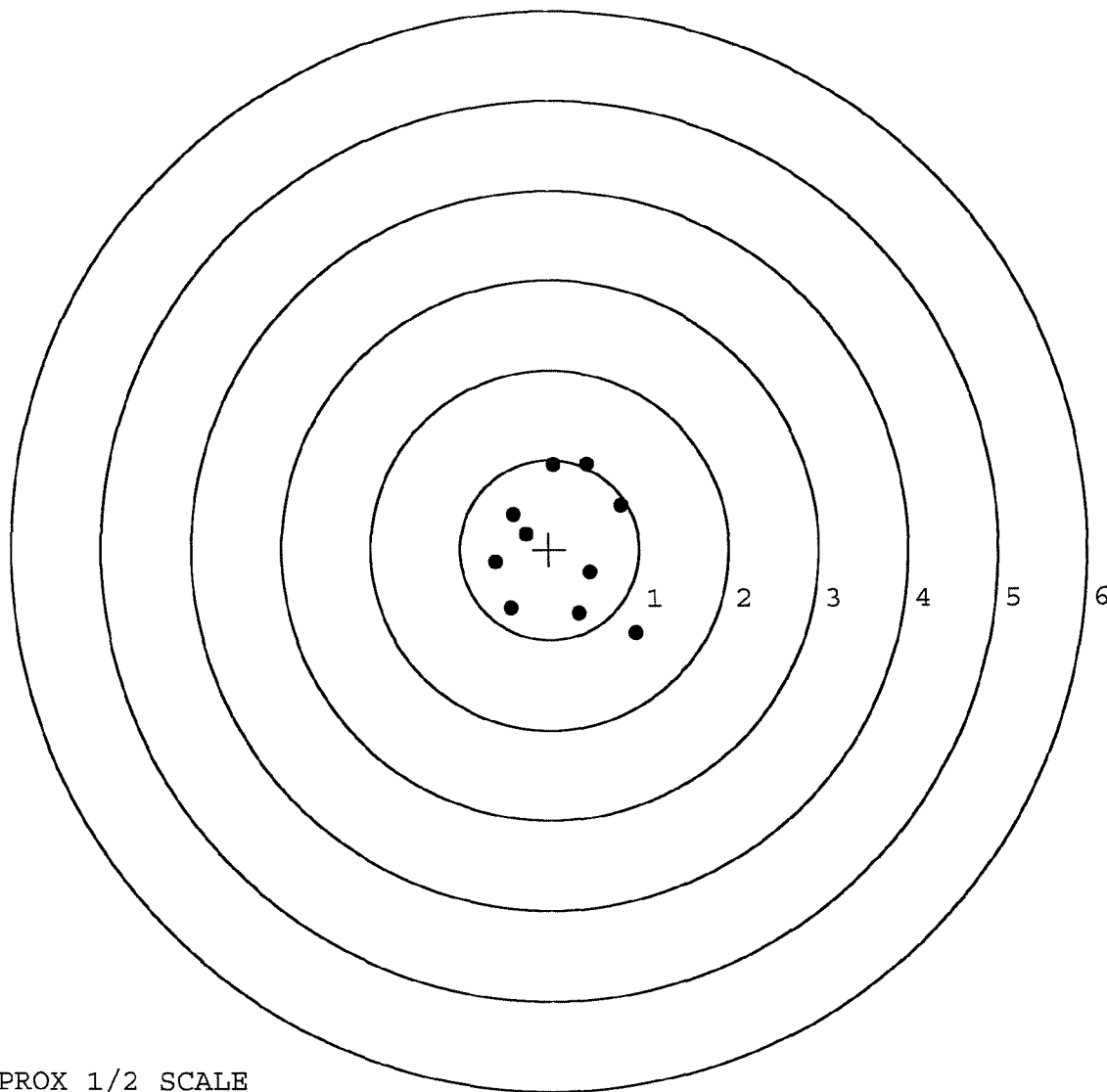
MAX RADIUS: 1.267

MEAN RADIUS: 0.788

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 9

in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE

BARBER - M24 0174125

SERIAL NUMBER: G6677054. __0

TARGET NUMBER: 5

FILE DATE: 08/30/2007

FILE TIME: 23:05

POINT#	X	Y
1:	-0.800	0.404
2:	-0.547	0.279
3:	-0.591	0.808
4:	0.253	0.903
5:	0.472	0.382
6:	0.422	-0.102
7:	0.645	-0.333
8:	0.328	-0.727
9:	1.370	-0.175
10:	-0.845	-0.647

X CENTROID: 0.071

Y CENTROID: 0.079

POA TO CENTROID: 0.106

HORZ SPREAD: 2.215

VERT SPREAD: 1.630

GROUP SPREAD: 2.265

MIN RADIUS: 0.395

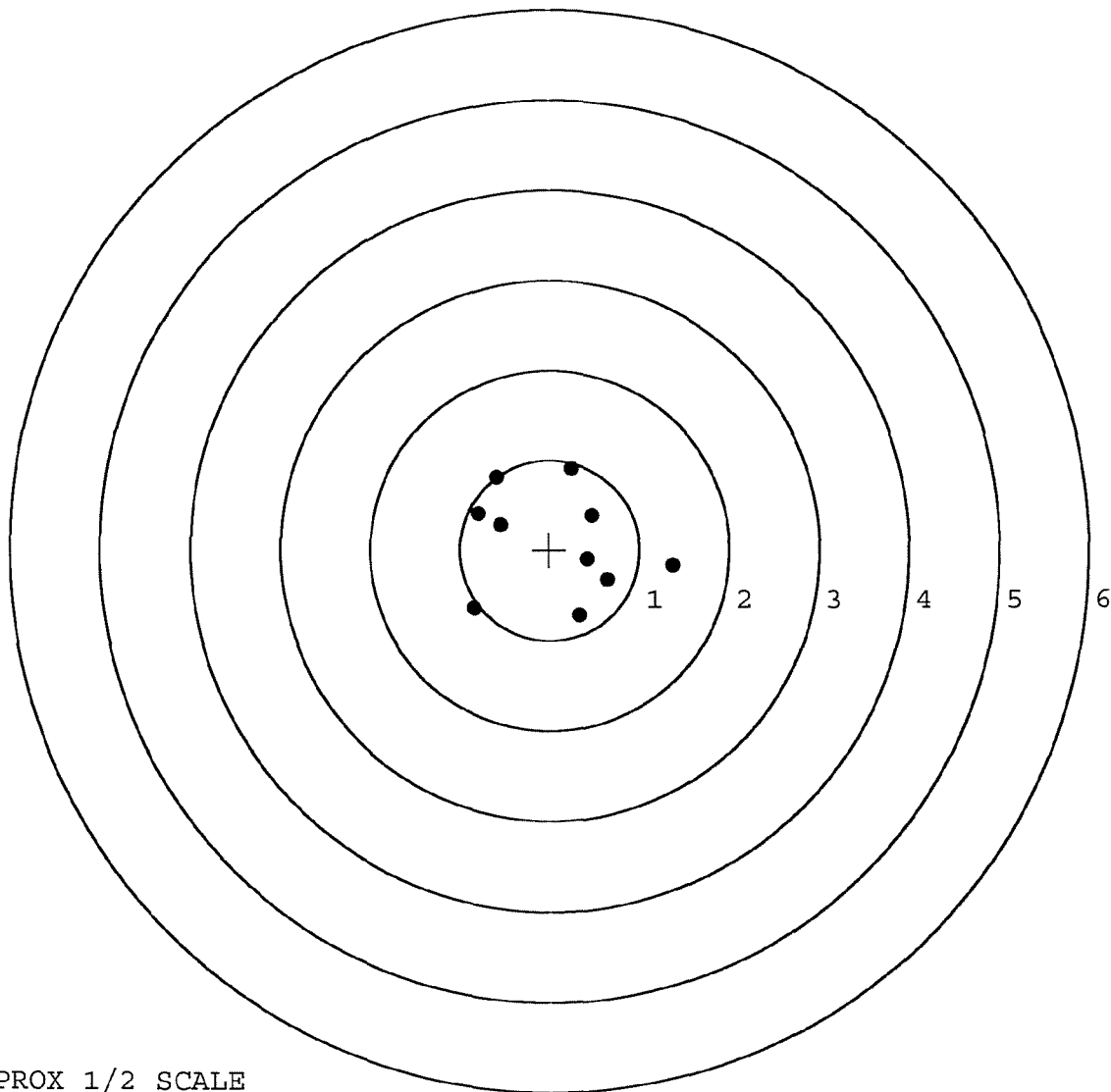
MAX RADIUS: 1.324

MEAN RADIUS: 0.835

IN 1 IN DIAMETER: 1

IN 2 IN DIAMETER: 8

in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE