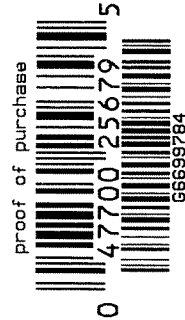


66699784

**M/24 7.62 NATO S.W.S.
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
COMPLETE SYSTEM - LE/EXPORT**

98606 - M-24 OPERATORS MANUAL
96229 - SWS SLING STRAP ASSEMBLY
96117 - TRS BI POD ASSB

BM FORM 96253

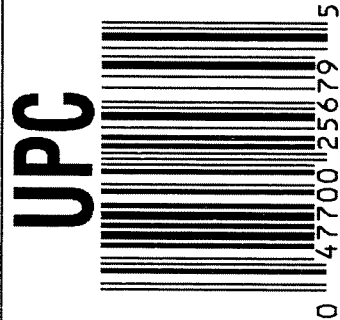


ORDER NO. 25679

BARREL LENGTH 24"

CAPACITY 6

G6699784



GUN SERIAL # G6699784

OP #	OPERATION NAME	READINGS	DATE	INITIAL
410	SERIALIZE BOLT HANDLE		4-2-08	SP.D.
420	ASSEMBLE ACTION		4-2-08	SP.D.
430	ASSEMBLE TO STOCK		4-2-08	TRW
440	PROOF	MAGNA FLUX	4-2-08	TRW
460	CHECK HEADSPACE		4-2-08	TRW
470	DIS-ASSEMBLE ACTION		4-3-08	SP.D.
480	MAGNAFLUX BBL ACTION	OPERATOR <u>crus</u>	4/4/08	crus
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		4-3-08	CW
510	DRILL AND TAP SIGHT HOLES		4-3-08	FM
520	GOFF BLAST BBL / REC		4-7-08	DG
530 & 540	APPLY COATINGS (BARREL ACTION)		4-11-08	cr
	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		4-16-08	SP.D.
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		4-16-08	SP.D.
	C) INSPECT EJECTOR HOLE FOR CHAMFER		4-16-08	SP.D.
	D) OIL FIRING PIN ASSEMBLY		4-18-08	SP.D.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

BARBER - M24 0179246									
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>7.25</u>	<u>7.25</u>	<u>7.5</u>	4-22-08	TRW		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>2.75</u>	<u>3.0</u>	<u>3.0</u>	4-22-08	TRW		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.023</u>	<u>.023</u>	<u>.0225</u>	4-22-08	TRW		
	J) ASSEMBLE STOCK					4-18-08	L.P.D.		
	K) ASSEMBLE SWIVEL STUDS					4-22-08	TRW		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S					4-22-08	L.P.D.		
	M) IRON SIGHT ALIGNMENT					4-22-08	L.P.D.		
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER					4-22-08	L.P.D.		
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u>	FAIL		4-21-08	SD		
			<u>PASS</u>	FAIL					
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION		N/A				
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
660	INSPECT FOR LIVE AMMO					4-21-08	L.P.D.		
670	FINAL INSPECTION A) HEADSPACE					4-22-08	TRW		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.68</u>	<u>2.63</u>	<u>2.65</u>	<u>2.67</u>	<u>2.69</u>	4-22-08	TRW
	C) FUNCTION					4-22-08	TRW		
690	PACK					5-5-08	Fm		

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)

3.00 LBS (plus or minus 0.75 LBS)

4.00 LBS (plus or minus 1.00 LBS)

DATE 1-9-08TESTER TRW

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.17	2.30		2.10	
PULL #2	2.20	2.33		2.24	
PULL #3	2.28	2.33		2.16	
PULL #4	2.28	2.18		2.24	
PULL #5	2.33	2.19		2.18	
TOTAL	11.26	11.33		10.92	
AVERAGE	2.25	2.26		2.18	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.17	3.13		
PULL #2	3.21	3.15		
PULL #3	3.24	3.16		
PULL #4	3.02	3.14		
PULL #5	3.21	3.12		
TOTAL	15.85	15.70		
AVERAGE	3.17	3.14		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.17	4.05		4.14
PULL #2	4.38	4.21		4.21
PULL #3	4.27	4.14		4.28
PULL #4	4.22	4.18		4.19
PULL #5	4.24	4.20		4.24
TOTAL	21.28	20.78		21.06
AVERAGE	4.25	4.15		4.21

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6699784.___0

FILE DATE AND TIME: 04/22/2008 04:55

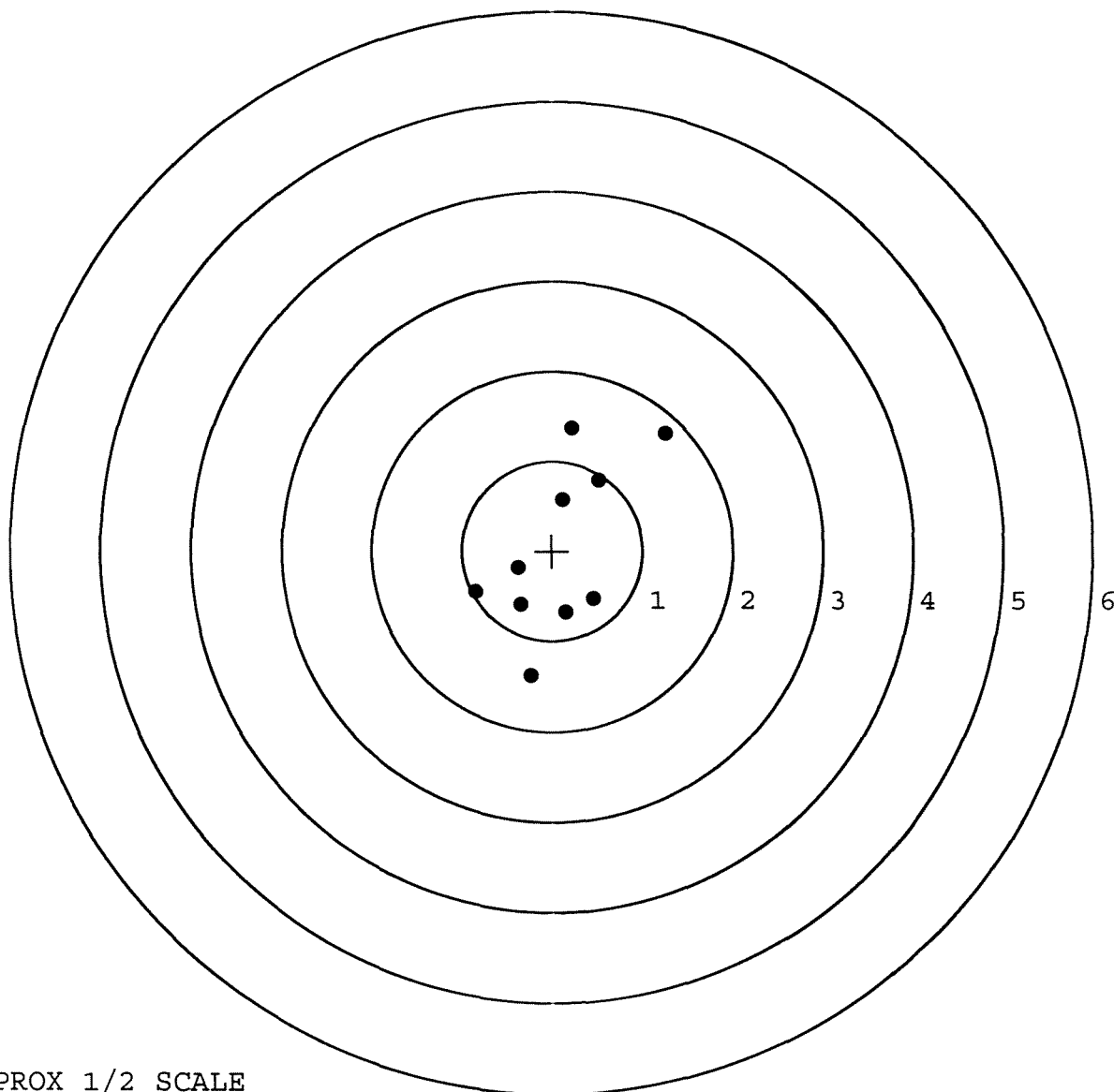
THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	-0.026
The Average Y Centroid of the Five Target Set:	-0.021
The Average Point of Impact of the Five Target Set:	0.034
The Average Mean Radius of the Five Target Set:	0.848
The Distance from POA to Centroid Target #1:	0.091
The Distance from Centroid Target #2 to Centroid Target #1:	0.229
The Distance from Centroid Target #3 to Centroid Target #1:	0.192
The Distance from Centroid Target #4 to Centroid Target #1:	0.185
The Distance from Centroid Target #5 to Centroid Target #1:	0.172

SERIAL NUMBER: G6699784. __0
 TARGET NUMBER: 1
 FILE DATE: 04/22/2008
 FILE TIME: 04:55

X CENTROID: 0.090
 Y CENTROID: 0.015
 POA TO CENTROID: 0.091
 HORZ SPREAD: 2.108
 VERT SPREAD: 2.756
 GROUP SPREAD: 3.083
 MIN RADIUS: 0.510
 MAX RADIUS: 1.739
 MEAN RADIUS: 0.968
 # IN 1 IN DIAMETER: 0
 # IN 2 IN DIAMETER: 6
 # in 3 IN DIAMETER: 9

POINT#	X	Y
1:	1.256	1.304
2:	0.516	0.793
3:	0.117	0.569
4:	0.223	1.364
5:	0.455	-0.539
6:	0.149	-0.693
7:	-0.350	-0.606
8:	-0.376	-0.192
9:	-0.852	-0.463
10:	-0.239	-1.392

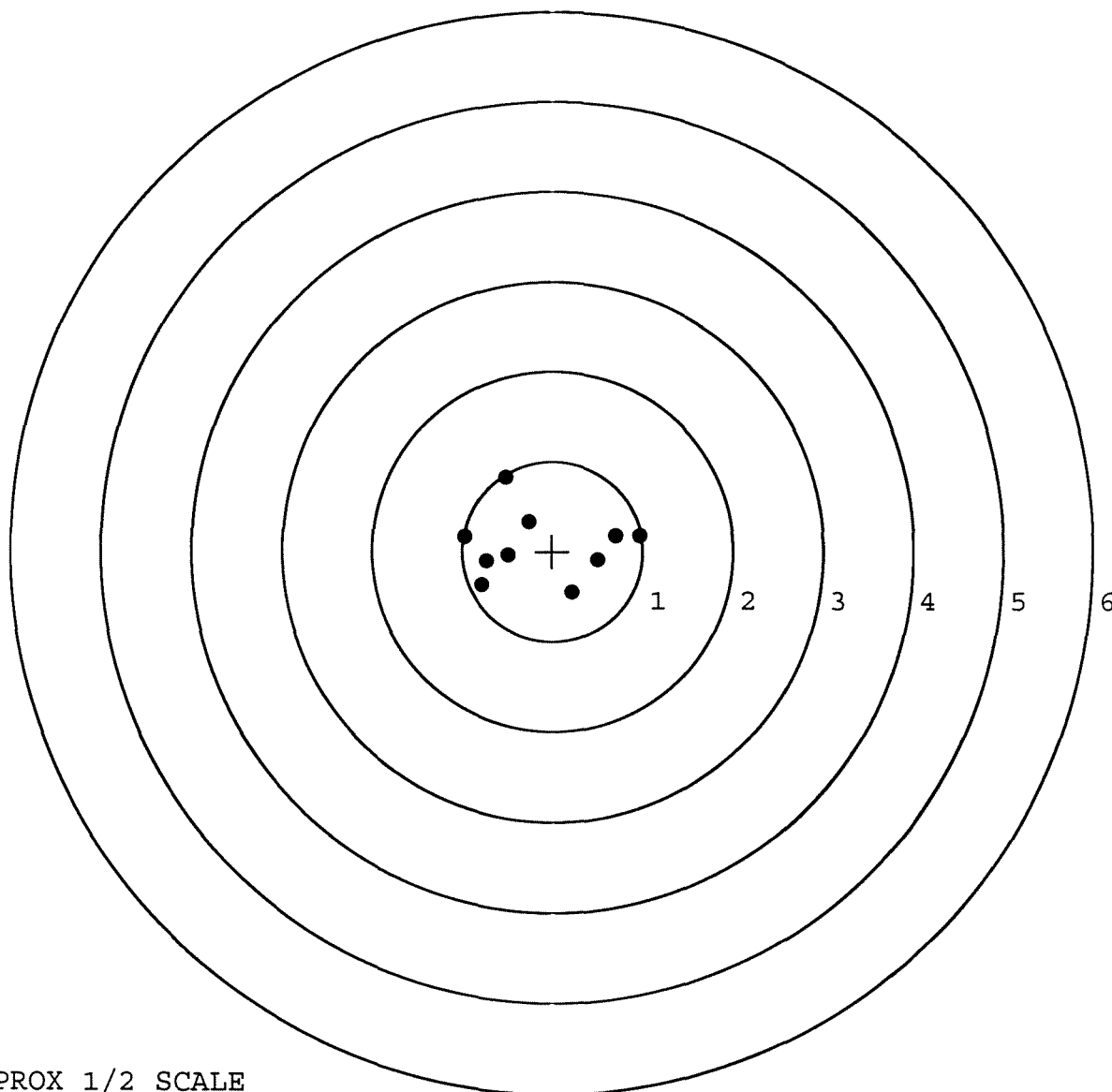


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6699784. __ 0
 TARGET NUMBER: 2
 FILE DATE: 04/22/2008
 FILE TIME: 04:55

POINT#	X	Y
1:	0.973	0.177
2:	0.705	0.178
3:	0.504	-0.099
4:	0.215	-0.461
5:	-0.488	-0.042
6:	-0.727	-0.111
7:	-0.784	-0.374
8:	-0.972	0.163
9:	-0.262	0.331
10:	-0.515	0.825

X CENTROID: -0.135
 Y CENTROID: 0.059
 POA TO CENTROID: 0.147
 HORZ SPREAD: 1.945
 VERT SPREAD: 1.286
 GROUP SPREAD: 1.945
 MIN RADIUS: 0.300
 MAX RADIUS: 1.114
 MEAN RADIUS: 0.701
 # IN 1 IN DIAMETER: 2
 # IN 2 IN DIAMETER: 9
 # in 3 IN DIAMETER: 10

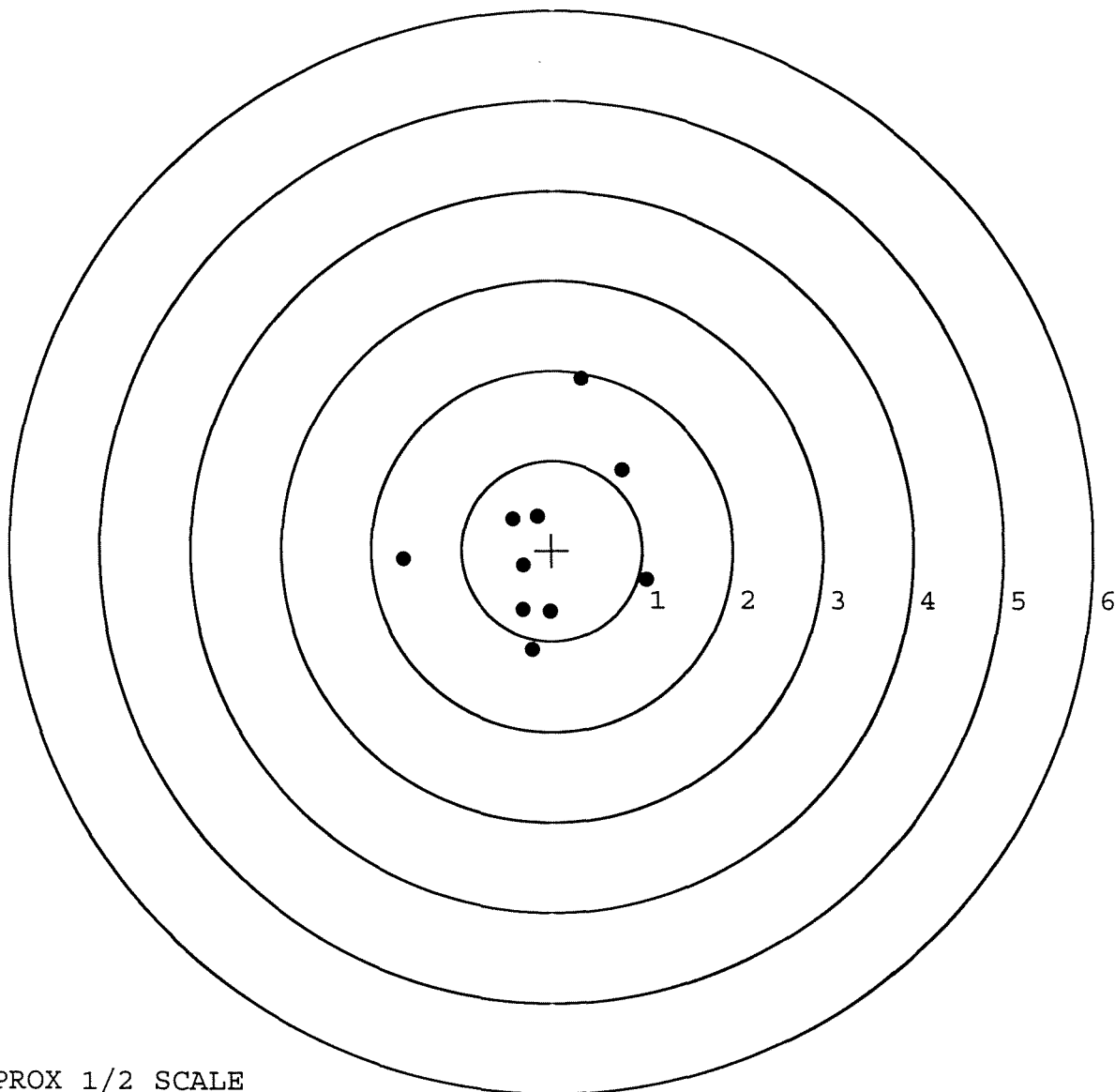


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6699784. __0
 TARGET NUMBER: 3
 FILE DATE: 04/22/2008
 FILE TIME: 04:55

X CENTROID: -0.099
 Y CENTROID: 0.049
 POA TO CENTROID: 0.110
 HORZ SPREAD: 2.688
 VERT SPREAD: 3.008
 GROUP SPREAD: 3.057
 MIN RADIUS: 0.309
 MAX RADIUS: 1.906
 MEAN RADIUS: 0.961
 # IN 1 IN DIAMETER: 3
 # IN 2 IN DIAMETER: 5
 # in 3 IN DIAMETER: 8

POINT#	X	Y
1:	1.043	-0.328
2:	0.776	0.898
3:	0.325	1.907
4:	-1.645	-0.105
5:	-0.439	0.350
6:	-0.165	0.377
7:	-0.318	-0.169
8:	-0.026	-0.683
9:	-0.322	-0.661
10:	-0.218	-1.101



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6699784. __0

TARGET NUMBER: 4

FILE DATE: 04/22/2008

FILE TIME: 04:55

X CENTROID: -0.074

Y CENTROID: -0.071

POA TO CENTROID: 0.102

HORZ SPREAD: 1.288

VERT SPREAD: 2.298

GROUP SPREAD: 2.332

MIN RADIUS: 0.081

MAX RADIUS: 1.288

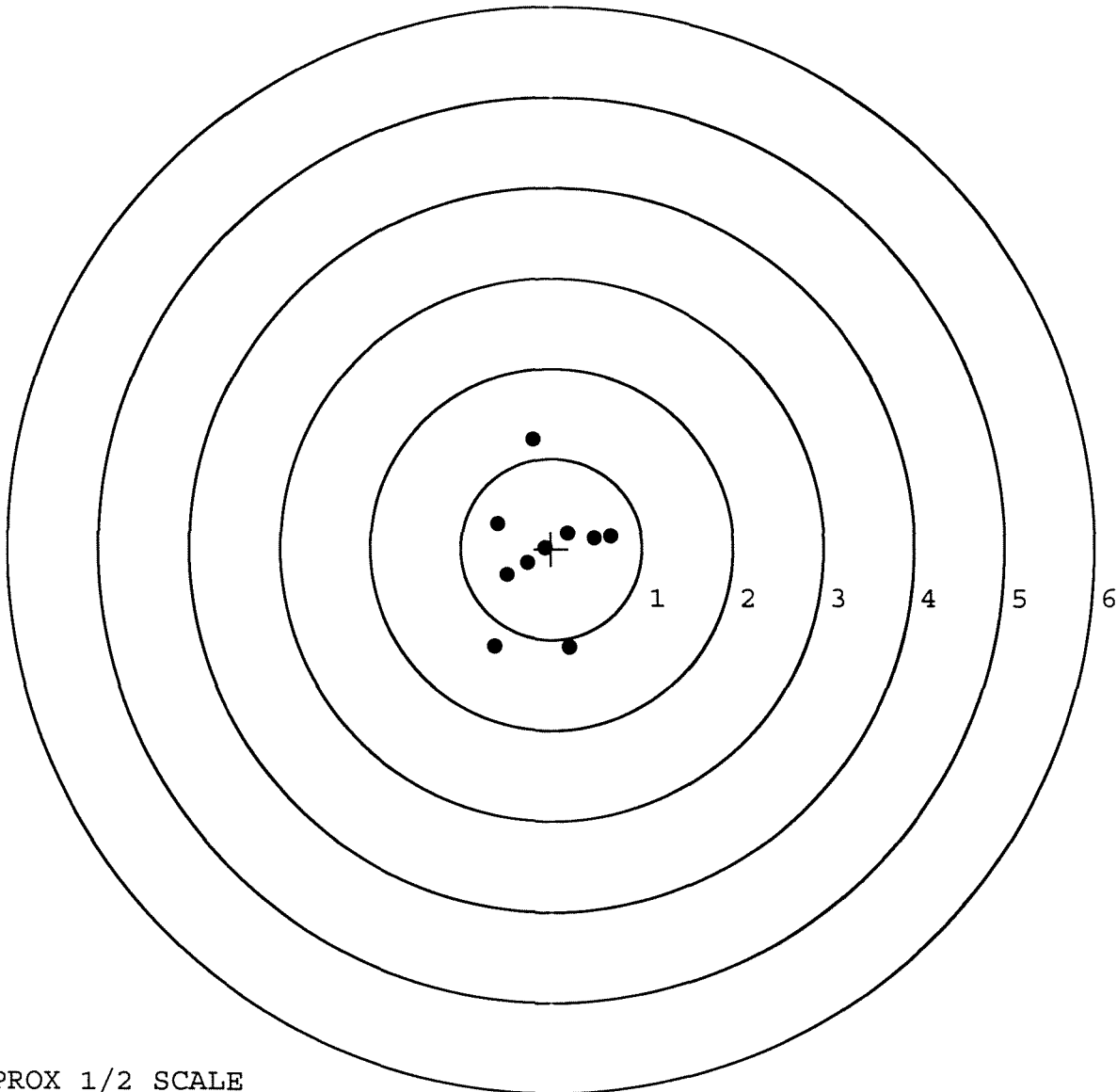
MEAN RADIUS: 0.658

IN 1 IN DIAMETER: 4

IN 2 IN DIAMETER: 7

in 3 IN DIAMETER: 10

POINT#	X	Y
1:	-0.201	1.210
2:	0.195	-1.088
3:	-0.632	-1.080
4:	-0.599	0.270
5:	-0.487	-0.299
6:	-0.265	-0.163
7:	-0.067	0.009
8:	0.186	0.170
9:	0.478	0.119
10:	0.656	0.139

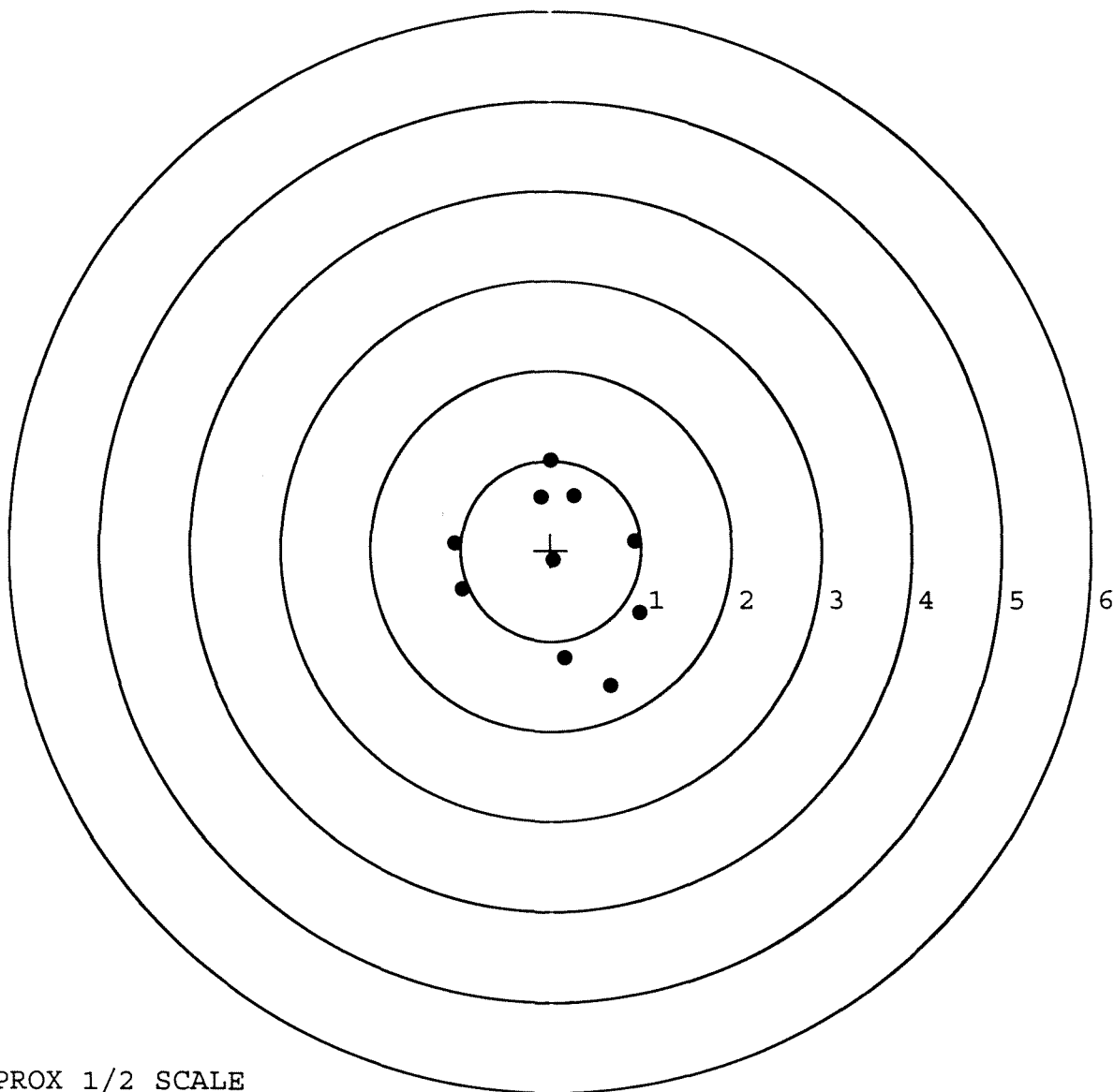


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6699784. __0
 TARGET NUMBER: 5
 FILE DATE: 04/22/2008
 FILE TIME: 04:55

X CENTROID: 0.085
 Y CENTROID: -0.157
 POA TO CENTROID: 0.179
 HORZ SPREAD: 2.050
 VERT SPREAD: 2.505
 GROUP SPREAD: 2.591
 MIN RADIUS: 0.071
 MAX RADIUS: 1.466
 MEAN RADIUS: 0.949
 # IN 1 IN DIAMETER: 1
 # IN 2 IN DIAMETER: 4
 # in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.665	-1.504
2:	0.985	-0.700
3:	0.927	0.095
4:	0.147	-1.188
5:	0.031	-0.112
6:	-0.984	-0.436
7:	-1.065	0.078
8:	0.255	0.601
9:	-0.110	0.591
10:	0.004	1.001



TARGET APPROX 1/2 SCALE