

G 669 5386

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

BM FORM

proof of purchase



owner registration sticker



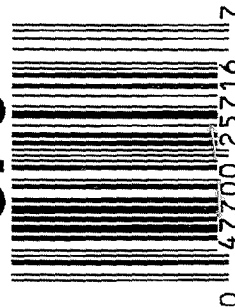
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6695386

UPC



BARBER - M24 0180202

ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
UPC



ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
UPC



SERIAL NO.



CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
REMINGTON

BARBER - M24 0180202 M2400180241

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # C669 5386

OP #	OPERATION NAME	READINGS	DATE	INITIAL
410	SERIALIZE BOLT HANDLE		12-6-07	RTZ
420	ASSEMBLE ACTION		12-6-07	RTZ
430	ASSEMBLE TO STOCK		12-7-07	TRW
440	PROOF		12-7-07	TRW
460	CHECK HEADSPACE		12-7-07	TRW
470	DIS-ASSEMBLE ACTION		12-7-07	RTZ
480	MAGNAFLUX BBL ACTION		12-10-07	JB
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		12-7-07	CW
510	DRILL AND TAP SIGHT HOLES		12-7-07	Fm
520	GOFF BLAST BBL / REC		12-11-07	JY
530 & 540	APPLY COATINGS (BARREL ACTION)			
	(BOLT)		12/16/07	JB
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		12-18-07	DA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12-18-07	DA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12-18-07	DA
	D) OIL FIRING PIN ASSEMBLY		12-18-07	RTZ
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	1/8/08	man

F004 REV 5/2006

OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>7.0</u> <u>7.25</u> <u>7.25</u>	<u>1/4/08</u>	<u>WTH</u>
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>4.0</u> <u>4.5</u> <u>3.75</u>	<u>1/4/08</u>	<u>WTH</u>
	H) TRIGGER PULL TEST AND RETAINABILITY		<u>1/8/08</u>	<u>WTH</u>
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.022</u> <u>.022</u>	<u>1/4/08</u>	<u>WTH</u>
	J) ASSEMBLE STOCK		<u>12-18-07</u>	<u>RTZ</u>
	K) ASSEMBLE SWIVEL STUDS		<u>1/8/08</u>	<u>WTH</u>
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		<u>1/8/08</u>	<u>WTH</u>
	M) IRON SIGHT ALIGNMENT		<u>1/8/08</u>	<u>WTH</u>
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		<u>1/8/08</u>	<u>WTH</u>
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	<u>1-3-08</u>	<u>TRW</u>
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		<u>1-3-08</u>	<u>Fm</u>
670	FINAL INSPECTION A) HEADSPACE		<u>1/8/08</u>	<u>WTH</u>
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.45</u> <u>2.37</u> <u>2.47</u> <u>2.71</u> <u>2.87</u>	<u>1/4/07</u>	<u>WTH</u>
	C) FUNCTION		<u>1/8/08</u>	<u>WTH</u>
690	PACK		<u>1/9/08</u>	<u>WTH</u>

F004 REV 5/2006

**AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS**

2.50 LBS (plus or minus 0.50 LBS)
3.00 LBS (plus or minus 0.75 LBS)
4.00 LBS (plus or minus 1.00 LBS)

DATE 11-5-07

TESTER TRW

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.33	2.13		2.56	
PULL #2	2.36	2.11		2.59	
PULL #3	2.40	2.16		2.44	
PULL #4	2.38	2.21		2.29	
PULL #5	2.69	2.32		2.18	
TOTAL	12.16	10.93		12.06	
AVERAGE	2.43	2.18		2.41	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.18	3.47		
PULL #2	3.18	3.42		
PULL #3	3.16	3.37		
PULL #4	3.04	3.36		
PULL #5	3.20	3.34		
TOTAL	15.76	16.96		
AVERAGE	3.15	3.39		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.42	4.36		4.02
PULL #2	4.15	4.41		4.01
PULL #3	4.32	4.45		4.10
PULL #4	4.19	4.41		4.10
PULL #5	4.31	4.38		4.17
TOTAL	21.39	22.01		20.40
AVERAGE	4.27	4.40		4.08

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6695386. __0

FILE DATE AND TIME: 01/04/2008 05:11

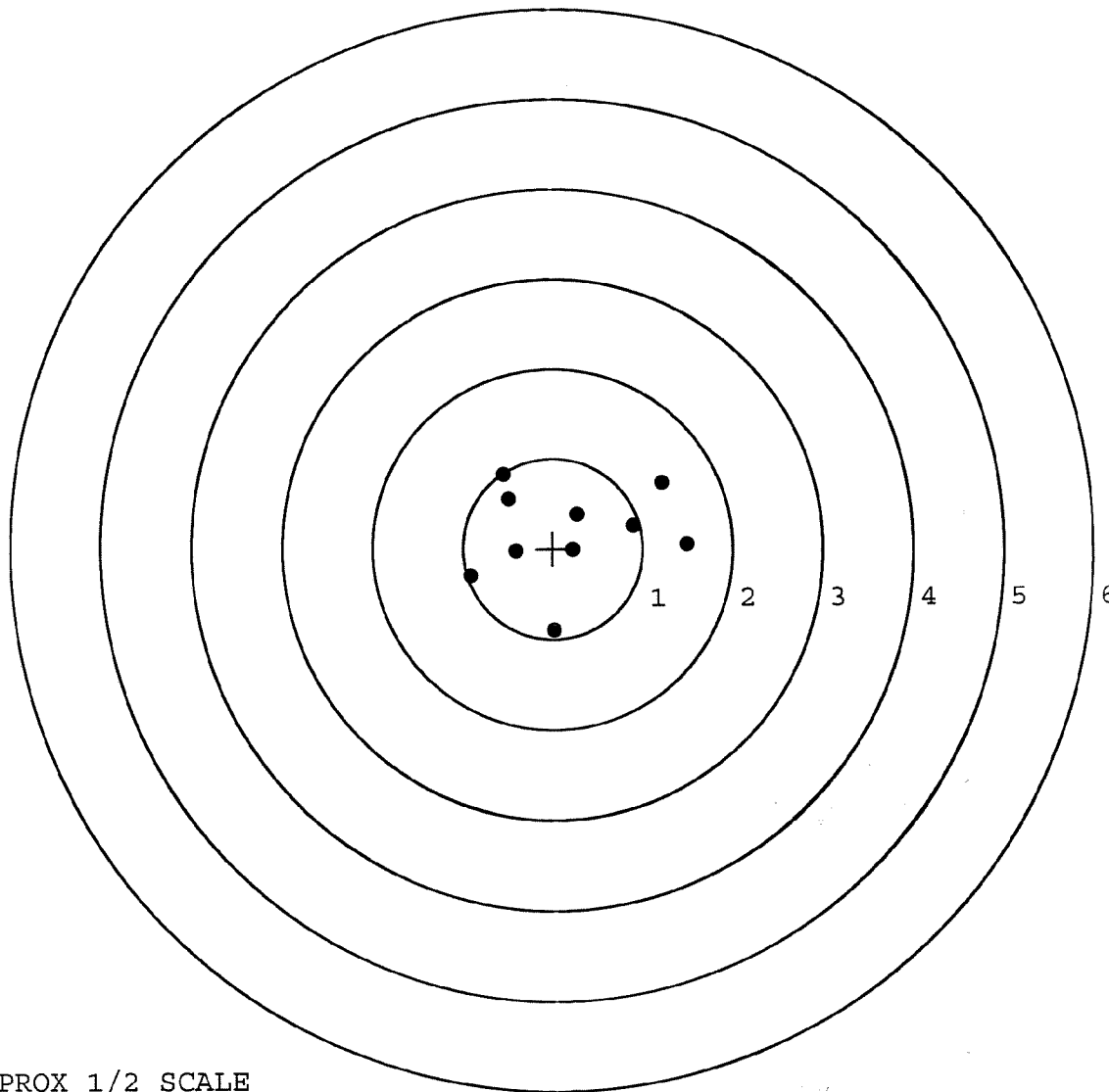
THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	0.025
The Average Y Centroid of the Five Target Set:	0.015
The Average Point of Impact of the Five Target Set:	0.029
The Average Mean Radius of the Five Target Set:	0.761
The Distance from POA to Centroid Target #1:	0.230
The Distance from Centroid Target #2 to Centroid Target #1:	0.318
The Distance from Centroid Target #3 to Centroid Target #1:	0.097
The Distance from Centroid Target #4 to Centroid Target #1:	0.312
The Distance from Centroid Target #5 to Centroid Target #1:	0.399

SERIAL NUMBER: G6695386. 0
 TARGET NUMBER: 1
 FILE DATE: 01/04/2008
 FILE TIME: 05:11

POINT#	X	Y
1:	-0.543	0.824
2:	-0.490	0.550
3:	-0.919	-0.306
4:	-0.412	-0.029
5:	0.270	0.375
6:	0.222	-0.020
7:	0.013	-0.912
8:	0.894	0.252
9:	1.491	0.045
10:	1.214	0.724

X CENTROID: 0.174
 Y CENTROID: 0.150
 POA TO CENTROID: 0.230
 HORZ SPREAD: 2.410
 VERT SPREAD: 1.736
 GROUP SPREAD: 2.435
 MIN RADIUS: 0.177
 MAX RADIUS: 1.321
 MEAN RADIUS: 0.829
 # IN 1 IN DIAMETER: 2
 # IN 2 IN DIAMETER: 6
 # in 3 IN DIAMETER: 10



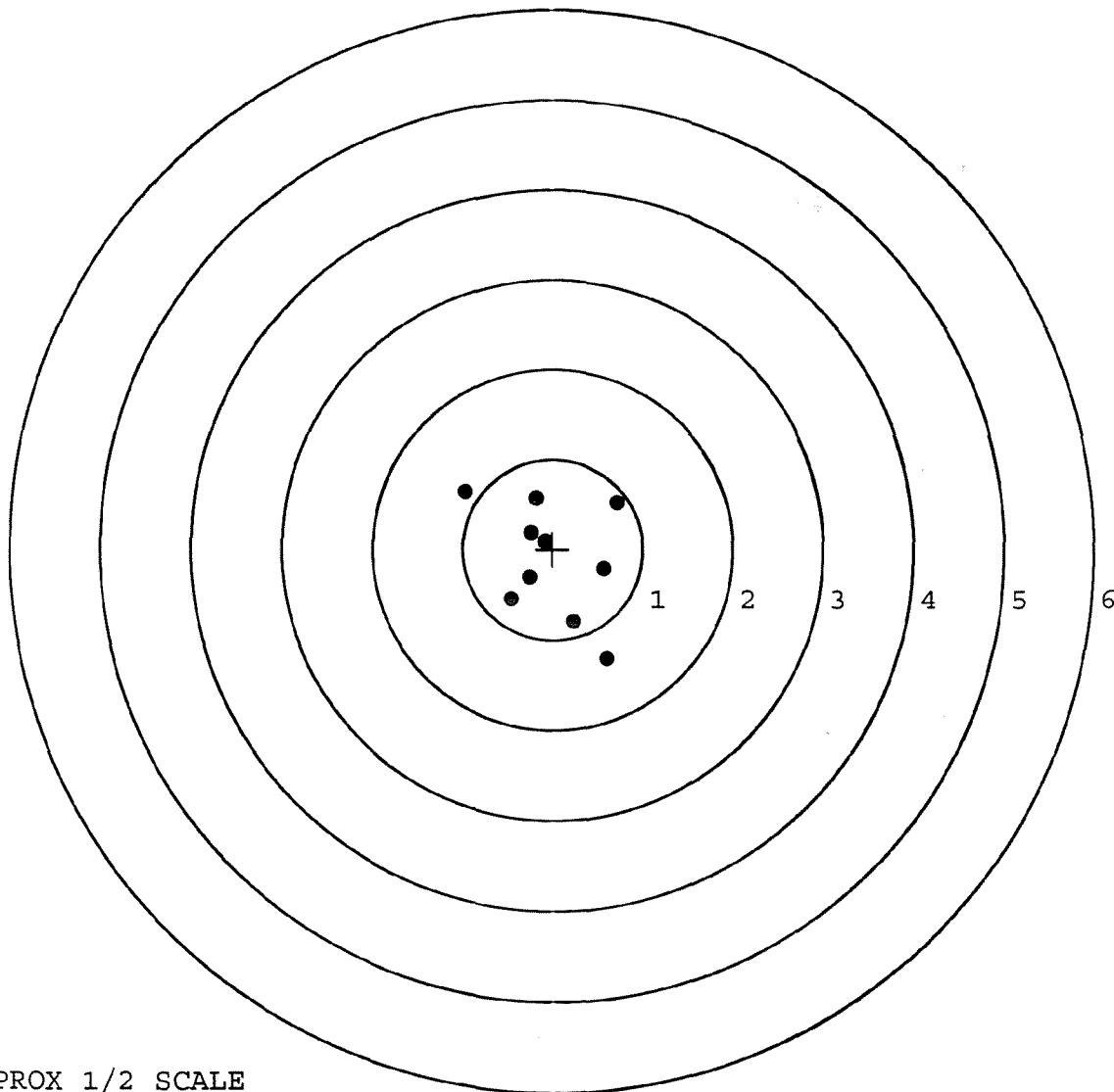
TARGET APPROX 1/2 SCALE

BARBER - M24 0180208

SERIAL NUMBER: G6695386. __0
 TARGET NUMBER: 2
 FILE DATE: 01/04/2008
 FILE TIME: 05:11

POINT#	X	Y
1:	0.605	-1.212
2:	0.231	-0.804
3:	0.567	-0.214
4:	0.716	0.520
5:	-0.466	-0.550
6:	-0.255	-0.309
7:	-0.086	0.083
8:	-0.237	0.183
9:	-0.183	0.562
10:	-0.973	0.637

X CENTROID: -0.008
 Y CENTROID: -0.110
 POA TO CENTROID: 0.111
 HORZ SPREAD: 1.689
 VERT SPREAD: 1.849
 GROUP SPREAD: 2.431
 MIN RADIUS: 0.208
 MAX RADIUS: 1.261
 MEAN RADIUS: 0.699
 # IN 1 IN DIAMETER: 3
 # IN 2 IN DIAMETER: 8
 # in 3 IN DIAMETER: 10



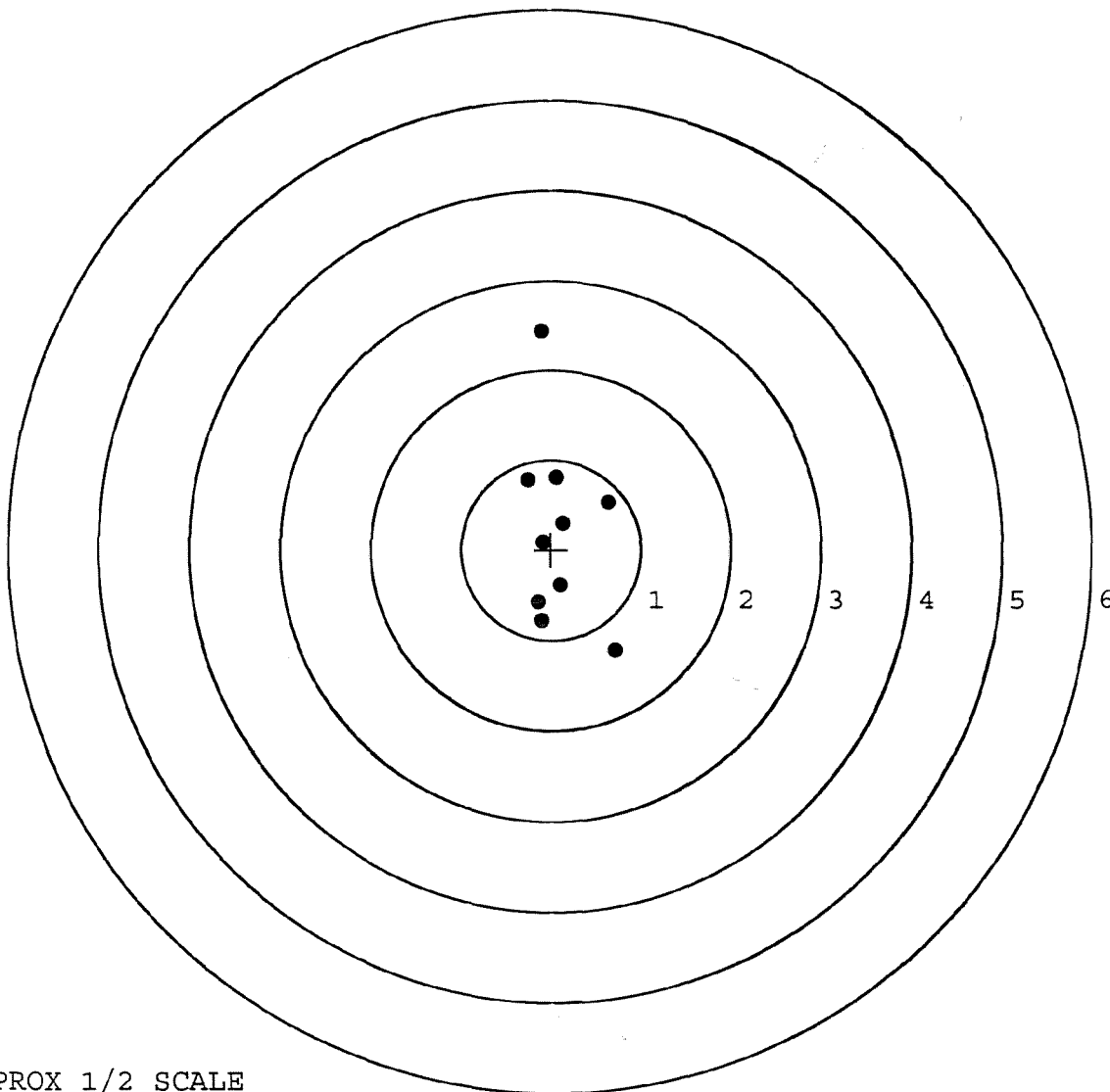
TARGET APPROX 1/2 SCALE

BARBER - M24 0180209

SERIAL NUMBER: G6695386. __0
 TARGET NUMBER: 3
 FILE DATE: 01/04/2008
 FILE TIME: 05:11

POINT#	X	Y
1:	0.716	-1.120
2:	-0.113	-0.792
3:	-0.148	-0.582
4:	0.103	-0.397
5:	-0.091	0.085
6:	0.127	0.297
7:	0.636	0.529
8:	0.061	0.806
9:	-0.254	0.776
10:	-0.105	2.435

X CENTROID: 0.093
 Y CENTROID: 0.204
 POA TO CENTROID: 0.224
 HORZ SPREAD: 0.970
 VERT SPREAD: 3.555
 GROUP SPREAD: 3.649
 MIN RADIUS: 0.099
 MAX RADIUS: 2.240
 MEAN RADIUS: 0.837
 # IN 1 IN DIAMETER: 2
 # IN 2 IN DIAMETER: 7
 # in 3 IN DIAMETER: 9



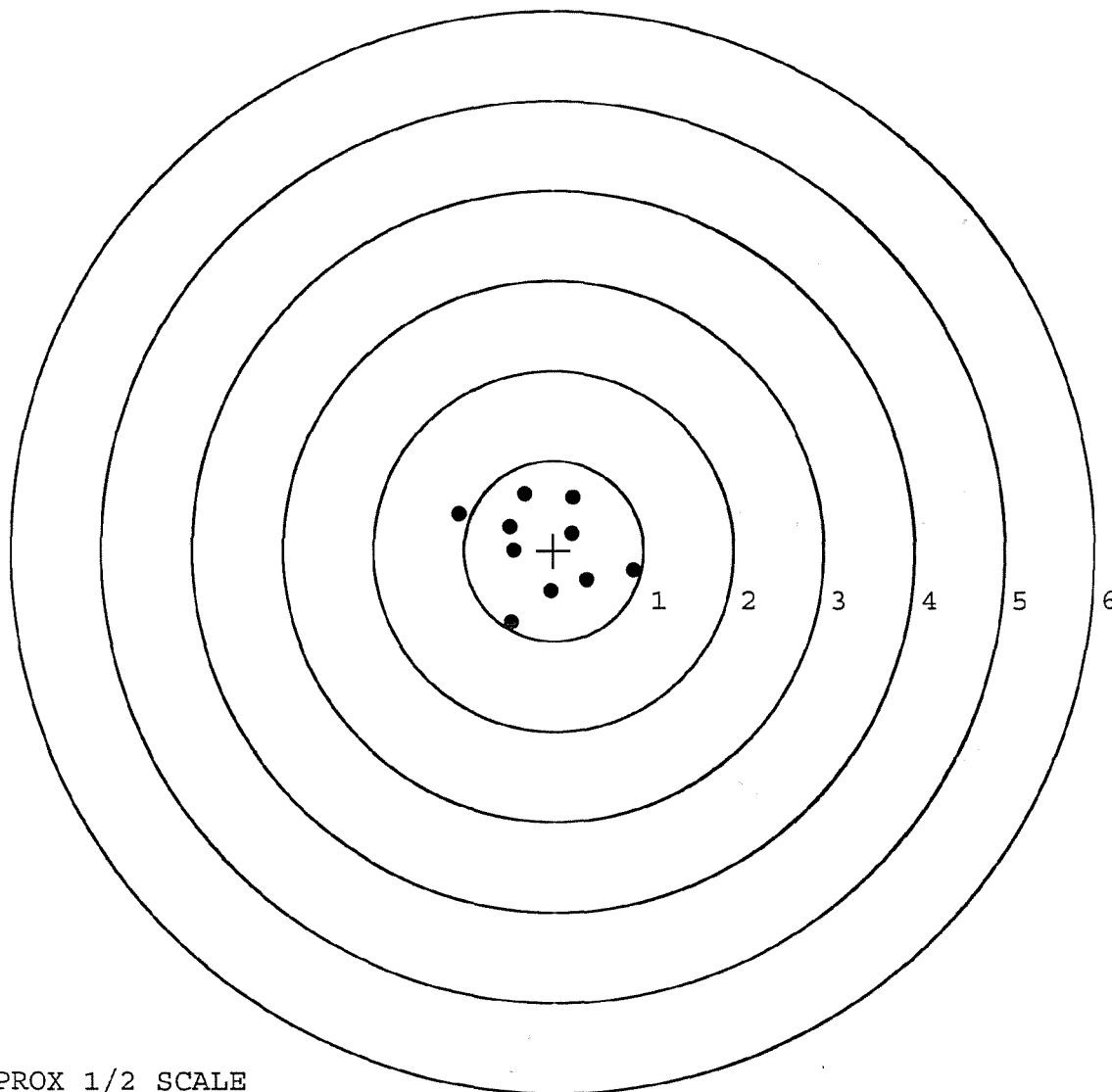
TARGET APPROX 1/2 SCALE

BARBER - M24 0180210

SERIAL NUMBER: G6695386. __0
 TARGET NUMBER: 4
 FILE DATE: 01/04/2008
 FILE TIME: 05:11

POINT#	X	Y
1:	-0.475	-0.796
2:	-0.038	-0.450
3:	0.372	-0.322
4:	0.893	-0.223
5:	-1.054	0.403
6:	-0.440	0.002
7:	-0.491	0.264
8:	-0.323	0.633
9:	0.216	0.591
10:	0.204	0.189

X CENTROID: -0.114
 Y CENTROID: 0.029
 POA TO CENTROID: 0.117
 HORZ SPREAD: 1.947
 VERT SPREAD: 1.429
 GROUP SPREAD: 2.045
 MIN RADIUS: 0.328
 MAX RADIUS: 1.038
 MEAN RADIUS: 0.645
 # IN 1 IN DIAMETER: 4
 # IN 2 IN DIAMETER: 8
 # in 3 IN DIAMETER: 10



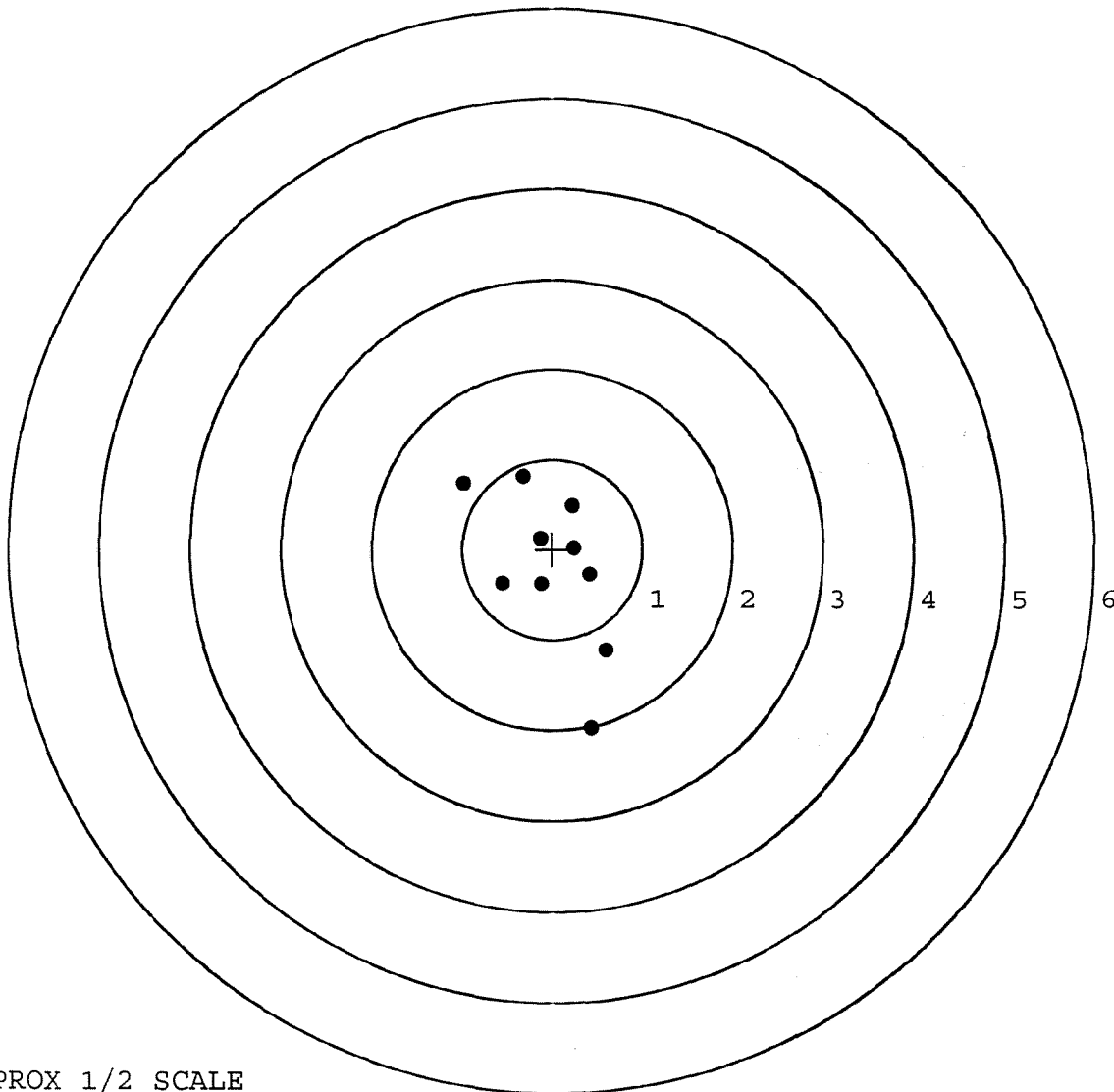
TARGET APPROX 1/2 SCALE

BARBER - M24 0180211

SERIAL NUMBER: G6695386. 0
 TARGET NUMBER: 5
 FILE DATE: 01/04/2008
 FILE TIME: 05:11

POINT#	X	Y
1:	-0.981	0.732
2:	-0.322	0.807
3:	0.221	0.482
4:	-0.134	0.124
5:	0.241	0.014
6:	0.420	-0.276
7:	-0.123	-0.388
8:	-0.558	-0.381
9:	0.600	-1.117
10:	0.431	-1.977

X CENTROID: -0.021
 Y CENTROID: -0.198
 POA TO CENTROID: 0.199
 HORZ SPREAD: 1.581
 VERT SPREAD: 2.784
 GROUP SPREAD: 3.055
 MIN RADIUS: 0.216
 MAX RADIUS: 1.835
 MEAN RADIUS: 0.796
 # IN 1 IN DIAMETER: 4
 # IN 2 IN DIAMETER: 6
 # in 3 IN DIAMETER: 9



TARGET APPROX 1/2 SCALE