

G 6695364

M/24 .300 WIN MAG (RIFLE ONLY)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL .300 WIN MAG

- INSTRUCTION BOOK 3518

BM FORM 200348

proof of purchase



owner registration sticker



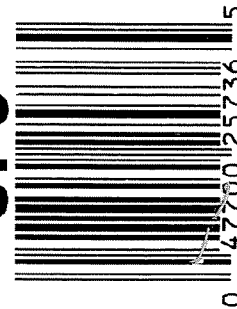
ORDER NO. **25736**

BARREL LENGTH 24"

CAPACITY 5

G6695364

UPC



ORDER 25736

M/24 .300 WIN MAG (RIFLE ONLY)

UPC



0 47700 25736 5

ORDER 25736

M/24 .300 WIN MAG (RIFLE ONLY)

UPC



0 47700 25736 5

SERIAL NO.

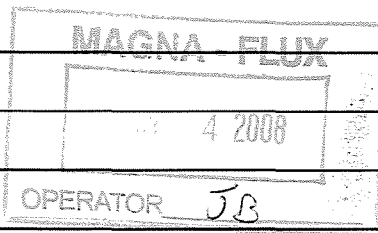


66695364

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6695364

OP #	OPERATION NAME	READINGS	DATE	INITIAL
410	SERIALIZE BOLT HANDLE		1-3-08	RT
420	ASSEMBLE ACTION		1-3-08	RT
430	ASSEMBLE TO STOCK		1-3-08	RT
440	PROOF		1-3-08	TRW
460	CHECK HEADSPACE		1-3-08	TRW
470	DIS-ASSEMBLE ACTION		1-4-08	JB
480	MAGNAFLUX BBL ACTION			
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		1-4-08	CW
510	DRILL AND TAP SIGHT HOLES		1-7-08	dy
520	GOFF BLAST BBL / REC			
530 & 540	APPLY COATINGS (BARREL ACTION)			
	(BOLT)		1/9/08	TB
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		1-11-08	DA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		1-11-08	DA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		1-11-08	DA
	D) OIL FIRING PIN ASSEMBLY		1-11-08	RT
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			



F004 REV 5/2006

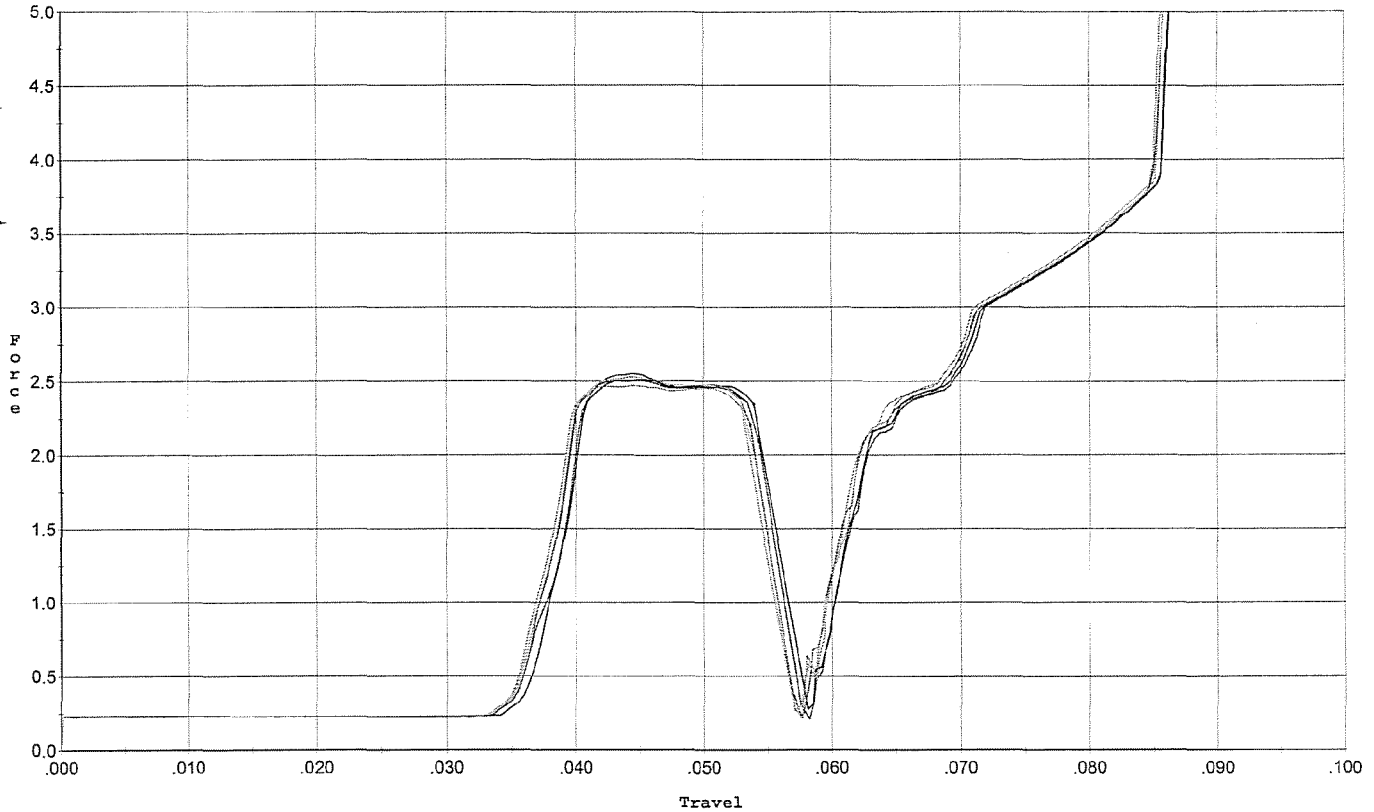
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>55</u> <u>55</u> <u>55</u>	1-14-08	DA
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>35</u> <u>35</u> <u>35</u>	1-14-08	DA
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.0225</u>	1-14-08	DA
	J) ASSEMBLE STOCK		1-11-08	RTZ
	K) ASSEMBLE SWIVEL STUDS		1-15-08	DA
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 &	FUNCTION TEST AND	<u>PASS</u> FAIL		
650	TARGET	<u>PASS</u> FAIL	1-14-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		1-14-08	Fm
670	FINAL INSPECTION A) HEADSPACE		1-15-08	RTZ
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.50</u> <u>2.50</u> <u>2.47</u> <u>2.52</u> <u>2.42</u>	1-14-08	DA
	C) FUNCTION		1-15-08	RTZ
690	PACK		1-16-08	DA

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 1/09/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



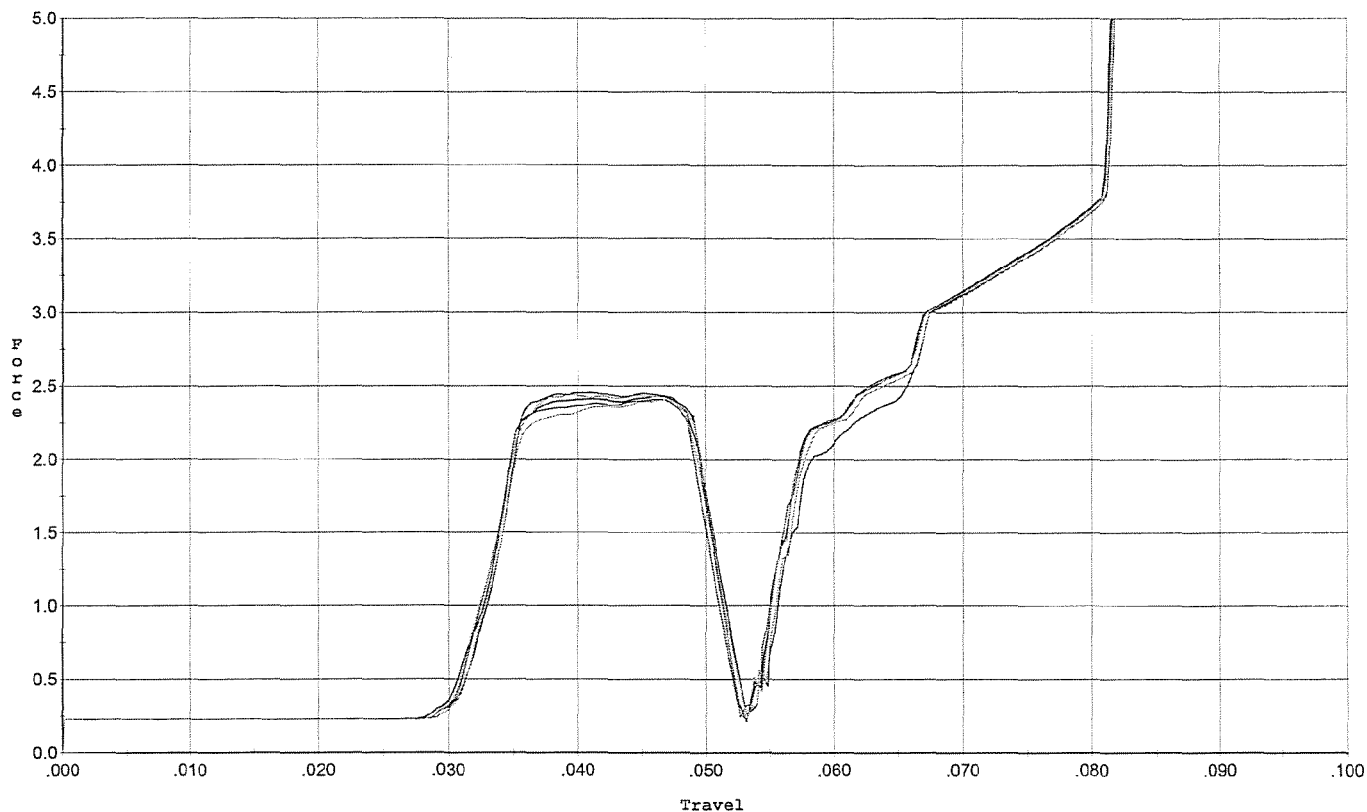
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.550	0.054	0.035	0.037	0.049		Set Trigger
2	2.509	0.054	0.036	0.037	0.048		Set Trigger
3	2.501	0.054	0.035	0.037	0.048		Set Trigger
4	2.528	0.054	0.035	0.037	0.049		Set Trigger
5	2.469	0.053	0.035	0.037	0.048		Set Trigger

AVG 2.51

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 1/09/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



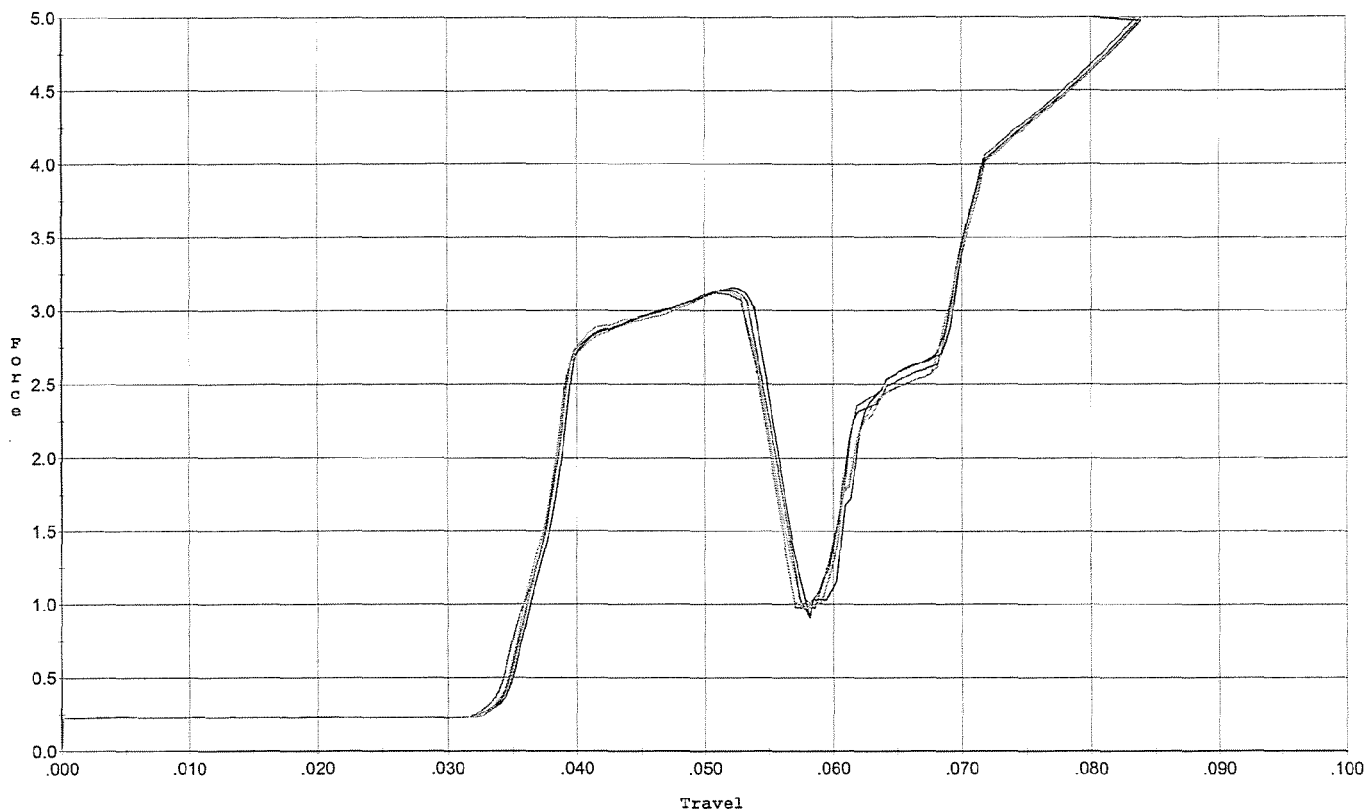
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.453	0.049	0.031	0.036	0.047		Set Trigger
2	2.426	0.049	0.030	0.036	0.047		Set Trigger
3	2.409	0.049	0.031	0.036	0.045		Set Trigger
4	2.406	0.049	0.031	0.036	0.045		Set Trigger
5	2.441	0.050	0.031	0.036	0.047		Set Trigger

AVG 2.42

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 1/09/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



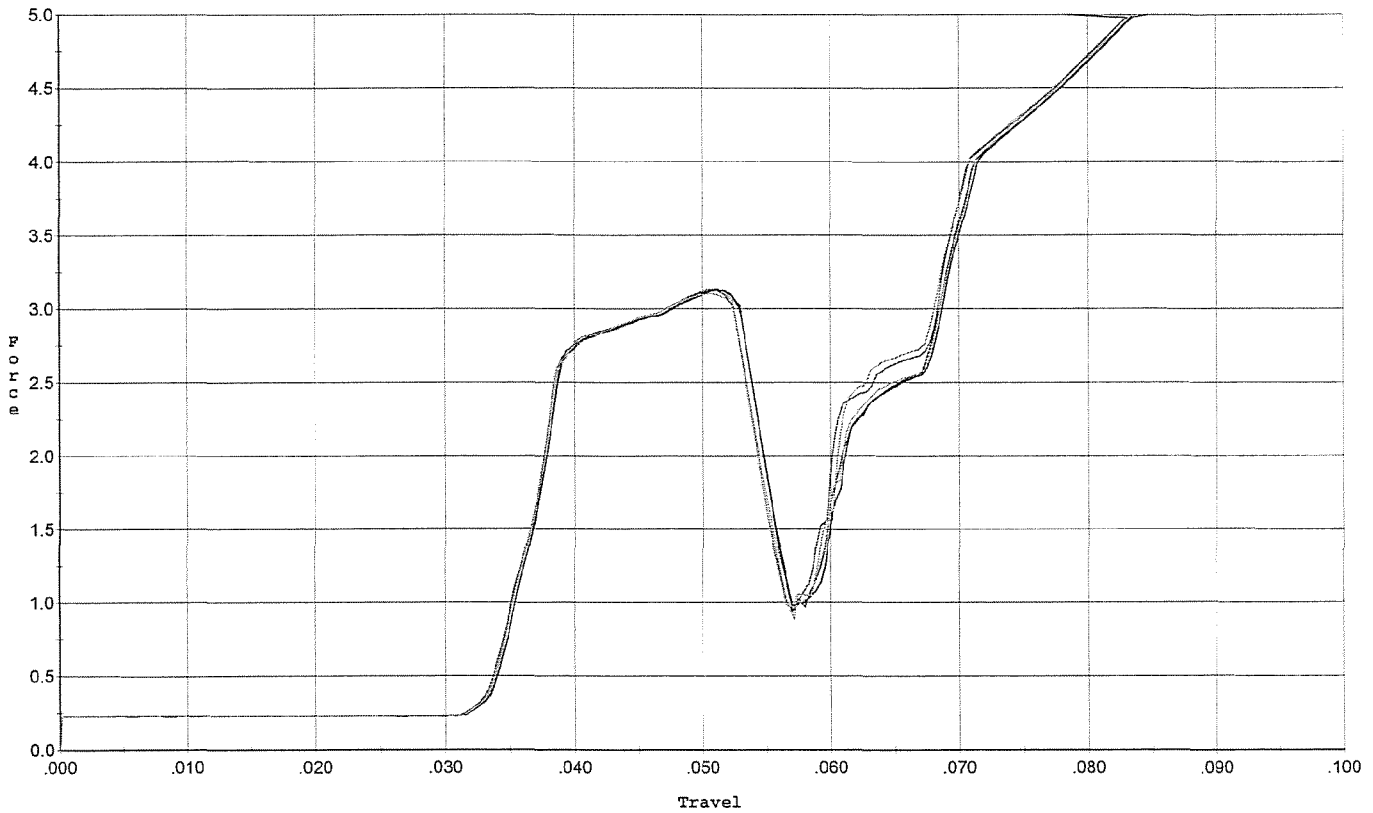
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.140	0.055	0.034	0.036	0.062		Set Trigger
2	3.155	0.054	0.035	0.036	0.060		Set Trigger
3	3.116	0.054	0.034	0.036	0.060		Set Trigger
4	3.150	0.053	0.035	0.036	0.059		Set Trigger
5	3.132	0.054	0.034	0.036	0.059		Set Trigger

AVG 3.13

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 1/09/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



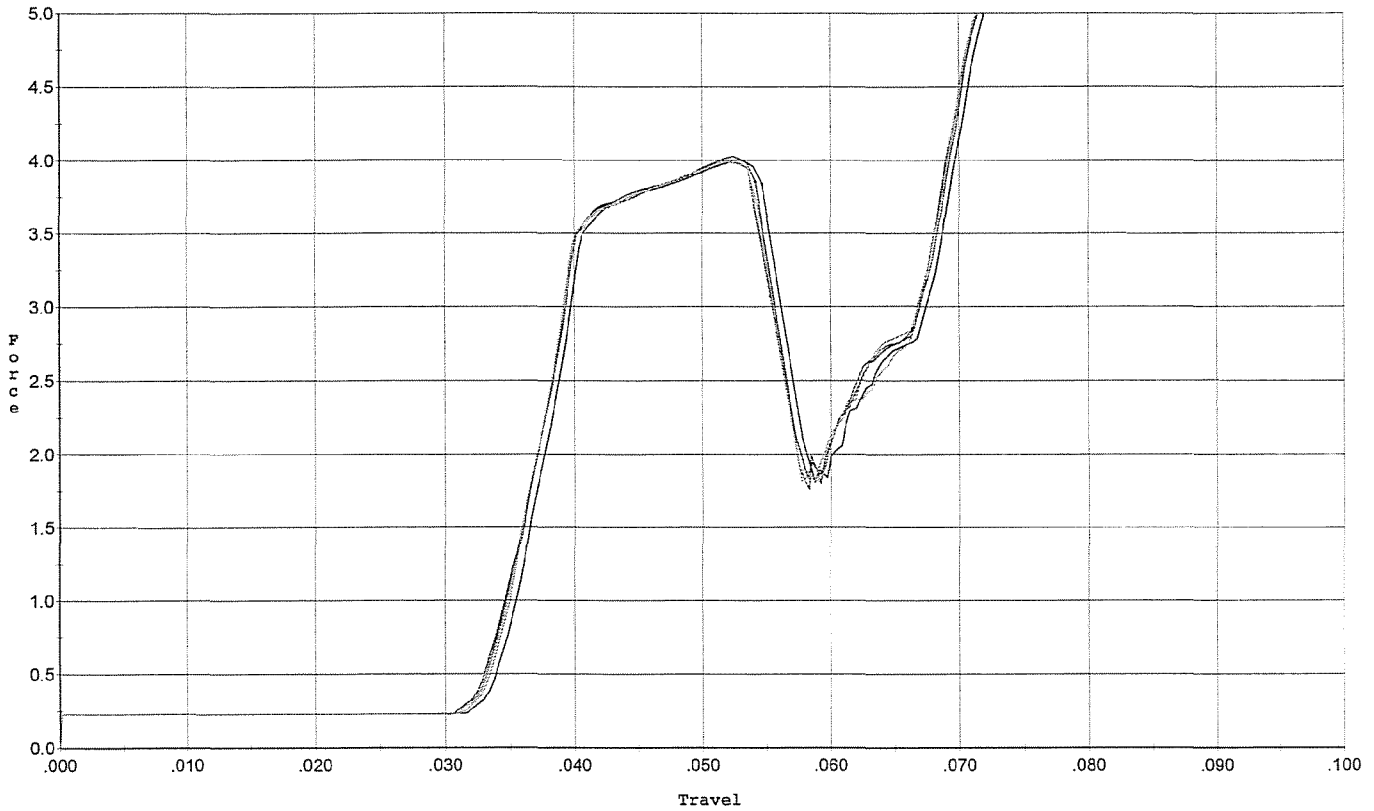
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.126	0.053	0.034	0.036	0.059		Set Trigger
2	3.130	0.053	0.034	0.036	0.059		Set Trigger
3	3.134	0.052	0.033	0.036	0.058		Set Trigger
4	3.103	0.052	0.033	0.036	0.058		Set Trigger
5	3.138	0.052	0.033	0.036	0.058		Set Trigger

Avg 3.12

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 1/09/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



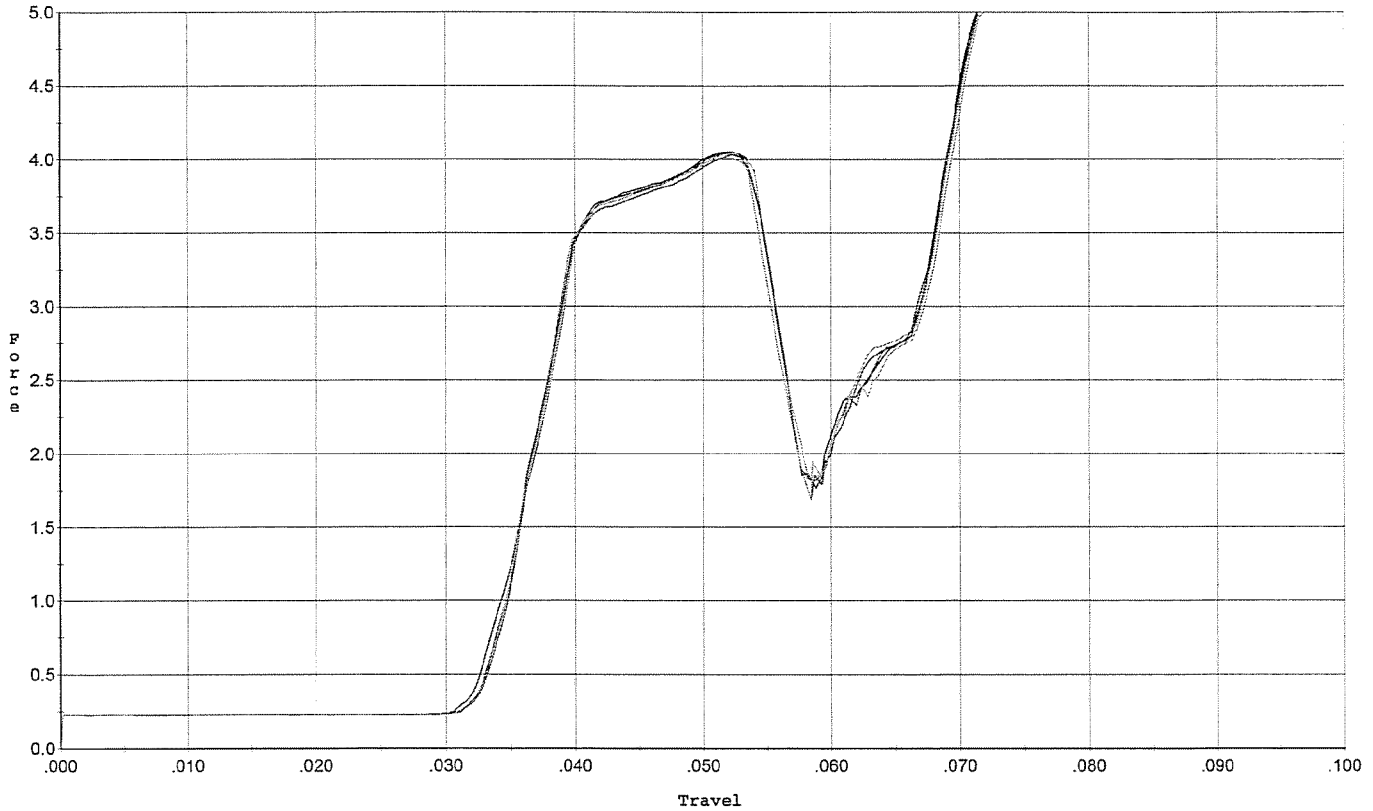
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.024	0.054	0.033	0.033	0.078		Set Trigger
2	4.004	0.055	0.033	0.033	0.078		Set Trigger
3	4.001	0.055	0.033	0.033	0.080		Set Trigger
4	3.996	0.055	0.033	0.034	0.078		Set Trigger
5	3.991	0.055	0.033	0.034	0.079		Set Trigger

Avg 4.00

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 1/09/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



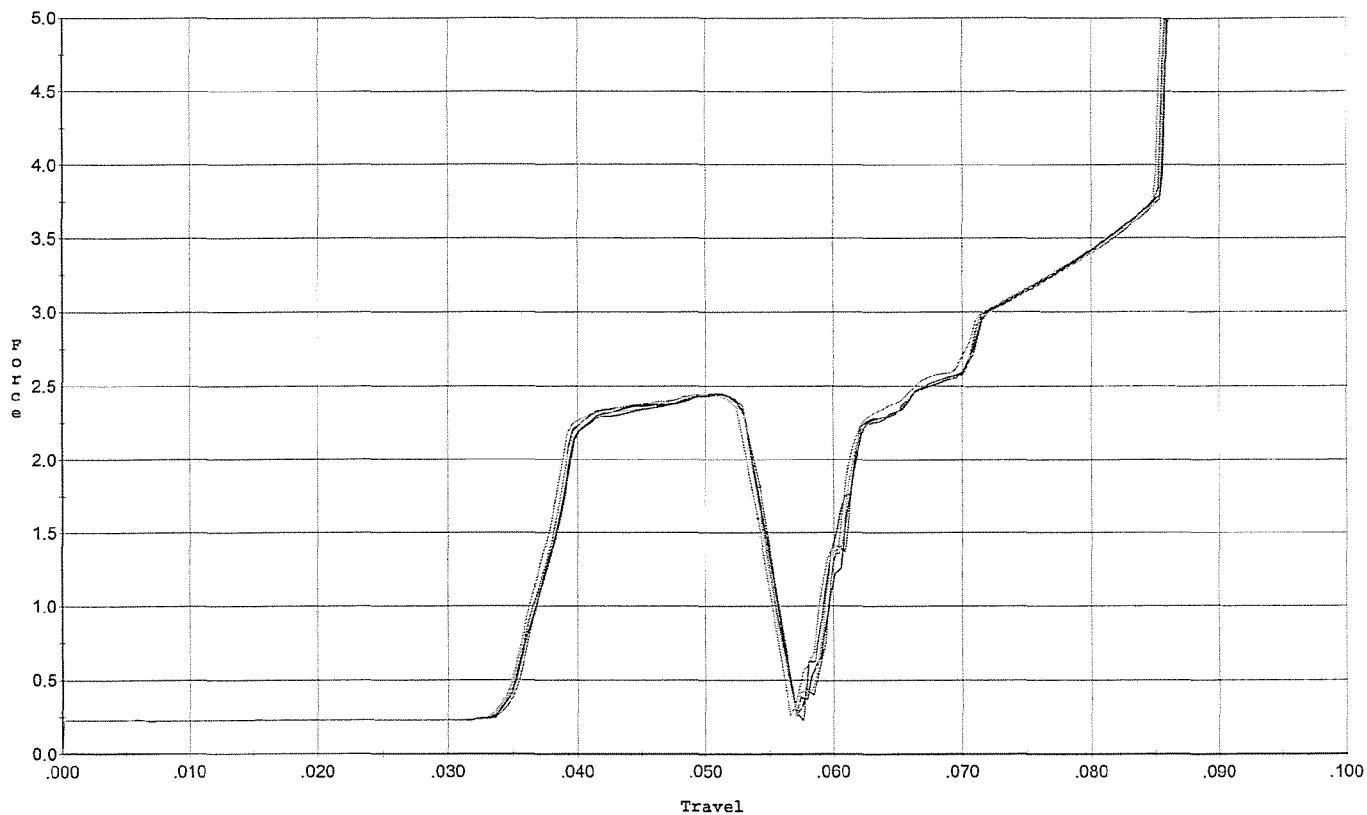
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.038	0.053	0.032	0.033	0.078		Set Trigger
2	4.049	0.054	0.033	0.033	0.079		Set Trigger
3	4.034	0.054	0.033	0.033	0.079		Set Trigger
4	4.012	0.054	0.033	0.034	0.077		Set Trigger
5	4.047	0.054	0.033	0.034	0.079		Set Trigger

AVG 4.03

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 1/09/08

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



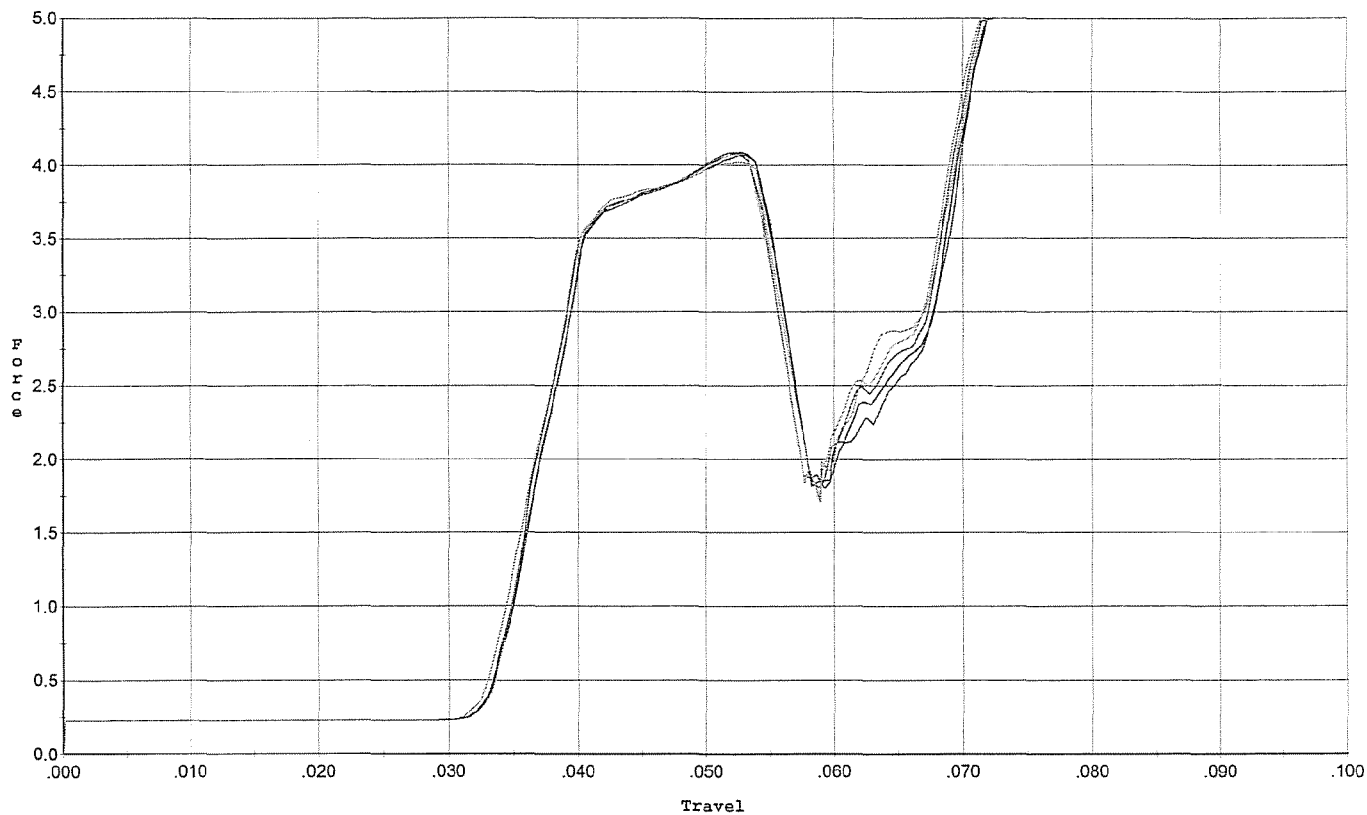
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.445	0.053	0.034	0.037	0.047		Set Trigger
2	2.432	0.055	0.035	0.037	0.049		Set Trigger
3	2.435	0.054	0.035	0.037	0.048		Set Trigger
4	2.441	0.053	0.035	0.037	0.047		Set Trigger
5	2.434	0.054	0.034	0.037	0.048		Set Trigger

Avg 2.43

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 1/09/08

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.073	0.055	0.033	0.034	0.080		Set Trigger
2	4.088	0.055	0.033	0.033	0.081		Set Trigger
3	4.087	0.054	0.033	0.033	0.079		Set Trigger
4	4.075	0.055	0.033	0.033	0.080		Set Trigger
5	4.023	0.054	0.033	0.033	0.078		Set Trigger

AVG 4.06

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6695364.__0

FILE DATE AND TIME: 01/15/2008 09:13

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

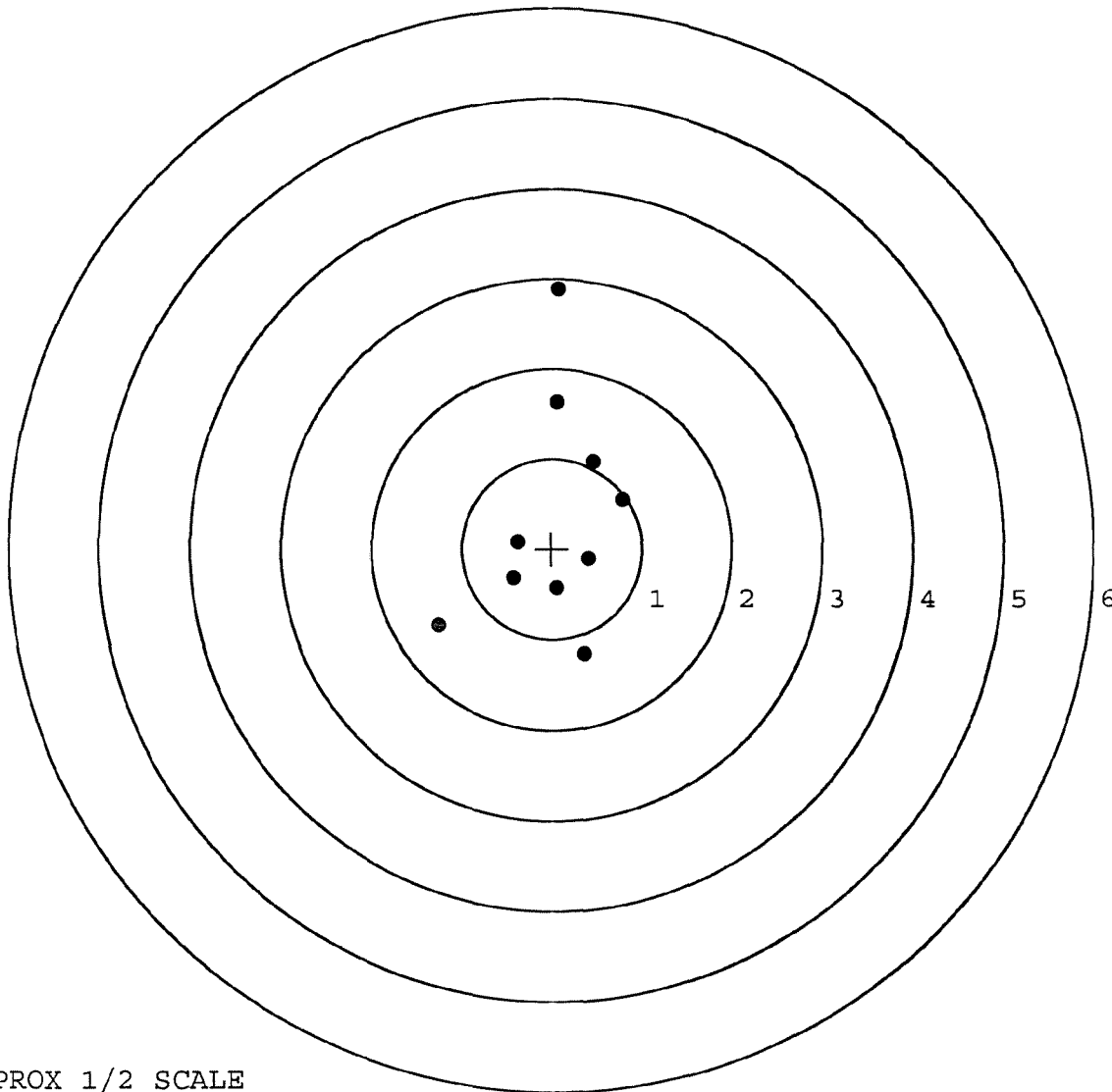
The Average X Centroid of the Five Target Set:	0.010
The Average Y Centroid of the Five Target Set:	0.232
The Average Point of Impact of the Five Target Set:	0.232
The Average Mean Radius of the Five Target Set:	0.997
The Distance from POA to Centroid Target #1:	0.322
The Distance from Centroid Target #2 to Centroid Target #1:	0.236
The Distance from Centroid Target #3 to Centroid Target #1:	0.086
The Distance from Centroid Target #4 to Centroid Target #1:	0.377
The Distance from Centroid Target #5 to Centroid Target #1:	0.263

BARBER - M24 0180437

SERIAL NUMBER: G6695364. 0
 TARGET NUMBER: 1
 FILE DATE: 01/15/2008
 FILE TIME: 09:13

POINT#	X	Y
1:	-1.263	-0.859
2:	0.363	-1.162
3:	0.056	-0.439
4:	-0.430	-0.322
5:	-0.377	0.079
6:	0.412	-0.110
7:	0.781	0.547
8:	0.461	0.969
9:	0.061	1.627
10:	0.083	2.885

X CENTROID: 0.015
 Y CENTROID: 0.322
 POA TO CENTROID: 0.322
 HORZ SPREAD: 2.044
 VERT SPREAD: 4.047
 GROUP SPREAD: 4.057
 MIN RADIUS: 0.461
 MAX RADIUS: 2.564
 MEAN RADIUS: 1.131
 # IN 1 IN DIAMETER: 1
 # IN 2 IN DIAMETER: 6
 # in 3 IN DIAMETER: 7



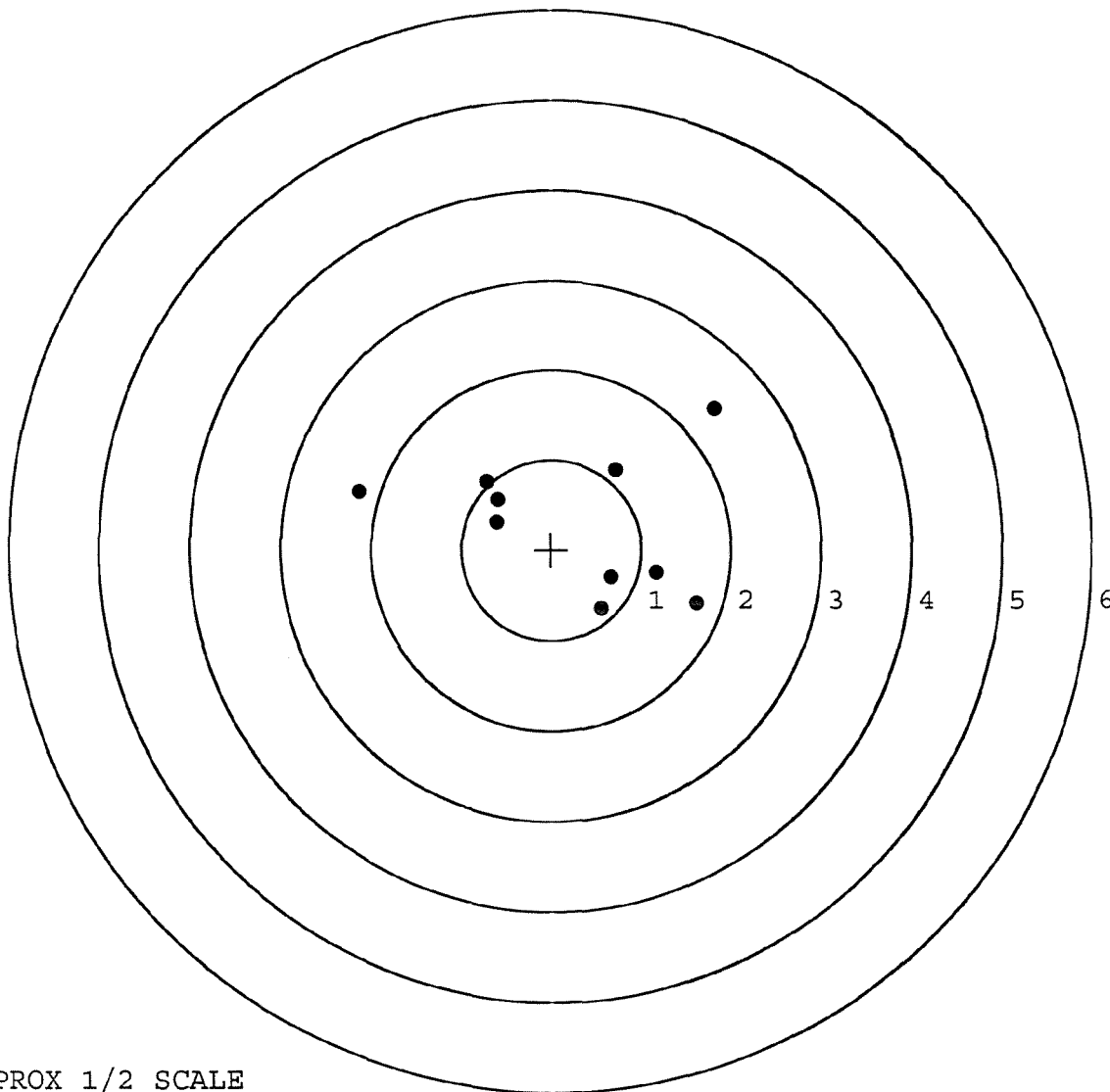
TARGET APPROX 1/2 SCALE

BARBER - M24 0180438

SERIAL NUMBER: G6695364. __0
 TARGET NUMBER: 2
 FILE DATE: 01/15/2008
 FILE TIME: 09:13

POINT#	X	Y
1:	1.614	-0.587
2:	1.169	-0.257
3:	0.667	-0.304
4:	0.554	-0.649
5:	-0.611	0.310
6:	-0.594	0.557
7:	-0.715	0.755
8:	-2.135	0.634
9:	0.722	0.887
10:	1.815	1.569

X CENTROID: 0.249
 Y CENTROID: 0.292
 POA TO CENTROID: 0.383
 HORZ SPREAD: 3.950
 VERT SPREAD: 2.218
 GROUP SPREAD: 4.059
 MIN RADIUS: 0.728
 MAX RADIUS: 2.408
 MEAN RADIUS: 1.241
 # IN 1 IN DIAMETER: 0
 # IN 2 IN DIAMETER: 5
 # in 3 IN DIAMETER: 7



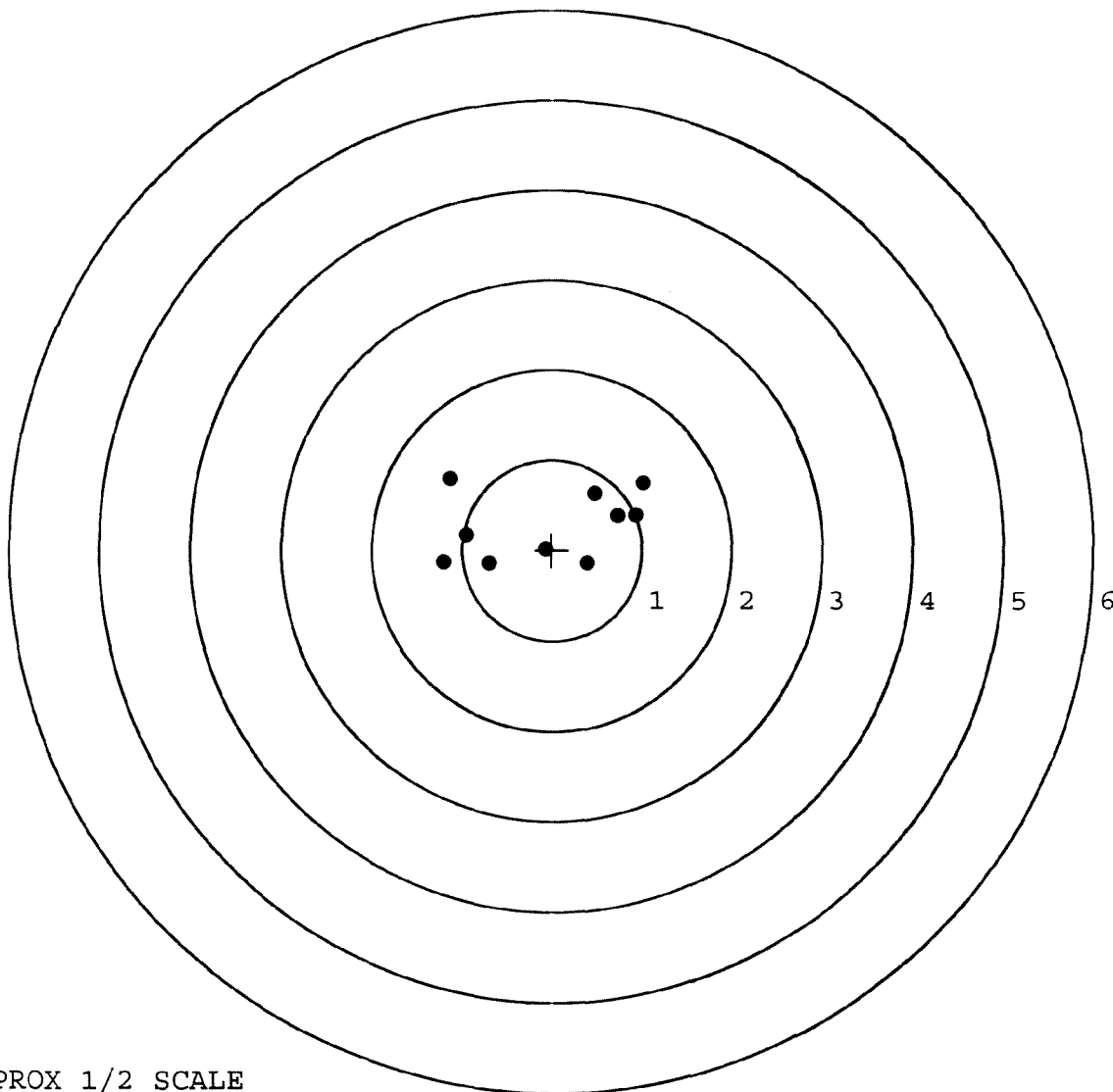
TARGET APPROX 1/2 SCALE

BARBER - M24 0180439

SERIAL NUMBER: G6695364. 0
 TARGET NUMBER: 3
 FILE DATE: 01/15/2008
 FILE TIME: 09:13

POINT#	X	Y
1:	-1.128	0.781
2:	-0.960	0.166
3:	-1.201	-0.143
4:	-0.699	-0.151
5:	-0.070	0.009
6:	0.394	-0.142
7:	1.014	0.742
8:	0.927	0.389
9:	0.476	0.629
10:	0.733	0.381

X CENTROID: -0.051
 Y CENTROID: 0.266
 POA TO CENTROID: 0.271
 HORZ SPREAD: 2.215
 VERT SPREAD: 0.932
 GROUP SPREAD: 2.385
 MIN RADIUS: 0.258
 MAX RADIUS: 1.220
 MEAN RADIUS: 0.855
 # IN 1 IN DIAMETER: 1
 # IN 2 IN DIAMETER: 7
 # in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE

BARBER - M24 0180440

SERIAL NUMBER: G6695364. 0

TARGET NUMBER: 4

FILE DATE: 01/15/2008

FILE TIME: 09:13

POINT#	X	Y
1:	0.185	1.336
2:	0.148	0.720
3:	0.467	0.304
4:	0.458	-0.102
5:	0.053	0.055
6:	-0.169	-0.198
7:	-0.551	-0.629
8:	-0.688	-0.116
9:	-0.868	0.315
10:	-2.345	0.036

X CENTROID: -0.331

Y CENTROID: 0.172

POA TO CENTROID: 0.373

HORZ SPREAD: 2.812

VERT SPREAD: 1.965

GROUP SPREAD: 2.844

MIN RADIUS: 0.401

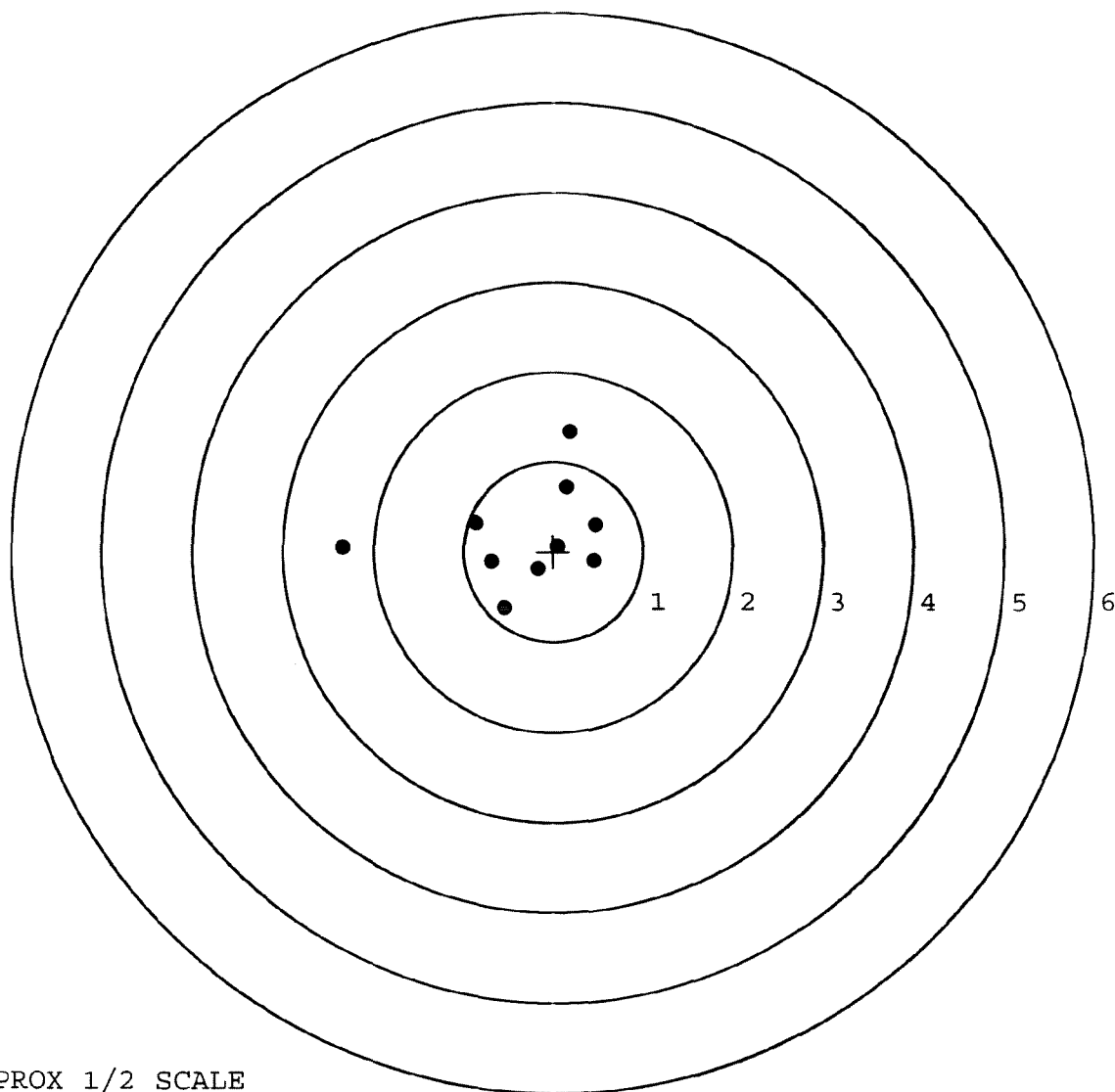
MAX RADIUS: 2.019

MEAN RADIUS: 0.831

IN 1 IN DIAMETER: 3

IN 2 IN DIAMETER: 8

in 3 IN DIAMETER: 9

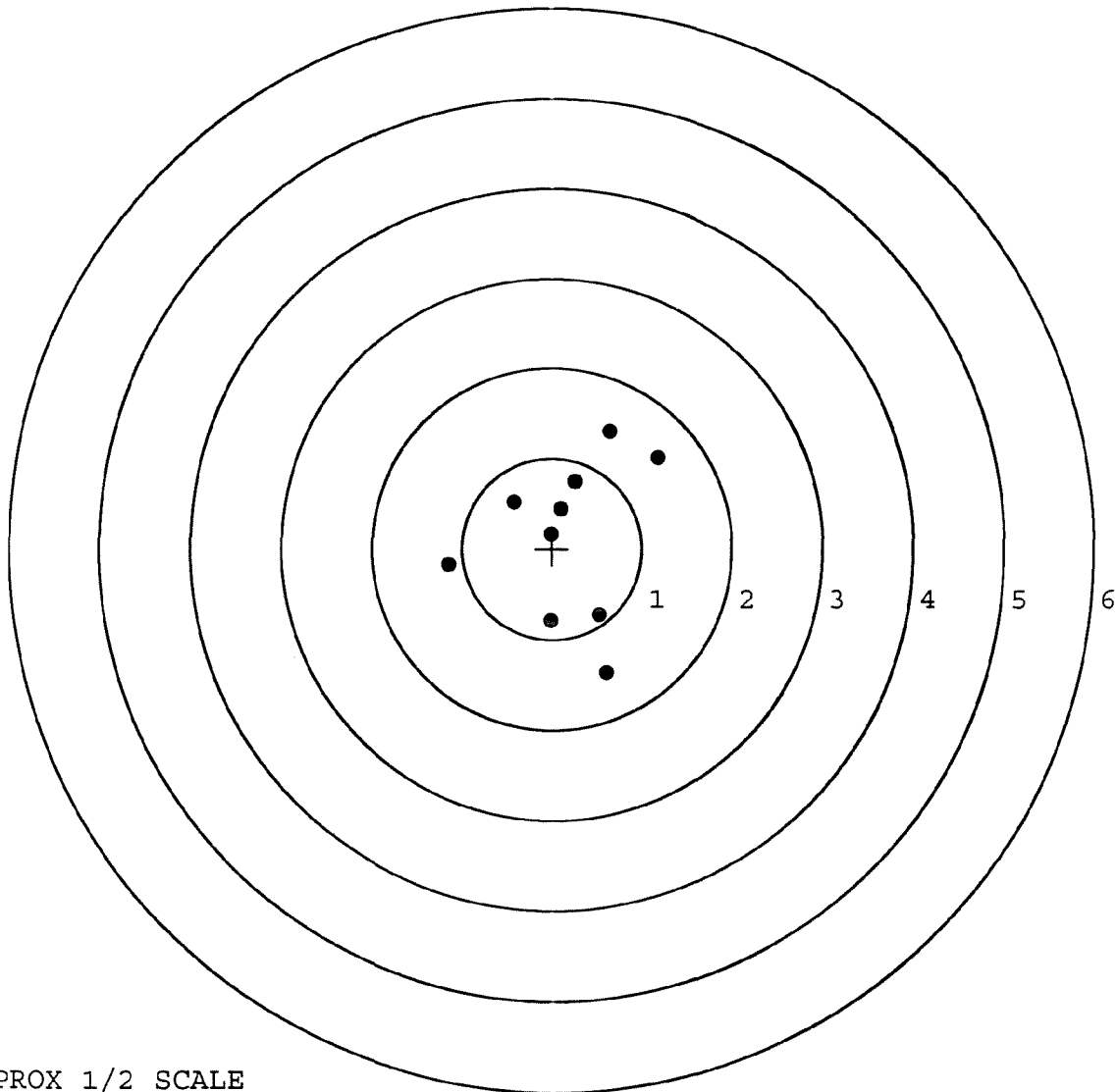


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6695364. __0
 TARGET NUMBER: 5
 FILE DATE: 01/15/2008
 FILE TIME: 09:13

POINT#	X	Y
1:	0.602	-1.372
2:	0.524	-0.731
3:	-0.018	-0.796
4:	-1.150	-0.181
5:	-0.428	0.514
6:	-0.007	0.162
7:	0.094	0.442
8:	0.257	0.745
9:	1.175	1.002
10:	0.645	1.298

X CENTROID: 0.169
 Y CENTROID: 0.108
 POA TO CENTROID: 0.201
 HORZ SPREAD: 2.325
 VERT SPREAD: 2.670
 GROUP SPREAD: 2.670
 MIN RADIUS: 0.184
 MAX RADIUS: 1.542
 MEAN RADIUS: 0.925
 # IN 1 IN DIAMETER: 2
 # IN 2 IN DIAMETER: 6
 # in 3 IN DIAMETER: 9



TARGET APPROX 1/2 SCALE