

**Bolt Action Centerfire – Bolt Lock Safety Modification Program**  
Website text

If you own a Remington Model 721 or 722 rifle:

All Remington Model 721 or 722 rifles were manufactured with a bolt-lock mechanism. These models were discontinued in 1961. If you participate in the Safety Modification Program, your firearm will be cleaned and inspected for proper functioning, by a qualified gunsmith. Once the condition of your firearm has been assessed, you will be notified of one of the following:

- Your rifle's trigger assembly is otherwise in good operating condition and the gunsmith will proceed to physically remove the bolt-lock feature so that your rifle can be loaded and unloaded while the safety remains in the "S" or "On Safe" position; or
- Your rifle's trigger assembly is found to be in an unsatisfactory or potentially unsafe operating condition because of any number of factors, including wear, alteration or maintenance. The entire trigger assembly will be replaced with a new factory trigger assembly, which does not incorporate a bolt-lock mechanism.

In either case, the total cost to you is \$20, plus shipping and handling. You will also receive a transferable coupon good for up to \$20 toward the purchase of any Remington safety product, including gun locks, hearing and eye protection, and gun safes.

How to participate in the Safety Modification Program:

1. Complete the General Repair Form ([link to form](#)); and
2. Send or deliver your firearm and the completed repair form to either;
  - a. A Remington Authorized Repair Center ([link](#)); or
  - b. Ship your firearm to the Remington factory at:

**Remington Arms Company, Inc.**  
**Ilion Firearms Plant**  
**Attention: BL Safety Program**  
**14 Hoefler Avenue**  
**Ilion, NY 13357**

Remington will bill or arrange for payment once your firearm is received and evaluated.

**CAUTION:** It is your responsibility to comply with all laws and regulations regarding transportation or shipping of your firearm. Absolutely no ammunition should be packaged with the firearm either in the firearm itself or in its shipping container. The firearm should be transported only in a completely unloaded condition.

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Remington Model 725 rifles were manufactured from 1957 until 1962. Model 725 rifles have a three-position safety, which permits those rifles to be unloaded with the safety in the “mid” position. Model 725 rifles are not included in the safety modification program. Nevertheless, special care must always be taken during the loading and unloading process of this and any firearm. Keep the safety in the “S” or “On Safe “ position at all times until you are ready to shoot. Always keep the muzzle pointed in a safe direction. Always unload your rifle when not actually in use. Every firearm should be unloaded as soon as you are finished shooting – before taking it into your car, camp or house. Remington wants you to enjoy the shooting sports - safely!

Should you desire service on any of your Remington firearm please feel free to call us on our toll free service line (800) 243.9700 or visit the Remington authorized repair center nearest you [insert link].

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Remington Model 788 bolt-action rifles are not included in the safety modification program.

Model 788 rifles were manufactured from 1967 until 1983. Model 788 rifles made before 1975 were equipped with a bolt-lock mechanism. **IMPORTANT SAFETY NOTICE:** If you have a Model 788 rifle with a bolt-lock mechanism, the manual safety must be placed in the “F” or “Off or Fire” position to lift the bolt and begin the process of unloading the rifle. Be sure the rifle is pointing in a safe direction anytime you move the manual safety to the “F” or “Off or Fire” position. As soon as you have lifted the bolt, immediately put the manual safety back in the “S” or “On safe” position and then continue the unloading process.

Regardless of whether your Model 788 rifle has a bolt-lock mechanism you must always follow the 10 Commandments of Firearm Safety. Special care must be taken during the loading and unloading process. Always keep the muzzle pointed in a safe direction. Always unload your rifle when not actually in use. Every firearm should be unloaded as soon as you are finished shooting – before taking it into your car, camp or house. Remington wants you to enjoy the shooting sports - safely!

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Remington Model Seven and 710 bolt-action rifles are not included in the safety modification program. These rifles have been manufactured since 1982 and do not have a bolt-lock mechanism. As a result these rifles may be loaded or unloaded with the safety in the “S” or “On Safe” position.

Nevertheless, as with any firearm, special care must be taken during the loading and unloading process. Always keep the muzzle pointed in a safe direction. Always unload your rifle when not actually in use. Keep the safety in the “S” or “On Safe “ position at all times until you are ready to shoot. Every firearm should be unloaded as soon as you are finished shooting – before taking it into your car, camp or house. Remington wants you to enjoy the shooting sports - safely!

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