

CC: H. A. Brown) In
 S. M. Alvis) Turn
 K. C. Gilmore
 H. J. Hackman
 J. Hammond
G. Smith

February 6th, 1947

TO: M. H. Smith
 M. R. Smith

FROM: V. G. DeRous

SUBJECT: M/721 FIRE CONTROL - DOUBLE SEAR

Management has authorized the charging of the work on the M/721 Fire Control - Double Sear to Project FD-721. It is, however, important that the cost for the Double Sear be kept separate so that, at a later date, an analysis can be made of the charges.

The authorized over-run for Process Engineering, Tool Design and Tooling is shown below. Also, the Work Order to be used for the charges is shown after the total figure.

Process Engineering	\$ 1500	These figures include
Trial Run	500	over-head
Product Engineering	\$ 2000	Work Order 71586
Tool Design	\$ 300	These figures include
Tool Design Revisions	50	over-head
Tooling Revisions	850	
Tool Design	\$ 1200	Work Order 71587
17945 Tooling Safety Cam	\$ 500	Work Order 91055
17946 Tooling Sear	\$ 500	Work Order 91056

Time slips are to show the type of work being performed so that an analysis of charges can be made upon completion of the work. Only one work order has been issued for each general classification.


 V. G. DeRous
 Project Engineer
 Technical Department

VGD:R/ml