

REMINGTON ARMS COMPANY, INC.

INTER-DEPARTMENTAL CORRESPONDENCE

Remington
SUPERPETERS
SUPERCC: H. J. Hackman
J. A. Pirnie

"CONFINE YOUR LETTER TO ONE SUBJECT ONLY"

June 19, 1947

TO: V. G. DeReus

FROM: R. M. Smith

SUBJECT: ADDITIONAL TOOL DESIGN FUNDS REQUIRED TO COMPLETE FD-721

In answer to your recent request, the following is an estimate of the additional funds required to complete Tool Design, Tool Design Revisions, Tool Revisions and Tooling for Project FD-721.

TOOL DESIGN-WORK ORDER 71112

Completing and transmitting design for Barnes reaming machine.	\$ 150.00
Design a plug gage for Barrel, Operation "Face counterbore and chamfer" Operation #46	20.00
Complete design and transmit design for Kingsbury machine on Barrel Assembly operation	40.00
Make new comparator layout for Finish Heading Reamer, caliber 30	40.00
TOTAL	\$ 250.00
Contingencies	25.00
GRAND TOTAL	\$ 275.00

TOOL DESIGN REVISIONS-WORK ORDER 71113

Revise Safety Cam grinding fixture	\$ 75.00
Revise Detail 11 of Brazing fixture D-52044	20.00
Draw Bolt Handle fixture for milling bottom radius, Oper. 11	160.00
Design a new coil for brazing fixture-Bolt Body Assembly	20.00
Alter design of gage for Receiver, Operation "Mill Fire Control Slot"	10.00
Redesign Barrel Drills	200.00
Redesign Barrel Reamers	200.00
Total of above	\$ 685.00
Contingencies	70.00
TOTAL	\$ 755.00

FD-69-B

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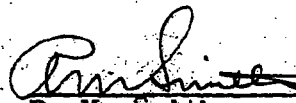
TOOL REVISIONS-WORK ORDER 71114

New Barrel Drills	\$ 2,000.00
New Barrel Reamers	5,265.00
New Safety Cam fixture	200.00
TOTAL	\$ 7,465.00
Contingencies	750.00
GRAND TOTAL	\$ 8,215.00

FD-721-2 TOOLING

Duplicate Tooling for Leland Gifford Drill Press	\$ 600.00
Additional adaptors for Leland Gifford Drill Press	200.00
TOTAL	\$ 800.00
Contingencies	80.00
GRAND TOTAL	\$ 880.00
GRAND TOTAL OF ALL THE ABOVE ITEMS	\$ 10,125.00

The above estimates for completing Project FD-721 for Tool Design, Tool Design Revisions, Tool Revisions and Tooling is in addition to the amount shown for the month of May shown in the Monthly Report over and above Spent and Committed To Date and covers the items as listed above. If there are any additional items which have not been taken into consideration by the writer, these would require additional funds.


 R. M. Smith
 Supervisor-Tool Design
 Technical Department

RMS/ml