

Revised 10/20/47

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RD-6146

NEW METHOD

Job Method Study No. _____

Part Name 513 Rifle Part No. TR - TX - SDate 10/20/47Insp. Oper. no. Gallery (Test) (Target) No. of Inspectors 1

Gauge No.	Gauge Type	% of Insp.	Dimension Inspected	Key points	Safety & Details
	Test	100	TR - TX - S	6 LRHS	Slow - Medium - Fast
			After firing	Check one case	Blow of firing pin
			During Testing & Targeting	Watch for proper feeding,	extraction and ejection
			Passed guns	Insp. Stamp	Right side of bbl. ahead of receiver
	Target	100	TR - TX	6 PKB or (5 shot) PTM or (group)	1/2" group
	25 yds				
		100	S Grade	6 PKB or (3 shot) PTM or (group)	1" group
			During Testing & Targeting	Watch for proper feeding,	extraction and ejection
			Passed guns	Insp. Stamp	Right side of bbl. ahead of tester's stamp
	Machine Rest	1	TR	10 PKB or PTM	1 3/4" group
	100 yds		Passed guns	Insp. Stamp	Right side of bbl. Ahead of targeter's stamp
			To:		
			Live ammunition inspection		

NOTE: All items listed to be 100% inspected except where marked "%" in which case one gun from each side of each truck to be inspected.