

PE. K ESTIMATE

J. M. Abbott

TO: E. K. Wheat

ESTIMATED BY: J. M. Abbott - Y. 1-1-10

MODEL T61 PROJECT N2 DATE 12/9/48

PROJECT TITLE Revised M/721 Front Sight Ramp - Ramp
Held with SCREW instead of brazing

	HOURS	RATE	TOTAL
PROCESS ENGINEERING & TRAIL RUN	40	4.00	160
TOOL DESIGN	53	3.00	160
TOOLING	157	3.50	550
TOOL DESIGN REVISIONS 25%			64
TOOL REVISIONS 25%			156
TESTING			—
ADMINISTRATION			—
VENDOR TOOLING COSTS (DIES ETC)			210
SUB TOTAL			1480
CONTINGENCIES 10%			220
TOTAL			2700

COMMENTS

The cost for Front Sight Ramp MAX - 835.⁰⁰
 Fitting up F.S. Ramp SCREW 75.⁰⁰

\$ 910.⁰⁰

Basis J. M. Abbott letter 12/8/48 to E. K. Wheat - 150% Tooling
 added to cover Opge 3 listed in letter - Testing to
 be completed by Technical

