

A. D. Gordon
E. J. Hackman
E. J. Mock
J. Connors

D. E. Miller
J. W. Miller
H. A. Williamson
A. Prokop
W. Wood

January 18, 1950

SUBJECT: QUALITY MEETING MINUTES (WEEKLY)

TIME & PLACE: 10:00 a.m. E. J. Mock's Office-Dept. 79-Bldg. 47-3

PRESENT: E. J. Mock A. Prokop
J. Connors W. Wood

OLD BUSINESS:I. Items Closed:

1. M/121 Breech Block Oper. 36- Request was made 1/12/50 to supersede RW-3001 with RW-2905 in Process Record.
2. M/121 Breech Block Oper. 35- Request was made to remove RW-3278 from Process Record.
3. M/121 Breech Block Oper. 19-3- Request was made to list RW-2939 as 1 for M/12 only, and to remove RW-1933 from Process Record.

II. Problems:

1. M/121 Breech Block Oper. 16, 37, 18- Process Record, Past Practice Record, and gages on job do not agree.
 - a. Still under investigation by Technical.
 - b. A. Prokop to follow.
2. M/121 Action Bar Oper. 47- Wall thickness thinner than Past Practice Record limits; span of slots wider than Past Practice limits; gage W-992, Bika 3-31241, 3-012-3 listed in Process Record but are not on job.
 - a. Previous discussion was that some gages can not be used because of present limits and fixture clamping characteristics.
 - b. A. Prokop requested M/Drawing change 1/17/50.
 - c. A. Prokop to follow.
3. M/121 Barrel Oper. 34-A- Position lengthwise of notch appears uncontrollable to present tolerance of .002. The observed standard deviation indicates a tolerance of .003 is used.
 - a. Operation not running at present-no work.
 - b. A. Prokop, J. Connors, W. Wood to follow.
4. M/121 Breech Block Oper. 23-A- Bevels off position.
 - a. New gage drawing completed and new gage being made.
 - b. A. Prokop to follow.