

11. Problems:

5. M/121 Trigger Oper. 18- Form Back End Finish & Burr-Gage RW-3037 on job but not being used.
  - a. New locating pin being placed on gage. If gage is found unnecessary to operation, it will be removed.
  - b. A. Prokop to follow.
6. M/121 Trigger Oper. 22- Mill Notch-Gage RW-3455 supercedes RW-643 as per Process Record. Past Practice Record lists gage change but no change in previous limits.
  - a. It was decided to follow job for one week to determine performance.
  - b. A. Prokop, W. Wood to follow.
7. M/870 Ejector Oper. 4-T-Grind .156-.153 dimension Front End- The present method of measuring the depth of grind with mics, while the component is in the fixture does not appear to be positive enough for control. Receiving gage 64999 is listed in Process Record but is not on job.
  - a. The operation is still under investigation by Technical. Gage 64999 has not been received- promised for 1/20/50.
  - b. A. Prokop to follow.

NEW BUSINESS:

1. Problem: M/121 Action Bar Oper. 51- Hand Mill Guard Clearance- Position sidewise of clearance shows too wide a variation for the tolerance. Use of mics. temporarily authorized.

Discussion: It was decided to measure the cut at a different point and to have A. Prokop review the model drawing for necessary changes.

Assignment: A. Prokop to follow.
2. Problem: M/121 Breech Block Oper. 36, 37, 38-Hand Mill Cartridge Ways 1st and 2nd; Hand Mill Bevel on Face- All 3 of these operations show depth of cut from locating side of part to be deeper than max. gage limits.

Discussion: It was pointed out that these 3 operations were run so as to blend with each other and not necessarily to gage limits. It was decided to have A. Prokop review & determine proper gage limits.

Assignment: A. Prokop to follow.