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| W. A. BEST    | D. E. MILLER     |
| A. D. GORDON  | J. W. MILLER     |
| H. J. HACKMAN | R. A. WILLIAMSON |
| E. J. MOCK    | A. PROKOP        |
| J. CONNORS    | S. M. ALVIS      |
| F. KENNEDY    | W. WOOD          |

February 1, 1950

SUBJECT: QUALITY MEETING MINUTES (WEEKLY)

TIME & PLACE: 1:00 p.m. E. J. MOCK'S OFFICE-DEPT. 79

PRESENT: E. J. Mock                      A. Prokop  
           J. Connors                     A. D. Gordon  
           F. Kennedy                    W. Wood

OLD BUSINESS:1. Items Closed:

1. M/121 Trigger Oper. 22- Operation apparently running to gage. Added limits to remain in Past Practice Record.
2. M/121 Receiver Oper. 26- Limit opened .004 on high side. Change was noted in Past Practice Record.
3. M/121 Breech Block Oper. 47-5- Gage RW-2839 removed from Process Record.
4. M/121 Trigger Oper. 18- New locating pin placed in gage RW-3037 and the gage is to be used to measure the radius of finger piece only.

II. Problems:

a. The following problems are under investigation by Technical:

1. M/121 Breech Block Oper. 16, 17, 18- Process Record, Past Practice Record, and gages at these operations do not agree.
2. M/121 Breech Block Oper. 36, 37, 38- All 3 of these operations show depth of cut from locating side of part to be deeper than max. gage limits.
3. M/121 Breech Block Oper. 37-1- The top face of the flush pin of gage RW-3277 does not appear to be parallel with the gage steps of the gage block. Further, it is understood that Technical has made a model drawing change which will alter this gage. The gage is considered satisfactory until change is complete.