

CO: E. Bapp	W. K. Wheat
W. Best	D. H. Miller
A. D. Gordon	J. W. Miller
H. J. Hackman	R. A. Williamson
H. J. Mock	A. Prokop
J. Connors	W. Wood
R. Eastwood	

March 1, 1950

SUBJECT: QUALITY MEETING MINUTES (WEEKLY)

TIME & PLACE: 10:00 a.m. E. J. Mock's Office - Dept. 79

PRESENT: E. J. Mock A. Prokop
 J. Connors W. Wood
 R. Eastwood

1. Items Closed:

1. M/870 Receiver Oper. 21B-Diameter of present drills is to proper specification.
2. M/121 Section Bar Oper. 27-Depth of Cartridge Hole and length no more than 0.005 below gage limits.

II. Problems:

1. M/121 Borech Block Oper. 36, 37, 38- Use of samples.
 - a. Samples for Oper. 37, 38 being made up.
A. Prokop to follow.
2. M/121 Borech Block Oper. 39- Bevels off position.
 - a. Gage to be altered as soon as sufficient production allows job to shut down.
A. Prokop to follow.
3. M/121 Borech Block Oper. 40- It was previously agreed that the present dial unit might be graduated in divisions smaller than necessary.
 - a. Request was made, by A. Prokop, for dial unit graduated in 0.00025".
A. Prokop to follow.
4. M/121 Trisax Oper. 22-1-Position sidewise does not appear to be consistently within gage limits.
 - a. It was decided to investigate use of gage when job is running.
5. M/121 Guard Oper. 45- Gage interpretation.
 - a. Base gage R-256, with fixed dial units has limits 0.002, and measures concentricity of radius on bottom front end of part.
 - b. It was decided to investigate use and necessity of this gage.
A. Prokop to follow.