

602 Co. 3000

R. Best

A. D. Gordon

H. J. Backman

E. J. Mock

J. Connors

W. Williams

A. Prokop

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March 8, 1950

SUBJECT: QUALITY MEETING MINUTES (WEEKLY)

TIME & PLACE: 10:00 a.m. E. J. Mock's Office-Dept. 79

PRESENT: E. J. Mock A. Prokop
J. Connors A. D. Gordon
W. Williams W. Wood

1. Items Closed:

1. M/121 Breech Block Oper. 37, 38- Samples are on job.
2. W/421 Guard Oper. 45- Base gage W-286 to be used to allow 0.004 concentricity between sides.

1. Problems:

1. M/121 Breech Block Oper. 36- Cartridge Guide slot hook on right side of part appears to be within limits but still may not be deep enough.

a. It was decided to investigate gage change to improve this slot.

A. Prokop to follow.

2. W/421 Breech Block Oper. 23- A-Rever's 32 position gage to be changed as soon as sufficient production allows to run down.

J. Connors A. Prokop to follow.

3. W/221-2-Safe 3-3-Oper. 26- It was previously agreed that present 3-3- unit might be graduated in divisions smaller than necessary.

a. It was noted that Model Drawing had been changed to list use of 3-3- unit graduated in 0.00025". Gage not yet received.

A. Prokop to follow.

4. M/121 Trigger Oper. 22-1-Position sidewise does not appear to be consistently within gage limits.

a. It was decided to investigate gage interpretation when job is running.