

III. Problems:

5. M/121 Action Bar Oper. 40-1- Wall thickness too thin.

a. It was decided to add 0.002 to present gage limit and change Past Practice Record accordingly.

A. Prokop to follow.

6. M/121 Action Bar Oper. 51- Thickness of Rear Lug too thin to gage RW-3223.

a. It was decided to request temporary Process Deviation until gage could be investigated.

A. Prokop to follow.

7. M/121 Guard Oper. 49- Gage RW-1352 is listed in Process Record but is not on job.

a. It was decided to investigate Gage RW-1352.

A. Prokop to follow.

8. M/121 Guard Oper. 47- Gages RW-1353; RW-1343 are listed in Process Record but are not on job.

a. It was decided to investigate gages RW-1353; RW-1343.

A. Prokop to follow.

9. M/121 Main Spring Rod Oper. 12-1-Plug gage 1-624 is listed in Past Practice Record and is used on job but is not listed in Process Record.

a. It was decided to add use of gage 1-624 to Check List in Process Record.

A. Prokop to follow.

10. M/121 Receiver Oper. 46- Gages RW-1290; RW-3419 are listed in Process Record but are not on job.

a. It was stated that RW-1290 might be used in grinding room.

b. It was decided to investigate gages RW-1290; RW-3419.

A. Prokop to follow.