

600 E. 2nd

M. Best

A. D. Gordon

H. J. Hackman

E. J. Mock

J. Connors

W. Williams

A. A. Harrison

J. A. Miller

E. A. Williamson

A. Prokop

W. Wood

March 8, 1950

SUBJECT: QUALITY MEETING MINUTES (WEEKLY)

TIME & PLACE: 10:00 a.m. E. J. Mock's Office-Dept. 479

PRESENT: E. J. Mock A. Prokop
J. Connors A. D. Gordon
W. Williams W. Wood

1. Items Closed:

1. M/121 Breech Block Oper. 37, 38- Samples are on job.
2. M/421 Guard Oper. 45- Base gage W-286 to be used to allow 0.004 concentricity between sides.

2. Problems:

1. M/121 Breech Block Oper. 36- Cartridge Guide slot hook on right side of part appears to be within limits but still may not be deep enough.

a. It was decided to investigate gage change to improve this slot.

A. Prokop to follow.

2. M/121 Breech Block Oper. 23-45 Bore is off position. Gage to be altered as soon as sufficient production actions can be taken down.

J. Connors A. Prokop to follow.

3. M/421-2 Saddle Oper. 20- It was previously agreed that present unit might be graduated in divisions smaller than necessary.

a. It was noted that Model Drawing had been changed to list use of 411 unit graduated in 0.00025". Gage not yet received.

A. Prokop to follow.

4. M/121 Trigger Oper. 22-1 Position sideways does not appear to be consistently within gage limits.

a. It was decided to investigate gage interpretation when job is running.

11. Problems:

5. M/121 Action Bar Oper. 40-1 - Wall thickness too thin.
 a. It was decided to add 0.002 to present gage limit and change Past Practice Record accordingly.

A. Prokop to follow.

6. M/121 Action Bar Oper. 51 - Thickness of Rear Lug too thin to gage RW-3223.

- a. It was decided to request temporary Process Deviation until gage could be investigated.

A. Prokop to follow.

7. M/121 Guard Oper. 49 - Gage RW-1352 is listed in Process Record but is not on job.

- a. It was decided to investigate Gage RW-1352.

A. Prokop to follow.

8. M/121 Guard Oper. 47 - Gages RW-1353; RW-1343 are listed in Process Record but are not on job.

- a. It was decided to investigate gages RW-1353; RW-1343.

A. Prokop to follow.

9. M/121 Main Spring Rod Oper. 12-1 - Plug gage W-624 is listed in Past Practice Record and is used on job but is not listed in Process Record.

- a. It was decided to add use of gage W-624 to Oper. 12-1 in Process Record.

A. Prokop to follow.

10. M/121 Receiver Oper. 46 - Gages RW-1290; RW-3419 are listed in Process Record but are not on job.

- a. It was stated that RW-1290 might be used in grinding room.

- b. It was decided to investigate gages RW-1290; RW-3419.

A. Prokop to follow.

11. Problems

11. M/121 Action Bar Oper. 46-2. Position of slot length-wise from locating holes appears to have too wide a taper to hold in gage limits.

a. It was decided to request temporary Process Deviation until job is investigated.

A. Prokop to follow.

111. Remarks

The current Weekly Quality Index was discussed and necessary corrective action taken.

W. Wood
For the Committee