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July 25, 1951

TO: W. A. Best

FROM: E. K. Wheat

SUBJECT: GALLERY TARGETING - MODEL 721-722

The following report summarizes the .270 Cal. group size targeting data which has been recorded by gallery personnel during the period 4-30-51 to 7-20-51. The data reflects the extreme spread of the shots upon which a decision was made to pass or reject a gun for group size characteristics and includes both device and shoulder shooting. Guns listed as rejects were eventually accepted after re-shooting and/or repairing.

Total No. of Guns - 2,908
Average Group Size - 1.97"
Standard Deviation - .6 "
No. of Guns Rejected (over 3½") - 6

No. of Guns having one stemp (Bore Variation of .0005) - 2,319

Average Group Size for Guns in this classification - 1.95 inches Standard Deviation " " " " - .61 inches No. of Guns Rejected (over 32") " " - 6

No. of Guns having two stamps (Bore Variation less than .0005) - 589

Average Group Size for Guns in this classification - 2.06 inches Standard Deviation " " " - .54 inches No. of Guns Rejected (over $3\frac{1}{2}$ ") " " 0

Previous data gathered on the 270 Cal. during 1948 and 1949 is listed for comparative purposes.

	Everage Group Size (X)	Standard Deviation ()
12-15-48	2.24"	.74*
3-28-49	2.23 [#]	1.31"
3-23-49	2,35"	.91 ^H
3-23-49	2.279	1.04"
3-31-49	2,359	"70n
4-16-51 to 4-30-51	2.769	•53 ⁿ
4-30-51 to 7-20-51	3.9 7 9	• 6n

P. H. Fishesten