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January 9, 1952

TO:

15

W. A. Best

FROM:

E. K. Wheat

SUBJECT: GALLERY TARGETING - M/721-722

A summary of gallery targeting data reported by range personnel for the month of December, 1951 is attached. We make the following comments:

#### POINT-OF-IMPACT

A slight increase in overall point-of-impact reject rate is noted. This may be due to cracked stocks which have been encountered when targeting the 30-06 caliber gum from the accuracy device. When stocks crack the gun will invariably target high and be classified as a reject. It is believed that the conditions causing tooks to crack have been classified and corrected.

#### GROUP SIZE

In general the overall grouping characteristics remain stabilized. An increase is noted in reject rate on the M/760. Classification of contributing factors is currently under way.

It should be noted that the  $\mathbb{N}/721$  - 270 caliber gun continues to show excellent grouping characteristics. Of the 1,407 guns targeted in this calibar during December, only one reject was found and this gun was accepted on re-targeting.

Note: It is planned to consider the discontinuance of this report in the near future unless otherwise indicated by resipient comments. Any suggestions dong this line will be approstated.

#### GALLERY TARGETING - MODEL 721-722 (222)

# MONTH OF DECEMBER 1951

Total No. of Guns	-	2,526
Average Group Size	<b>-</b>	1.64
Standard Deviation	**	.41"
Mc. of Guns Rejected (over 2")	••	18 .
% Reject	42	_71%

No. of Guns having one stamp (Bore Variation of .00040005) Average Group Size for Guns in this classification Standard Deviation for " " " " No. of Guns Rejected (over 2") E Reject	   842 1.66° .36° 2
No. of Guns having two stamps (Fore Variation under .0004) Average Group Size for Guns in this classification Standard Deviation for . * * * * * * * * * * * * * * * * * *	  1,684 1.63% .44% 1.6

Beila	<u> 30, 22 3uas</u>	Average Group	Standard <u>Verlation (*)</u>	g Egjett
8-37-51 5 New12-51 5 New12-51 5 New12-52 bods Asymptot	2,031 4,179 170 2,526	1.661 1.601 1.601 1.640	.57 .534 .328 .514	3.4% 1.6% 0.0% .71%

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# GALLERY TARGETING - MODEL 721-722 (270)

### MONTH OF DECEMBER 1951

Total No. of Guns	<b>(5)</b>	1,407
Average Group Size	-	1.924
Standard Deviation	~	. 51 4
No. of Guns Rejected (over 32")	-	1
% Reject	20	s07%

No. of Guns having one stamp (Bore Variation of .0004-0005) Average Group Size for Guns in this classification Standard Deviation " " " " No. of Guns Rejected (over 3}*) % Reject		
No. of Guns having the Staupe (Bore Variation under .0004) Average Group Size for Guns in this classification Standard Deviation for " " " " " " No. of Guns Rejected (over 32")	9	480 2.047 .537

	Pato	No. of Juna	Average Group Size (X)	Standard <u>Deviation (r-)</u>	% Reject
4	9-12-51	1,103	2.01×	. 57 tt	36%
	10-4-51	2°00%	2.019	,52n	.3 <del>6</del> % .09%
	11-12-53.	63	2.1 "	.427	0.0%
•3	12-7.0-51	3 <b>,2</b> 30	2.03 <sup>1</sup>	.54 <sup>17</sup>	0.0%
	This report	1,407	1.927	.Šiļu	.07%

<sup>4</sup> Previous Data

Total No. of Guns

### GALLERY TARGETING - MODEL 721-722 (30-06)

### GALLERY TARGETING - MODEL 721 (30-06)

# MONTH OF DECEMBER 1951

Average Group Standard Devia No. of Guns Re % Reject		- 2.3" 76" ) - 22 - 2.35%	
Average Group Standard Devia	Size for Guns in		   567 2.37 .77 16 2.8%

- 934

No. of Guns having two stamps (Bore Variation under .0004) average Group Size for Guns in this classification Standard Deviation n n n n n n n n n n n n n n n n n n	- 367 - 2.23" 74" - 6
No. of duns rejected (over 55", Seject	- 1.63%

٠	Date	Mo, of Gung	Average Group Size (X)	Standard Deviation (F)	% Reject
사 카	8-14-51 9-12-51 10-4-51 11-12-51 This Report	2,276 1,158 3,424 550 934	2.13# 2.06# 2.25# 2.42# 2.30%	.64# .67# .61# .71# .76#	1.4% 1.7% 1.5% 4.3% 2.35%

## GALLERY TARGETING - MODEL 760 (50-06)

# MONTH OF DECEMBER 1951

Total No. of Guns	-	2,423
Average Group Size	~	2.34"
Standard Deviation		.817
No. of Guns Rejected (over $3\frac{1}{2}n$ )	حت	77
% Reject		3.16%

No. of Guns having one stamp (Bore Variation of .00040005) Average Group Size for Guns in this classification Standard Deviation for " " " " " No. of Guns Rejected (over 32") % Reject		562 2.28 .76 16 2.85%
No. of Guns having two stamps (Bore Variation under .0004) Average Group Size for Guns in this classification Standard Deviation for " " " " " No. of Guns Rejected (over 32) % Reject	-	1,866 2.367 827 61 3,32%

<u>Date</u>	No. of Guns	Average Group Size (X)	Deviation (c)	g Be <b>iect</b>
* 11-12-51	1,037	2.39#	.65n	1.8%
* 12-10-51	1,287	2.27#	.59n	1.32%
This report	2,428	2.34#	.3 <u>I</u> n	3. <b>1</b> 6%

<sup>\*</sup> Previous Data