

PROCESSING OF 125 PILOT RUN MODEL 40X BARRELS

March 18, 1954

<u>Oper.No.</u>	<u>Operation Name and Specifications</u>	<u>Dept.No.</u>
32	Cut off breech end 3/8".	
34	Cut off muzzle end 1".	
36	Finish form breech, chamber and thread.	
38	H/M Extractor slot right side.	
40	H/M Extractor slot left side.	
42	Face muzzle to length and rough c'sink 45°.	
44	Centerless polish.	57
46	Browning process - use special equipment to be supplied by M. Walker to keep browning residue out of bore.	52
48	Oil & Route Barrels to Research & Development Section, attention of M. H. Walker.	52

RWS/I

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