

CC: D. E. Miller J. W. Miller  
 S. H. Morris A. D. Kerr  
 R. A. Williamson W. A. Best  
 E. Sapp R. B. Hurley

Illion, New York  
 March 4, 1955

TO: H. J. Hackman  
 FROM: V. G. DeReus  
 SUBJECT: M/40-X ASSEMBLY

A meeting was held March 4 to discuss the assembly of the pre-pilot guns. The following were in attendance:

|                |                |
|----------------|----------------|
| D. P. Prosser  | P. B. Croop    |
| L. F. Mitchell | D. F. Cook     |
| R. R. Chadwick | P. E. Byrnes   |
| R. W. Selwood  | V. G. DeReus   |
| M. H. Walker   | Z. J. Kowalski |

M. H. Walker indicated changes and review of parts or processes as outlined below:

RESPONSIBILITY

Receiver Filler Piece

1. Parts are wide and are to be repaired. A letter of instruction is to be issued.

L. F. Mitchell

Bolt Body

1. A cam change is to be made and a model drawing issued.
2. The twenty-five (25) parts completed can be used. Further production is to be held for design change.

M. H. Walker

P. E. Byrnes

Barrel Assembly

1. A method of determining alignment of Barrel and Receiver is required so Process can take steps to make improvements.

R. W. Selwood

2. A tool is required to add the radius to the chamber after final heading. The inspection should be visual.

R. W. Selwood

D. P. Prosser