

PROPOSED MODEL 725 BOLT ACTION CENTER FIRE RIFLE
ESTIMATED TOOLING AND FACTORY COST ABOVE MODEL 721 RIFLE

	<u>Tools</u>	<u>Factory Unit Cost</u>
<u>Shorter Barrel</u>	\$ 4,340	(.053)
New Barrel Marking Roll (1)	200	-
<u>Stock</u>		
New Formers (2)	10,000	-
New Butt Plate	5,000	-
Finish (same for M/721)	-	-
Sling Swivels	-	.20
New Inletting Tools (2)	10,000	-
Checkering (Machine)	99,460	1.71
<u>Sights</u>		
Front Sight & Hood	3,500	.15
with Folding Rear Sight	-	3.50
Purchase	-	-
<u>Receiver</u>		
Matte Finish & New Marking Roll (1)	200	-
<u>New Trigger Plate</u>	26,000	.27
<u>Revise Bolt Handle</u>	1,050	.04
 TOTALS	 \$ 136,290	 \$ 5.32

MODEL 725 - ESTIMATED DEVELOPMENT COST

Design	\$ 15,000
Project Engrg., including Packaging	
Manuals, Labels, Folders, etc.	2,000
Pilot Operations	3,000
Production Aids	5,000
 TOTAL	 \$ 25,000

SMALvis:T
9-14-55

References:

Specifications of 9-3-55
 "721 Improvements" Letter Estimate - J.B. Maupin
 to W.L. Clay 12-28-53
 "Evaluation of Proposed Addition of Mechanical
 Checkering" - J.B. Maupin to W.L. Clay
 11-11-53 & 11-4-53
 P.E. & C. Estimate Tooling for Monte Carlo Stock 9-3-53
 P.E. & C. Estimate Tooling for M/721 Changes 8-20-54