

Bridgeport, Connecticut
September 18, 1956

TO: GAIL EVANS
FROM: J. D. MITCHELL
SUBJECT: SPECIFICATIONS - PROPOSED MODEL 725
BOLT ACTION CENTER FIRE RIFLE

The following quotation is taken from Special Staff Meeting Minutes, September 7, 1956:

"The proposed new Model 725 center fire bolt action rifle, designed to meet competition, was shown for approval. After considerable discussion of its features and characteristics, the Sales Department was requested to consider the features and saleability of the design promptly and report its recommendation as to specifications as soon as possible. M. F. Larsen was asked to prepare the cost and earnings estimate on the model presented based upon sale of 15,000 a year at a retail price of \$129.95 each, including the price and volume required to obtain satisfactory operative earnings and return on investment."

Sales Department recommendations for Model 725 specifications are as follows:

ACTION

Bolt action same as Model 721 except new positive type thumb safety with S & F marked on rear of receiver for safe and fire positions. No loose wobble or excessive play in either position. Easy open steel magazine floor plate, and "swept back" bolt handle. Bolt body bright. Foretending rear end of bolt black. Sand blasted and "matt" receiver.

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CALIBERS

300 H & H
30-06 Springfield
280 Remington
270 Winchester
308 Winchester
257 Roberts
244 Remington
222 Remington

BARRELS

22" length for 30-06, 280 Remington, 270 Winchester,
308 Winchester, 257 Roberts

26" length for 222 Remington, 244 Remington and 300 H & H

STOCK

1/4" longer than sample submitted from trigger to butt plate, with Monte Carlo, comb cuts, hand checkering or semi-machine checkering comparable to Model 70, sling swivels and scroll decorated grip cap. Butt plate to be approximately 1/16" thicker than sample, inlet at heel with overall quality similar to Model 70. Alter fore-end length and fore-end taper to be similar to Model 70. Overall stock length approximately same as Model 70 with Model 721 receiver. B grade wood.

SIGHTS

Front sight same as sample submitted with ramp and flat gold bead, plus hood similar to Model 70.

Rear sight, Marble or Lyman adjustable folding leaf rear sight on Remington common sight line base. Receiver to be drilled and tapped same as Model 721 for telescope and receiver sights.

WEIGHT

Approximately 7 pounds.

OTHER SPECIFICATIONS

Accuracy, packing, proof testing, wood and metal finishes to follow current Model 721 except as noted.

JDS/tmh

J. D. Mitchell