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Estimate File #2161

Ilion, New York
October 28, 1960

H. K. PAULNER
ATTENTION: C. L. JONES

ESTIMATED COSTS TO FURNISH DAMASCENE FINISH
ON MODELS 725 BOLT ASSEMBLY AND SPORTSMAN 58
BENCH BOLT "D" & "F" GRADES ONLY

As per your recent request, we have estimated what the costs would be to furnish the above subject finish on certain components for High Grade guns.

Attached are detailed data, showing the out-of-pocket costs and full factory costs based on firm quotations and accepted samples for quantities of six and twelve, furnished by The Kess Arms Company, located at Milwaukee, Wisconsin.

After comparing costs, it appears that it would be more economical to have this work performed outside rather than by the Remington Toolroom.

We hope we have furnished the information requested, and if we can be of further assistance regarding these costs, please advise.

D. E. Miller
Works Manager

R.A. Morris
R. A. Morris, Supervisor
Methods & Standards Section

Att.
TIVE: [unclear]

RECEIVED
OCT 29 1960
J. D. CRAMMOND

ESTIMATED COSTS TO FURNISH DAMASCENE FINISH
ON THE MODEL 735 BOLT ASSEMBLY & THE MODEL SPATULA
BREECH BOLT. "D" & "F" MARKS ONLY.

BASED ON QUOTATIONS FURNISHED BY THE KASS ARMS CO.
OF MILWAUKEE WIS. THE COSTS WOULD BE AS FOLLOWS:

	BOLT ASSEMBLY		BREECH BOLT	
	Lot of 6 Lot of 12		Lot of 6 Lot of 12	
PURCHASE COST	\$16,500	\$30,000	\$12,000	\$21,000
PACKING MATERIAL	388	544	216	432
HANDLING & PACKING LABOR	339	664	339	664
TRANSPORTATION & RELATIONS	246	388	188	388
SHIPPING COST	2,100	2,500	1,700	2,100
OTHER EXPENSE	1,354	700	1,354	700
OUT OF POCKET COST	\$19,813	\$37,684	\$17,879	\$36,774
Each	\$3,302	\$6,281	\$2,979	\$6,129
Plant Overhead	5,164	9,017	3,662	6,545
Inventory Reserve	160	437	188	517
Total Factory Cost	\$25,137	\$47,138	\$21,729	\$43,836
Each	\$4,189	\$7,856	\$3,619	\$7,306