

Franz, Scott

From: Boyles, Derek
Sent: Tuesday, September 16, 2003 9:20 AM
To: Franz, Scott
Cc: Golemboski, Matt R.; Keeney, Mike; Thweatt, Ed T.
Subject: Model 710

Scott,

Per our conversation this morning...Mayfield is testing three prototype safety detent springs (300407) in the model 710. Our goal is to make the safety operation as robust as possible by improving the transition from "F" to "S" (& vis/versa).

Mike Keeney, myself and one of the Mayfield business unit leaders met in E-town several weeks ago and collectively agreed to test the prototype springs with two different safety pivot pins. The springs were manufactured with a smaller ID or smaller wire diameter. The main difference in the two pins is length, one of which is shorter by .060". The test plan that is already underway in Mayfield consists of the following:

Test #1: build 25 guns with spring 1 (.300 ID) and #300464 pin (longer pin)
 Test #2: spring 2 (.275 ID), #300464 pin
 Test #3: spring 3 (.030 wire diameter), #300464 pin
 Test #4: spring 1, #300932 pin (shorter pin)
 Test #5: spring 2, #300932 pin
 Test #6: spring 3, #300932 pin

We would like to request that E-town run the "Safety On/Off Force Measurement" on 5 samples from each test. There would be 30 samples total. We have 10 samples ready now. If we arrange shipment this week, could E-town finish these 10 by Sept. 30th? The remaining tests will not be complete in Mayfield until ~Oct 10. Could E-town finish these 20 samples by Oct. 31?

Please let me know if this timeline is acceptable.

Thanks,

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