

ESTIMATE

Title MODEL 700 LEFT HAND BOLT ACTION 25-06Date JULY 6, 1971 30-06Estimated by J.H. SWEENEY & PETC ENGRS 270 WIN

F.H. BYRNES 243

33-250
3 MM MAG

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1	DEVELOPMENT				
	Investigation				
	Design				
	Model making				
	Design testing				
	Models for test				
	Development - Powder Metal				
	Development - Molds				
	Engrg-Folders, C of O, Stds.	3000			
2	PRODUCT ENGINEERING				
	Process eng. & trial run				
	Pilot lot testing	5000			
3	TOOLING				
	Design	20 100			
	Fixtures & Gages	143 300			
	Molds				
	Perishable tools	2 000			
	Tool revisions	37 000			
	Vendors tooling	16 200			
4	SPECIAL MACHINES				
	Construction	24 100			
	Design	2 100			
	Tooling				
	Perishable tooling				
	Operations				
5	REMINGTON MACHINES				
	Construction	24 700			
	Design	5 600			
	Tooling				
	Perishable tooling				
	Operations	2 000			
6	STANDARD MACHINES & EQUIP.	65 000			
7	PRODUCTION AIDS				
	Construction				
	Operations	5 000			
8	PILOT OPERATIONS				
	Machine alterations				
	Pilot lot mfg.	3 000			
	Machine rearrangement	5 000			
	Comp. obsolescence	1 500			
	Provision for advancing wages & material costs				
	-- R&D				
	-- Plant	33 600			
	GRAND TOTAL	370 000			
	DEVELOPMENT	3300			
	CONSTRUCTION	98 700			
	OPERATIONS	268 000			