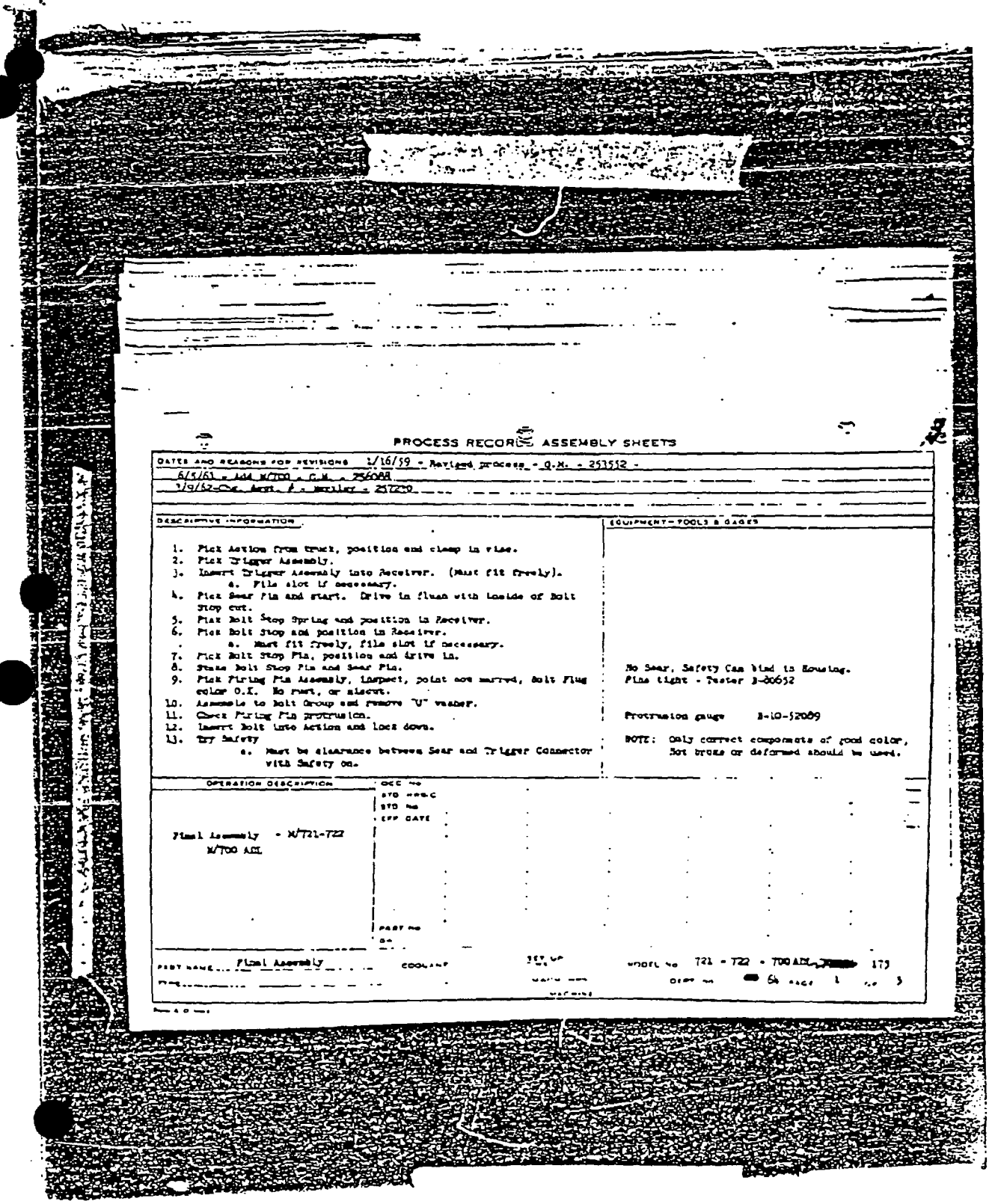

PROCESS RECORD ASSEMBLY SHEETS

DATES AND REASONS FOR REVISIONS 1/16/59 - Revised process - Q.M. - 251512 -
6/5/61 - Add M/700 - C.M. - 256088
3/9/62-Chg. Asst. # - Hartley - 257259

DESCRIPTIVE INFORMATION

1. Pick Action from truck, position and clamp in vise.
2. Pick Trigger Assembly.
3. Insert Trigger Assembly into Receiver. (Must fit freely).
   a. File slot if necessary.
4. Pick Sear Pin and start. Drive in flush with inside of Bolt Stop cut.
5. Pick Bolt Stop Spring and position in Receiver.
6. Pick Bolt Stop and position in Receiver.
   a. Must fit freely, file slot if necessary.
7. Pick Bolt Stop Pin, position and drive in.
8. Stake Bolt Stop Pin and Sear Pin.
9. Pick Firing Pin Assembly, Inspect, point not burred, Bolt Plug color O.K. No rust, or discol.
10. Assemble to Bolt Group and remove "U" washer.
11. Check Firing Pin protrusion.
12. Insert Bolt into Action and lock down.
13. Try Safety
   a. Must be clearance between Sear and Trigger Connector with Safety on.

EQUIPMENT - TOOLS & GAGES

No Sear, Safety Cam Hind in Housing.
Pins tight - Tester B-00652

Protrusion gauge B-10-52089

NOTE: Only correct components of good color, Not broke or deformed should be used.

OPERATION DESCRIPTION

Final Assembly - M/721-722
M/700 ADL

PART NAME Final Assembly





BARBER - PRESALE R 0101700