

CC: L. J. Doyle
E. J. Mock
T. H. Pratt

A. D. Kerr

M. Bennett

January 15, 1962

MODEL XP-700

A meeting of the Process Committee was held 1/11/62 to review the Process for the Model XP-700.

The following were in attendance:

P. Croop	V. DeRosa	<u>W. Leck</u> <i>W</i>
Z. Kowalski	P. Byrnes	<u>M. Kelly</u>
E. Dwyer		H. Chambers

Model XP-700 Component Process

1. M-XP-700 Bolt Plug - Dept. 73 E. J. Mock
 - a. New Screw Machine Blank.
 1. New Form Tool required for Screw Machine Operation.
 - b. Oper. 12 - P/Mill Bottom A. D. Kerr
E. J. Mock
V. DeRosa
 1. Planning to schedule release of tooling from M-700 Bolt Plug when alteration orders are ready.

Fixture D-54573
Gauge D-52838
New set of cutters.
2. M-XP-700 Bolt Head - Oper. 73 A. D. Kerr
E. J. Mock

Add use from M/700 Bolt Head 222 Caliber.
3. M-XP-700 Bolt Body - Dept. 73 E. J. Mock
 - a. New Screw Machine Blank.
 1. New Snap Gauge for length.
4. M-XP-700 Bolt Assembly T. H. Pratt
 - a. Bolt Assembly (assembled with the following):
 1. Bolt Head -AU M/700 Bolt Head 222 Cal.
 2. New Bolt Handle
 3. New Bolt Body.
 - b. Planning to schedule release of Tooling from the M/700 Bolt Assembly when alteration orders are ready for the following: V. DeRosa
A. D. Kerr
M. Bennett
E. J. Mock
 1. Oper. 2- Assemble Bolt Head to Bolt Body T. H. Pratt
Dept. 51 - Fixture D-53890.
 2. Oper. 13- Mill Safety Clearance (Dept. 74)
Fixture C-51745
Gauge D-51941