12/14/61

MODEL NO. 700A MODEL NAME BOLT ACTION RIFLE EST. NO. #1
PART NO. 26585 PART NAME SAFETY ASSEM. REQ. ADD. USE DLG
MAT. SPC. SIZE WT. PER 100 COST @ / LB.

OPER. NO.	OPERATION DESCRIPTION	DEPT. NO.	SEX	STD. HRS.	COST	QUAN.	EQUIPMENT DESCRIPTION	COST
	DRAW THE FOLLOWING —							
	SAFETY — #15370							
	SAFETY BUTTON - 15372							
	SAFETY PIN - (STD. 1/16" ϕ x 1/4" LG. DRIV-LOC PIN-TYPE B)							
							DES. HRS.	BUILD
4	ASSEMBLE SAFETY BUTTON ON SAFETY, DRILL & ASSEMBLE SAFETY PIN.							
	1 SPDL. DR. PRESS							
	COMBINATION ASS'Y. FIXTURE & DR. JIG						40	200
	STD. DRILL						1/2	1
	PLUG GAGE (DIA. & DEPTH)						1/2	5
8	DESURR							
12	CHECK DIMENSIONS							
16	LINDBERG DEHN							
20	INSPECT HARDNESS							
24	BLACK OXIDE CHECK							
	TO DISPATCH PREP.							

12/14/61

MODEL NO. 700-A 4A RL MODEL NAME BOLT ACTION RIFLE EST. NO. #1
PART NO. — PART NAME SAFETY PIN REQ. ADD. USE DLG
MAT. SPC. SIZE WT. PER 100 COST @ / LB.

OPER. NO.	OPERATION DESCRIPTION	DEPT. NO.	SEX	STD. HRS.	COST	QUAN.	EQUIPMENT DESCRIPTION	COST
	PURCHASE STD. DRIVE-LOK PIN-TYPE "B" 1/16" ϕ x 1 1/4" LONG							
	EST. PG. PRICE —						$.80/C	
							DES. HR.	BUYED
	PURCHASE INSP.							
	RING GAGE						1	5
	TO DISPATCH AREA —							

FORM R D 5144