

REMINGTON  
Du Pont

BOLT ACTION PISTOL  
Single Shot  
AUTOMATIC EJECTION  
HIGH POWER - CENTER FIRE CALIBER

Model  
XP - 100

(Instruction Folder and Parts Price List)

The Remington XP-100 is a single shot bolt action pistol bedded in a nylon stock.

**SAFETY:** (Fig. 1) Close bolt and rotate safety rearward to ON SAFE position.

Side lever type safety is located at right rear of receiver. With safety in rear stop position, trigger cannot be pulled to "fire" pistol. When safety is ON SAFE, bolt handle cannot be raised to open action.

**FIRE:** Rotate safety forward with thumb to front stop position. Trigger can be pulled to fire pistol. Bolt handle can be raised to open action.

**CAUTION:** Before firing make sure barrel is clear, free of heavy oil, grease, or any obstruction.

**TO LOAD:** Raise bolt handle to unlock bolt. Pull bolt handle back to open action. Load single cartridge upon loading incline in receiver, close bolt to chamber, cartridge, lower bolt handle to lock action closed.

**TO UNLOAD:** Raise bolt handle and open action carefully. This will extract cartridge from barrel, live cartridge then can easily be removed from pistol.

**SIGHT ADJUSTMENT:** The Remington XP-100 has a ventilated rib on barrel. The front sight is positive "fixed" design and not adjustable. Rear sight adjusts for both windage and elevation or range. See Fig. 2.

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**WINDAGE:** Turn windage screw to loosen sight leaf. Move sight leaf to right or left and tighten in desired position with windage screw. Moving sight leaf to right will move bullet impact at target to right. Moving to left will move bullet impact to left.

**RANGE:** Turn elevation screw to loosen rear sight eyepiece on sight leaf. Raise or lower eyepiece and tighten in desired position with elevation screw. Raising eyepiece will increase range or raise bullet impact at target. With eyepiece lowered range will lessen or range decrease.

**RECEIVER SIGHTING:** The receiver is drilled and tapped for telescope mounts. Receiver plug screw may be removed when mount is assembled on receiver.

#### PISTOL CLEANING AND CARE

To make cleaning of barrel or bolt easier - remove bolt from pistol (Fig. 3). Removal of stock is not recommended unless care or replacement of fire control parts is necessary. See Sectional View.

**TRIGGER ADJUSTMENT:** Is sealed at factory. This adjustment provides the proper amount of trigger pull and weight.

**CLEANING OF BARREL:** Use lightly oiled, soft cloth. Clean from breech to muzzle. Scrub barrel bore and cartridge chamber in barrel with a good bore solvent, if necessary. Wipe dry and re-oil bore and chamber very lightly.

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**CLEANING OF BOLT:** Remove from pistol by pressing bolt stop (Fig. 3). Press down on front of bolt stop. Bolt stop is located in left rear of bolt channel in receiver. Use small flat tool or screwdriver. Allow bolt to slide back and disassemble as stop is pressed. Pull bolt from pistol. Clean bolt, or bolt parts, with a good petroleum solvent. Brush bolt face to remove shooting residue. Re-oil lightly and lubricate cam surfaces on bolt to prevent wear.

Additional care of cleaning of bolt parts can be done, if necessary.

**TO DISASSEMBLE BOLT PARTS:** Pull bolt from pistol. Pull firing pin head back until coin or similar piece can be inserted (Fig. 4.) Hole bolt handle and turn bolt until entire firing pin assembly can be pulled from bolt assembly. Reassemble in reverse order.

**TO PUT BOLT IN PISTOL:** With safety forward, simply align bolt lugs to receiver properly, then push bolt forward in pistol.

**HANDLING:** Wipe barrel, receiver and all steel parts to prevent rusting. Invisible "prints" of moisture can cause rust unless removed.

**EXPOSURE:** After using in wet weather, always wipe steel parts with oil. Abrupt changes in temperature can also cause condensation and wetness. Therefore, special care is needed, especially to inside metal parts to prevent rust. When shooting in freezing weather, remove excess oil for best results. Use dry graphite if necessary to lubricate metal parts.

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