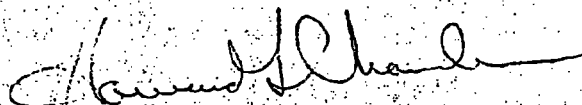


W. E. Leek

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rotate the sear block out from under the sear, hence causing an unstable condition. Due to the fact that the sear-sear block coverage is intentionally small on this gun, the condition of the sear at contact with the sear block cannot be overemphasized. The contact line on the sear must be sharp, as indicated on the part drawing number B-15455.



H. L. Chambers, Research Engr.  
Firearms Design Section

HLC:T