

P. E. & C. ESTIMATE

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TO: H. J. HackmanESTIMATED BY: P. B. Croop - V. G. KeesMODEL XP 100 22 Rem-umc PROJECT NO. _____ DATE 4/18/63PROJECT TITLE Estimate to produce XP 100 Pistol in a 22
Rem-umc cartridge

	HOURS	RATE	TOTAL
PROCESS ENGINEERING & TRIAL RUN			2000
TOOL DESIGN FIXTURES - GAGES			1700
TOOLING FIXTURES - GAGES			8000
TOOL DESIGN - PERISHABLE TOOLS			100
TOOL DESIGN REVISIONS <u>72 + 30%</u>			1000
PERISHABLE TOOLING			400
TOOL REVISIONS <u>264 + 30%</u>			4200
TOOL REVISIONS - PERISHABLE			50
TESTING			500
ADMINISTRATION			0
VENDOR TOOLING COSTS (DIES ETC.)			0
VENDOR TOOLING NOT REMINGTON PROPERTY			950
SUB TOTAL			18900
CONTINGENCIES			1800
			20700

COMMENTS more eng. & drafting hrs. 1000more 22 management 1500Pilot lot info. 1000Component Obs 500# 2 B+S Gun. 7000hrs to receive machine capacities



TITLE OF PROJ OR STUDY

Page No Study No

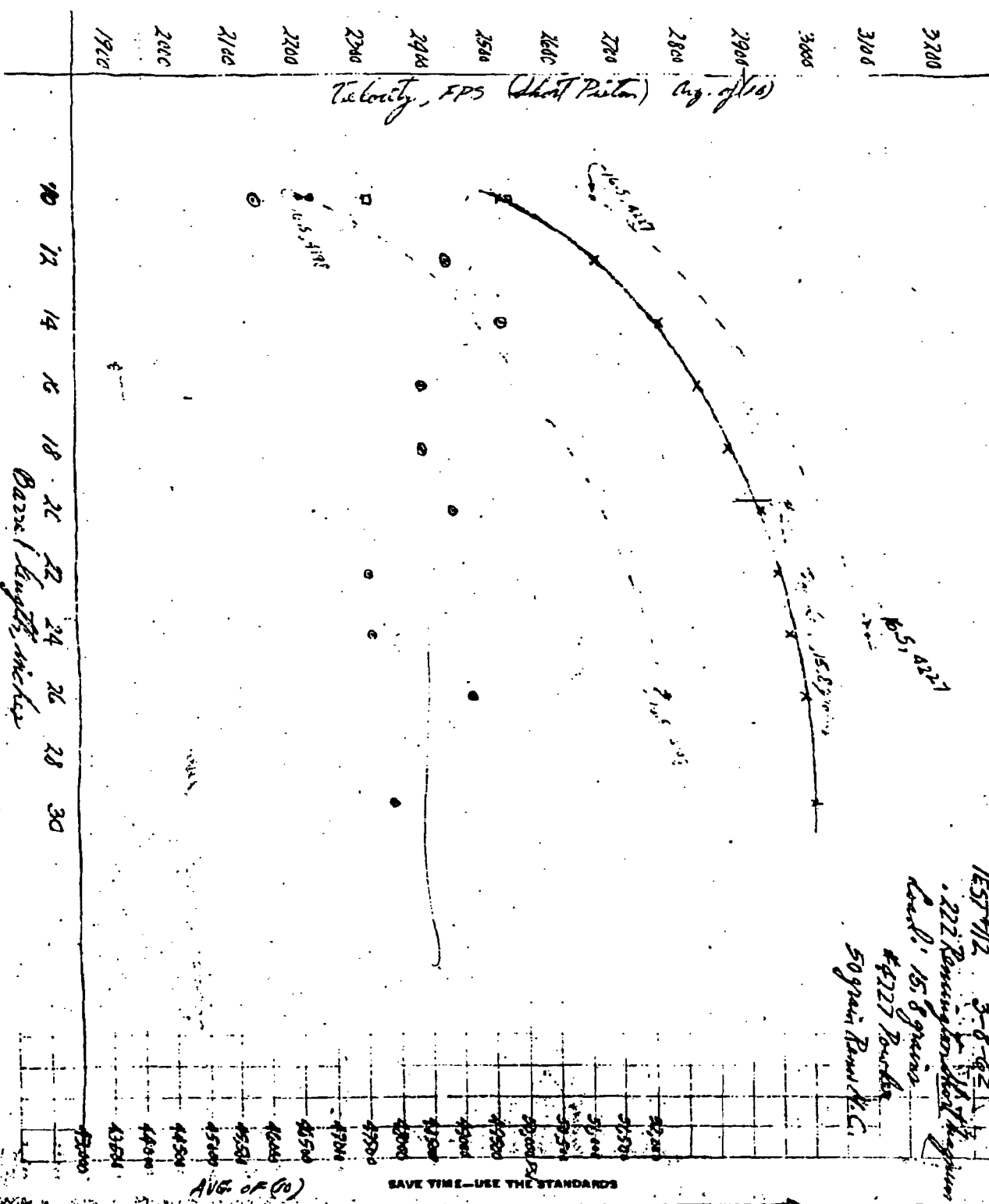
SUBJECT

ANALYSIS

COMPUTER

DATE

10



REV. 1-55

ENGINEERING COMPUTATION SHEET

SHEET NO. _____

TITLE OF PROJECT OR STUDY _____

PROJECT OR STUDY NO. _____

SUBJECT _____

WORK _____

INVENTOR _____

DATE _____

BY _____

