

Additional Cost to Run Both 40x and 40XB Strips.

Open 25	Saw Ends to Length	Change Templates	.10
Open 30	Band Saw to Template	" "	.10
Open 45	drill B.P. + Permit for Holes	Adj machine	.20
Open 55	Inlet Top of Strip	Chge Locators + Formin	3.00
" 65	Route Bolt Clearance	Chge Area 11/700 Machine	2.00
" 86	Profile outside contours	Change form.	1.50
" 95	H/11 Front of Strip	Change Cam	.50
" 96	H/11. Tablets of Strip	Change Cam	1.50
" 98	Inlet Bottom	Complete Change Area	6.00
" 105	Shaper Bottom	Change Cutter	.80
" 171	drill C'low Adj Screw Holes (2)	Change locator	.50
" 173	drill Loading Platform Sec	" " + Adj	.50
Clear + C'cure Muzzle Hole			
" 178	H/11. Cartridge Ejection Port	Change Cutter List	.80
" 188	H/11 Bottom Back of Strip	(Use 700 H/11)	2.00
Total Hrs			19.50
Variation @ 20%			3.90
Total Hrs			23.40
Total Cost @ 2.59/H			\$ 60.61
Ind Bel @ 33			20.00
Total Add'l Labor Cost			\$ 80.61
per run.			

Call \$80

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