

PROCESSING ESTIMATE SHEET AND PILE SHEET
SEQUENCE OF OPERATIONS

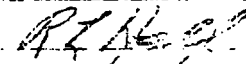
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 Attached are estimated costs and
 return on the capital required for
 adding the 6mm caliber to the M/200
 and M/242 lines.

These economics are based on
 selling the following quantities per
 year:

	<u>6mm</u>	<u>Net Additional Model Sales</u>
M/200	3000	1500
M/242	1500	1000


 12/24/67