

SMA:T 3-25-65

## ILION RESEARCH DIVISION

## MONTHLY REPORT

MARCH 1965

CUSTOM SHOPMODEL 700

An improved design and process has been developed for the trigger housing and should be in effect in April with delivery of the powder metal spacer blocks.

TELESCOPE INVESTIGATION

American Optical prototypes have been obtained for comparison purposes. Quotations are due on the Person designed scopes. External adjustable mounts are being fabricated.

TEST DEVICES

The 12 Ga. pressure-velocity-accuracy device should be complete with delivery to Bridgeport in April, and fabrication for the 22 rim fire device started.

SHOP

Model 40 XB Rifles shipped in March	75
Orders on Hand	125
Model 700 Custom Rifles shipped	34
Orders on Hand	215

Gross sales during January and February were \$34,000 with factory profit of \$5,000.

Notes for GMC: There are 3 new employees in training on the M/700 Custom job and since the orders for the M/40Xs continue to increase, arrangements are being made to employ another man in that area.