

Red - Auto loading Rim Fire
 Black - XC - X R Bolt Action
 GREEN - Indicates 742-760-552-572 Activity

Extra Work Areas

Works Engineering

# 35,000	1	Design electrical and hydraulic for 38 Remington machines
# 347,000		Construct 38 Remington machines
X	2	Prepare areas and install 61 machines
	3	Increased work in Tool Storage
	4	Increased Tool and cutter inspection

Purchasing

# 24,000	1	Added purchase blanks wood-metal-vendor tooling
# 29,100		
# 27,000	2	Purchase 30 to 50 machines
# 755,200		
# 40,000	3	Added tooling and perishable tool procurement
# 331,300		

Production

FHBurns 100% starting April 1965

	1	Process Committee
(X)	2	Layouts
(X)	3	Pilot try out of machines and tooling - including at vendors
(X)	4	Scheduling pilot operations in production
(X)	5	Additional pilot work in Heat Treat
	6	Increased purchase part inspection

Accounting

Increased project control
 Increased A.P.V. etc

Planning

(X)	Schedule to clear machines for pilot operations
(X)	Increase in production orders

ORGANIZATION CHART
WORKS ENGINEERING
 (XR - XG - M/6600 PROJECTS)

WORKS ENGINEER	C. I. MANN
COORDINATOR	C. L. HOLDEN
SPECIAL MACHINE CONST	J. SADLON
PROJECTS - COSTS	J. TOWNSEND
ELECTRICAL DESIGN CHECKING	G. FRIZZ
MECHANICAL OUTSIDE VENDORS	E. FLETCHER
SCHEDULING	
ORDERING	
INSPECTION	
EXPEDITING	
HYDRAULICS	M. DE MAYO
PNEUMATICS	
MECHANICAL (INSIDE PLANT)	M. DE MAYO
MECH. ENG. PRODUCTION WORK	H. MC CLAIN
MECH. ENG.	ENGINEER (NEW?)
HYDRAULICS	
PNEUMATICS	
SCHEDULING	
ORDERING	
EXPEDITING	E. W. BARNEY
PROBLEMS (GENERAL)	
TOOL ROOM	E. W. BARNEY
CUTTER GRIND	C. E. DEYLE
GENERAL STORES - TOOLS	M. C. BENNETT
CRAFTS	A. C. HUMPHREY
ELECTRICAL	E. PRIMER
WELDING	J. KOWALCEK
PUMPING	
CARPENTRY	
MILK WRIGHTING	
PAINTING	
SHOOT METAL	H. W. STALOY
OUTSIDE TRANSPORTATION - TRUCKING	
EXPEDITING	

C. I. MANN 5/15/