

EN 3313 9-49



WORK SIMPLIFICATION
E. I. DU PONT DE NEMOURS & COMPANY
INCORPORATED

FLOW PROCESS CHART

NO. 4
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SUMMARY

	PRESENT		PROPOSED		DIFFERENCE	
	NO.	TIME	NO.	TIME	NO.	TIME
☐ OPERATIONS						
☐ TRANSPORTATIONS						
☐ INSPECTIONS						
☐ DELAYS						
☐ STORAGES						
DISTANCE TRAVELLED		FT.		FT.		FT.

JOB

Assemble Rifle☐ MAN OR ☐ MATERIALCHART BEGINS RECEIVED TO TRIGGERCHART ENDS ASSEMBLED RIFLECHARTED BY C. F. Patton DATE _____

DETAILS OF (PRESENT) METHOD	OPERATION	TRANSPORT	INSPECTION	DELAY	STORAGE	DISTANCE IN FEET	QUANTITY	TIME	ANALYSIS		NOTES	ACTION	
									WHY?	HOW?		CHANGE	REASON
1 <u>Assemble Action from shelf</u>	☒	☐	☐	☐	☐								
2 <u>On crate action</u>	☒	☐	☐	☐	☐								
3 <u>Stock from shelf</u>	☒	☐	☐	☐	☐								
4 <u>Fit Action to Stock</u>	☒	☐	☐	☐	☐								
5 <u>Assemble Boltting assembly to stock</u>	☒	☐	☐	☐	☐								
6 <u>Insert rail + secured to stock</u>	☒	☐	☐	☐	☐								
7 <u>Assemble action to stock</u>	☒	☐	☐	☐	☐								
8 <u>Place on truck in loading room</u>	☒	☐	☐	☐	☐								
9 <u>wait</u>	☒	☐	☐	☐	☐								
10	☒	☐	☐	☐	☐								
11	☒	☐	☐	☐	☐								
12	☒	☐	☐	☐	☐								
13	☒	☐	☐	☐	☐								
14	☒	☐	☐	☐	☐								
15	☒	☐	☐	☐	☐								
16	☒	☐	☐	☐	☐								
17	☒	☐	☐	☐	☐								
18	☒	☐	☐	☐	☐								
19	☒	☐	☐	☐	☐								
20	☒	☐	☐	☐	☐								
21	☒	☐	☐	☐	☐								
22	☒	☐	☐	☐	☐								
23	☒	☐	☐	☐	☐								
24	☒	☐	☐	☐	☐								
25	☒	☐	☐	☐	☐								