

Wagner
OK for

cc:

S. M. *Alvis*

0053
September 21, 1965

H. J. HACKMAN

We would appreciate an estimate on manufacturing the M/700 BDL in a left hand model. We would like the estimate to cover the required machines, tools, fixtures, and die costs. The estimate should cover costs using present equipment and future equipment. An example of this would be the present inletting equipment vs the new proposed Richardson machine.

Attached are marked prints showing the cuts that must be reversed to the opposite side of the rifle assembly or repositioned. The list below covers the parts or assemblies with the required changes and the new parts required.

Receiver - shown on marked print D-20181

1. Reverse ejection port cut
2. " bolt handle clearance cut (2 places)
3. " primary extractor cam cut
4. " bolt stop cut (bottom of receiver)
5. " safety cut (side of receiver)
6. " safety cut (bottom of receiver)
7. " locking lug cam cut (front of receiver)
8. " bolt stop spring clearance cut
9. " gas vent hole
10. " marking (Remington and Model Number)

Bolt Assembly - shown on marked print C-26325

1. Reverse bolt handle (new bolt handle)
2. " cocking cam cut
3. " bolt locking cut
4. " or reposition extractor cut (new extractors)
5. " (maybe) ejector pin hole
6. Reposition ejector hole 90°
7. " gas relief hole

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Stock - shown on marked print 1D-.6390

1. Reverse ejection port cut
2. " bolt handle clearance cut
3. " safety clearance cuts and stock formation
4. " bolt stop and bolt stop release cuts
5. " cheek piece

New Parts - required in reverse

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|----------------------|---------------------------|
| 1. Bolt Handle | D-26330 |
| 2. Extractor | C-15850, B-16454, C-15709 |
| 3. Bolt Stop Spring | B-1544 |
| 4. Bolt Stop Release | |
| 5. Safety | C-15370 |
| 6. Safety Cam | B-15369 |

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Att.