

REMINGTON ARMS COMPANY, INC.

ENGINEERING DEPARTMENT COMPUTATION SHEET

POWDER METAL SEAR TEST
 SUBJECT: MANUAL TRIGGER PULL @ BEGINNING AND END
 OF EACH 1000 CYCLES (M. 5) COMPLETED AAM 9/6/65

SERIES OF	WHLN	STD. - FC	STD. - FC	PMC - FC	PMC - FC	PMI - FC	PMI - FC
1000 DRY	TRIG. PULL	#225	#959	#457	#312	#555	#413
CYCLES	WAS	TRIG. PULL	TRIG. PULL	TRIG. PULL	TRIG. PULL	TRIG. PULL	TRIG. PULL
	MINSHEED	MIN - MAX	MIN - MAX	MIN - MAX	MIN - MAX	MIN - MAX	MIN - MAX
1 ST	BEGINNING	5.00-5.25	5.75-7.50	4.75-5.00	4.25-4.75	6.00-7.25	5.00-5.75
	END	5.50-6.00	5.75-6.75	4.50-5.00	4.25-5.00	6.25-7.75	5.75-6.75
2 ND	BEGINNING	5.50-5.75	5.75-6.00	4.75-5.00	4.00-4.75	4.75-5.75	5.25-5.75
	END	6.00-7.25	5.75-5.50	4.75-5.00	4.25-5.00	6.50-7.00	7.00-8.00
3 RD	BEGINNING	5.25-5.75	5.50-5.50	4.50-4.75	4.50-4.75	6.50-7.75	6.00-6.75
	END	5.00-6.25	6.75-6.50	4.75-5.25	4.25-4.50	6.50-9.25	5.75-8.00
4 TH	BEGINNING	6.00-6.50	6.00-6.75	4.50-5.00	4.00-4.50	7.25-9.25	6.25-8.00
	END	6.00-6.75	6.00-6.75	5.00-5.75	4.25-5.00	7.00-10.00	8.25-9.00
5 TH	BEGINNING	5.75-7.25	5.50-8.25	4.75-4.75	4.00-4.25	6.50-7.50	8.25-10.00
	END	5.75-6.75	5.50-7.75	4.75-5.00	4.25-5.00	5.75-6.50	8.50-10.00
6 TH	BEGINNING	6.50-7.25	6.00-7.00	4.50-5.00	4.00-4.50	5.75-7.25	8.00-8.00
	END	5.50-7.75	5.75-6.00	4.50-5.00	4.00-4.50	NOT RUN	NOT RUN
7 TH	BEGINNING	6.00-6.50	5.00-5.50	4.25-5.00	4.25-4.75	5.25-8.00	8.00-9.00
	END	5.75-6.75	5.25-6.25	4.75-5.25	4.25-4.75	NOT RUN	NOT RUN
8 TH	BEGINNING	6.00-6.50	5.50-6.00	4.75-5.25	4.25-4.75	NOT RUN	NOT RUN
	END	5.75-6.50	6.00-6.50	5.00-5.25	4.75-5.25	NOT RUN	NOT RUN
9 TH	BEGINNING	6.25-6.75	6.00-6.75	5.00-5.00	4.25-5.00	NOT RUN	NOT RUN
	END	5.75-6.50	5.50-6.75	5.00-5.50	4.50-5.25	NOT RUN	NOT RUN
10 TH	BEGINNING	5.75-6.50	5.75-6.25	4.75-5.25	4.50-5.00	NOT RUN	NOT RUN
	END	5.50-6.50	5.75-6.50	5.25-5.75	4.25-5.00	NOT RUN	NOT RUN

POWDER METAL SEAR TEST
MANUAL TRIGGER PWB. OBSERVING AND RECORD
END OF EACH 1000 CYCLES (SM) AAH 9/6/65

DRY CYCLES	END OF CYCLES	END OF CYCLES	END OF CYCLES	END OF CYCLES	END OF CYCLES	END OF CYCLES	END OF CYCLES	END OF CYCLES	END OF CYCLES
39 3/2 SN.	5.00	5.00	6.00	5.25	5.75	5.75	5.75	5.75	5.50
3/2 F.C.	4.75	4.75	5.75	5.25	5.75	5.75	5.75	5.75	5.25
ME SEAR	5.25	5.25	5.75	5.75	5.75	5.75	5.75	5.75	5.50
AVE.	5.00	5.00	6.00	5.25	5.75	5.75	5.75	5.75	5.50
MAX.	5.05	5.10	5.85	5.60	5.55	5.55	5.55	5.55	5.40
MIN.	5.25	5.50	6.00	6.00	5.75	5.75	5.75	5.75	5.50
E.V.	4.75	4.75	5.75	5.25	5.75	5.75	5.75	5.75	5.25
53 7/2 SN.	6.50	5.75	7.00	7.00	7.25	7.25	7.25	7.25	6.75
95 7/2 F.C.	7.25	5.75	6.50	7.50	7.25	7.25	7.25	7.25	6.25
7L SEAR	7.25	6.00	6.25	7.25	7.25	7.25	7.25	7.25	6.50
AVE.	6.00	6.25	6.50	7.00	7.25	7.25	7.25	7.25	6.50
MAX.	6.50	6.00	6.50	7.50	7.25	7.25	7.25	7.25	6.50
MIN.	6.70	5.15	6.55	7.25	7.25	7.25	7.25	7.25	6.50
E.V.	7.25	6.25	7.00	7.50	7.25	7.25	7.25	7.25	6.75
139 45 SN.	5.50	5.75	6.00	5.50	5.75	5.75	5.75	5.75	5.25
45 F.C.	5.50	5.75	6.00	5.75	5.75	5.75	5.75	5.75	5.25
ME SEAR	5.75	5.75	6.25	6.00	6.25	6.25	6.25	6.25	6.00
AVE.	5.50	5.75	6.00	5.75	5.75	5.75	5.75	5.75	5.25
MAX.	5.55	5.75	6.05	5.70	5.75	5.75	5.75	5.75	5.25
MIN.	5.75	5.75	6.25	6.00	6.25	6.25	6.25	6.25	6.00
E.V.	5.50	5.75	6.00	5.70	5.75	5.75	5.75	5.75	5.25

REMINGTON ARMS COMPANY, INC.

ENGINEERING DEPARTMENT

COMPUTATION: E-EE

TITLE OF PROJECT: POWDER METAL - SEAR TEST

SUBJECT: M.700-243 CAL. MANUAL TRIGGER PULL AND INDENTURE

AP - BEGINNING AND END IN 1/1000 STEPS URT 8

15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15/225	15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REMARKS

REMINGTON ARMS COMPANY, INC.

ENGINEERING DEPARTMENT



COMPUTATION SHEET

5-12-70

PROJECT: POWDER METAL SEAR TEST-M700
SUBJECT: MANUAL TRIAXIAL PULL AND INCIDENT AT BARRAGE
AND END OF 20,000 DRY CYCLES SURVIVAL RATE

	15/225 GUN 555 PM FC	153959 GUN 413 PM FC	139457 GUN 955 110 FC	139312 GUN 225 110 FC	139413 GUN 312 PM FC	139555 GUN 482 PM FC	139718 GUN 290 MACH FC	139609 GUN 605 MACH FC
	5.25	5.50	5.75	5.50	4.75	4.75	NOT RUN	NOT RUN
	5.00	5.50	5.75	5.50	4.50	4.75		
	5.75	5.25	6.00	5.75	4.00	4.75		
	5.75	5.50	5.75	5.75	4.00	4.75		
	4.75	5.75	5.75	5.75	4.75	5.00		
INT. TRIG. PULL	5.30	5.50	5.80	5.65	4.30	4.80		
	.018	.0155	.016	.016	.017	.018		
	.017	.015	.017	.016	.017	.0185		
	.0185	.014	.018	.016	.0165	.018		
	.0185	.015	.0175	.015	.0175	.018		
	.017	.015	.016	.016	.017	.0185		
INT. INCIDENT	.0118	.0149	.0169	.0158	.017	.0182		
	6.50	7.00	5.25	5.75	4.25	4.75	NOT RUN	NOT RUN
	6.50	8.00	5.25	6.25	5.00	4.75		
	7.00	8.00	5.25	6.00	4.50	4.75		
	6.50	7.75	5.50	7.25	4.50	5.00		
	6.50	8.00	5.50	6.25	4.50	4.75		
TORM. TRIG. PULL	6.60	7.75	5.35	6.30	4.55	4.80		
	.019	.0135	.0175	.015	.017	.019		
	.0185	.015	.0175	.016	.018	.019		
	.0185	.015	.0175	.015	.0175	.0185		
	.0185	.015	.018	.0145	.018	.019		
	.0185	.015	.0175	.016	.017	.019		

REMINGTON ARMS COMPANY, INC.

ENGINEERING DEPARTMENT COMPUTATION SHEET

SHEET NO

M100 POWDER METAL SEAR TEST -
 SELECT MANUAL TRIAXIAL PULL AND INDENT AT BEGINNING AND
 END OF 3rd 1000 DRY CYCLES QUARTER LIFT

154275	153959	139457	139312	139250	139209	139168	139127	139086	139045	139004	138963	138922	138881	138840	138799	138758	138717	138676	138635	138594	138553	138512	138471	138430	138389	138348	138307	138266	138225	138184	138143	138102	138061	138020	137979	137938	137897	137856	137815	137774	137733	137692	137651	137610	137569	137528	137487	137446	137405	137364	137323	137282	137241	137200	137159	137118	137077	137036	136995	136954	136913	136872	136831	136790	136749	136708	136667	136626	136585	136544	136503	136462	136421	136380	136339	136298	136257	136216	136175	136134	136093	136052	136011	135970	135929	135888	135847	135806	135765	135724	135683	135642	135601	135560	135519	135478	135437	135396	135355	135314	135273	135232	135191	135150	135109	135068	135027	134986	134945	134904	134863	134822	134781	134740	134699	134658	134617	134576	134535	134494	134453	134412	134371	134330	134289	134248	134207	134166	134125	134084	134043	134002	133961	133920	133879	133838	133797	133756	133715	133674	133633	133592	133551	133510	133469	133428	133387	133346	133305	133264	133223	133182	133141	133100	133059	133018	132977	132936	132895	132854	132813	132772	132731	132690	132649	132608	132567	132526	132485	132444	132403	132362	132321	132280	132239	132198	132157	132116	132075	132034	131993	131952	131911	131870	131829	131788	131747	131706	131665	131624	131583	131542	131501	131460	131419	131378	131337	131296	131255	131214	131173	131132	131091	131050	131009	130968	130927	130886	130845	130804	130763	130722	130681	130640	130599	130558	130517	130476	130435	130394	130353	130312	130271	130230	130189	130148	130107	130066	130025	129984	129943	129902	129861	129820	129779	129738	129697	129656	129615	129574	129533	129492	129451	129410	129369	129328	129287	129246	129205	129164	129123	129082	129041	128999	128958	128917	128876	128835	128794	128753	128712	128671	128630	128589	128548	128507	128466	128425	128384	128343	128302	128261	128220	128179	128138	128097	128056	128015	127974	127933	127892	127851	127810	127769	127728	127687	127646	127605	127564	127523	127482	127441	127400	127359	127318	127277	127236	127195	127154	127113	127072	127031	126990	126949	126908	126867	126826	126785	126744	126703	126662	126621	126580	126539	126498	126457	126416	126375	126334	126293	126252	126211	126170	126129	126088	126047	126006	125965	125924	125883	125842	125801	125760	125719	125678	125637	125596	125555	125514	125473	125432	125391	125350	125309	125268	125227	125186	125145	125104	125063	125022	124981	124940	124899	124858	124817	124776	124735	124694	124653	124612	124571	124530	124489	124448	124407	124366	124325	124284	124243	124202	124161	124120	124079	124038	123997	123956	123915	123874	123833	123792	123751	123710	123669	123628	123587	123546	123505	123464	123423	123382	123341	123300	123259	123218	123177	123136	123095	123054	123013	122972	122931	122890	122849	122808	122767	122726	122685	122644	122603	122562	122521	122480	122439	122398	122357	122316	122275	122234	122193	122152	122111	122070	122029	121988	121947	121906	121865	121824	121783	121742	121701	121660	121619	121578	121537	121496	121455	121414	121373	121332	121291	121250	121209	121168	121127	121086	121045	121004	120963	120922	120881	120840	120799	120758	120717	120676	120635	120594	120553	120512	120471	120430	120389	120348	120307	120266	120225	120184	120143	120102	120061	120020	119979	119938	119897	119856	119815	119774	119733	119692	119651	119610	119569	119528	119487	119446	119405	119364	119323	119282	119241	119200	119159	119118	119077	119036	118995	118954	118913	118872	118831	118790	118749	118708	118667	118626	118585	118544	118503	118462	118421	118380	118339	118298	118257	118216	118175	118134	118093	118052	118011	117970	117929	117888	117847	117806	117765	117724	117683	117642	117601	117560	117519	117478	117437	117396	117355	117314	117273	117232	117191	117150	117109	117068	117027	116986	116945	116904	116863	116822	116781	116740	116699	116658	116617	116576	116535	116494	116453	116412	116371	116330	116289	116248	116207	116166	116125	116084	116043	116002	115961	115920	115879	115838	115797	115756	115715	115674	115633	115592	115551	115510	115469	115428	115387	115346	115305	115264	115223	115182	115141	115100	115059	115018	114977	114936	114895	114854	114813	114772	114731	114690	114649	114608	114567	114526	114485	114444	114403	114362	114321	114280	114239	114198	114157	114116	114075	114034	113993	113952	113911	113870	113829	113788	113747	113706	113665	113624	113583	113542	113501	113460	113419	113378	113337	113296	113255	113214	113173	113132	113091	113050	113009	112968	112927	112886	112845	112804	112763	112722	112681	112640	112599	112558	112517	112476	112435	112394	112353	112312	112271	112230	112189	112148	112107	112066	112025	111984	111943	111902	111861	111820	111779	111738	111697	111656	111615	111574	111533	111492	111451	111410	111369	111328	111287	111246	111205	111164	111123	111082	111041	110999	110958	110917	110876	110835	110794	110753	110712	110671	110630	110589	110548	110507	110466	110425	110384	110343	110302	110261	110220	110179	11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TITLE OF PROJ. M700 POWDER METAL SEAR TEST
SUBJECT: MANUAL TRIGGER PULL AND INDENT AT BEGINNING
AND END OF 4-1000 DRY CYCLES - URTZ

[illegible]

ANZ... ENZ CF 5th-1000 2nd 5th 12 ... 4RTZ

R2503991

FEDERATION ARMS COMPANY, INC.

END OF LINE : 22-07-1967

COMPUTATION SHEET

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..... M700 - POWDER METAL SEAR TEST

E-----MANUAL TRIGGER POLL AND INDENT. AT BEGINNING

ALSO END OF 6TH - 1000 DRYCYLES. COUNT: 4 RTZ

154	153	152	151	150	149	148	147	146	145	144	143	142	141	140	139	138	137	136	135	134	133	132	131	130	129	128	127	126	125	124	123	122	121	120	119	118	117	116	115	114	113	112	111	110	109	108	107	106	105	104	103	102	101	100	99	98	97	96	95	94	93	92	91	90	89	88	87	86	85	84	83	82	81	80	79	78	77	76	75	74	73	72	71	70	69	68	67	66	65	64	63	62	61	60	59	58	57	56	55	54	53	52	51	50	49	48	47	46	45	44	43	42	41	40	39	38	37	36	35	34	33	32	31	30	29	28	27	26	25	24	23	22	21	20	19	18	17	16	15	14	13	12	11	10	9	8	7	6	5	4	3	2	1	0																																																																																																																																																														
312	311	310	309	308	307	306	305	304	303	302	301	300	299	298	297	296	295	294	293	292	291	290	289	288	287	286	285	284	283	282	281	280	279	278	277	276	275	274	273	272	271	270	269	268	267	266	265	264	263	262	261	260	259	258	257	256	255	254	253	252	251	250	249	248	247	246	245	244	243	242	241	240	239	238	237	236	235	234	233	232	231	230	229	228	227	226	225	224	223	222	221	220	219	218	217	216	215	214	213	212	211	210	209	208	207	206	205	204	203	202	201	200	199	198	197	196	195	194	193	192	191	190	189	188	187	186	185	184	183	182	181	180	179	178	177	176	175	174	173	172	171	170	169	168	167	166	165	164	163	162	161	160	159	158	157	156	155	154	153	152	151	150	149	148	147	146	145	144	143	142	141	140	139	138	137	136	135	134	133	132	131	130	129	128	127	126	125	124	123	122	121	120	119	118	117	116	115	114	113	112	111	110	109	108	107	106	105	104	103	102	101	100	99	98	97	96	95	94	93	92	91	90	89	88	87	86	85	84	83	82	81	80	79	78	77	76	75	74	73	72	71	70	69	68	67	66	65	64	63	62	61	60	59	58	57	56	55	54	53	52	51	50	49	48	47	46	45	44	43	42	41	40	39	38	37	36	35	34	33	32	31	30	29	28	27	26	25	24	23	22	21	20	19	18	17	16	15	14	13	12	11	10	9	8	7	6	5	4	3	2	1	0
154	153	152	151	150	149	148	147	146	145	144	143	142	141	140	139	138	137	136	135	134	133	132	131	130	129	128	127	126	125	124	123	122	121	120	119	118	117	116	115	114	113	112	111	110	109	108	107	106	105	104	103	102	101	100	99	98	97	96	95	94	93	92	91	90	89	88	87	86	85	84	83	82	81	80	79	78	77	76	75	74	73	72	71	70	69	68	67	66	65	64	63	62	61	60	59	58	57	56	55	54	53	52	51	50	49	48	47	46	45	44	43	42	41	40	39	38	37	36	35	34	33	32	31	30	29	28	27	26	25	24	23	22	21	20	19	18	17	16	15	14	13	12	11	10	9	8	7	6	5	4	3	2	1	0																																																																																																																																																														
154	153	152	151	150	149	148	147	146	145	144	143	142	141	140	139	138	137	136	135	134	133	132	131	130	129	128	127	126	125	124	123	122	121	120	119	118	117	116	115	114	113	112	111	110	109	108	107	106	105	104	103	102	101	100	99	98	97	96	95	94	93	92	91	90	89	88	87	86	85	84	83	82	81	80	79	78	77	76	75	74	73	72	71	70	69	68	67	66	65	64	63	62	61	60	59	58	57	56	55	54	53	52	51	50	49	48	47	46	45	44	43	42	41	40	39	38	37	36	35	34	33	32	31	30	29	28	27	26	25	24	23	22	21	20	19	18	17	16	15	14	13	12	11	10	9	8	7	6	5	4	3	2	1	0																																																																																																																																																														
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----- M 700 POWDER METAL SEAR TEST -----
----- MANUAL TRIGGER PULL AND INDENT AT BEGINNING AND
AND END OF 7TH - 1000 DRY CYCLES ----- URTZ

[illegible]

• 9

Topic: Language Policy

REMINGTON ARMS COMPANY, INC.
ENGINEERING DEPARTMENT

M700 - POWDER METAL SEAR TEST
SUBJECT: MANUAL TRIGGER. Pull AND INDENT AT BEGINNING
AND END OF 9TH - 1000 PRY CYCLES. URT &

154 225	153 959	152 457	151 312	150 413	149 553	148 278	147 601	146 601	145 601
225	959	457	312	413	553	278	601	601	601
PRY	PRY	PRY	PRY	PRY	PRY	PRY	PRY	PRY	PRY
6.50	6.75	5.00	4.50	4.13	5.53	2.78	6.01	6.01	6.01
6.25	6.50	5.00	5.00	4.13	5.53	2.78	6.01	6.01	6.01
6.50	6.25	5.00	4.75	4.13	5.53	2.78	6.01	6.01	6.01
6.75	6.00	5.00	4.25	4.13	5.53	2.78	6.01	6.01	6.01
6.50	6.00	5.00	5.00	4.13	5.53	2.78	6.01	6.01	6.01
6.50	6.30	5.00	4.70	4.13	5.53	2.78	6.01	6.01	6.01
10.20	10.16	10.20	10.18	10.18	10.18	10.18	10.18	10.18	10.18
10.21	10.17	10.19	10.185	10.18	10.18	10.18	10.18	10.18	10.18
10.205	10.15	10.20	10.18	10.18	10.18	10.18	10.18	10.18	10.18
10.20	10.165	10.20	10.18	10.18	10.18	10.18	10.18	10.18	10.18
10.20	10.16	10.185	10.19	10.19	10.19	10.19	10.19	10.19	10.19
10.203	10.161	10.197	10.183	10.183	10.183	10.183	10.183	10.183	10.183
6.00	6.75	5.50	5.25	5.25	5.25	5.25	5.25	5.25	5.25
5.75	6.75	5.25	4.75	4.75	4.75	4.75	4.75	4.75	4.75
6.00	6.00	5.00	4.50	4.50	4.50	4.50	4.50	4.50	4.50
6.00	5.50	5.25	4.50	4.50	4.50	4.50	4.50	4.50	4.50
6.50	6.50	5.00	4.50	4.50	4.50	4.50	4.50	4.50	4.50
6.05	6.30	5.20	4.70	4.70	4.70	4.70	4.70	4.70	4.70
10.20	10.17	10.20	10.18	10.18	10.18	10.18	10.18	10.18	10.18
10.21	10.17	10.21	10.19	10.19	10.19	10.19	10.19	10.19	10.19
10.21	10.16	10.21	10.185	10.185	10.185	10.185	10.185	10.185	10.185
10.20	10.17	10.20	10.19	10.19	10.19	10.19	10.19	10.19	10.19
10.21	10.16	10.21	10.18	10.18	10.18	10.18	10.18	10.18	10.18

REMINGTON ARMS COMPANY, INC.

ENGINEERING DEPARTMENT  COMPUTATION SHEET

2-45-10

TITLE OF DRAWING: M700 - POWDER METAL SEAR TEST
SUBJECT: Manual Trigger Pull AND INDENT AT BEGINNING AND
AND END OF 10-1000 DAT CYCLES: 4 RTZ

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