

PROCESS ENGINEERING ESTIMATE - TRIAL AND PILOT SHEET

• SEQUENCE OF OPERATIONS •

MODEL 761 COMPONENT TRIGGER SIDE PLATE PART NO. _____
DATE 11-29-65 COMPUTER: 377 SHEET 1 OF 1

SHEET 1 OF 1

OPER NO.	OPERATION NAME	MACHINE	DEPT. NO.	HOURS DESIGN	HOURS BUILD
	VENDOR'S TOOL CHANGE ALTER EXISTING TOOLING			\$700 ⁰⁰	
	VENDOR'S R/P/R			\$40 ⁰⁰ /M	
	PURCHASE INSPECT				
	PINNING GAGE	AIRCEL		6	30
✓					
2	DRILL & CHAMF SLEEVES HORIZONTAL HOLE IN RIGHT SIDE (SAME AS EXISTING PROCESS)				
3	RE-ENTRY				
5	WASH & DRY				
10	CARBONITIDE HARDEN				
15	LAPPING SLEEVES				
20	INSPECT FOR DEFECTS				
	TOTAL				

RC 6568 1-18-63