

PROCESS ENGINEERING ESTIMATE - TRIAL AND PILOT SHEET

• SEQUENCE OF OPERATIONS •

MODEL 740 COMPONENT SPRINGER (TRIGGER Housing) PART NO. _____

DATE 12-6-65 COMPUTER 500 SHEET 1 OF 1

SHEET 1 OF 1

OPER NO.	OPERATION NAME	MACHINE	DEPT. NO.	HOURS DESIGN	HOURS BUILD
5	WEIGH & BLEND POWDERS & LUBRICANTS				
10	PRESS	Press Tool		5.00	
15	SINTER				
20	CORN	Grinding Tools		5.00	
25	INSPECT	Grind -		15.00	75.00
30	TRANSFER TO TRUCK				
	TOTAL				

RD 6568 1-18-63

PROCESS ENGINEERING ESTIMATE - TRIAL AND PILOT SHEET

• SEQUENCE OF OPERATIONS •

MODEL 700 COMPONENT SPACER (TRIGGER: HAVEN'S) PART NO. _____
DATE 12-6-65 COMPUTER ST-1 SHEET 1 OF 1

OPER NO.	OPERATION NAME	MACHINE	DEPT. NO.	HOURS DESIGN	HOURS BUILD
	.175 .175 .300 .785				
5	WEIGH & BLEND POWDERS AND LUBRICANTS				
16	PRESS	Pressing Tool		1 hr, 20 min	
19	SINTER				
20	CORN	Cornish Tool		1 hr, 20 min	
25	INSPECT	Gage			
30	SUBMERSE TUMBLE				
	- To Transfer Housing Assembly -				
	TOTAL				

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PROCESS ENGINEERING ESTIMATE - TRIAL AND PILOT SHEET

• SEQUENCE OF OPERATIONS •

MODEL 700 COMPONENT PIVOT (TANK H. AND ARSEN. PIV.) PART NO. _____
DATE 12-6-65 COMPUTER EDN SHEET 1 OF 1

OPER NO.	OPERATION NAME	MACHINE	DEPT. NO.	HOURS DESIGN	HOURS BUILD
PURCHASE STD. RIVET	3/32 DIA X 3/8 L				
4 REQD / ASSEMB					
VENICES PLATE	# 6.25 / M				
FURNACE INSP.	NOV 02				
TOTAL					

RD-656A 1.1E-E3