

PROCESS ENGINEERING ESTIMATE - TRIAL AND PILOT SHEET

• SEQUENCE OF OPERATIONS •

MODEL 700 COMPONENT TRIGGER HOUSING ASSEMBLY PART NO. 26655
 DATE 11-24-65 COMPUTER 211 SHEET 1 OF 1

OPER. NO.	OPERATION NAME	MACHINE	DEPT. NO.	HOURS DESIGN	HOURS BUILD
	DP24: FROM STOCKS				
	(1) SIDE PLATE - RIGHT				
	(1) SIDE PLATE - LEFT ISLES				
	(2) SPACERS				
	(4) RIVETS				
5	ASSEMBLE (2) SIDE PLATES	DRILL SHARP PIERCE		3 70.55	
	2 SIDE PLATE SPACERS	MILLING			
	4 RIVETS & RIVET				
10	SIDE TRIGGER OPENING				
	(SAME AS EXISTING PROCESS)				
15	SAFE SEAR AND SAFETY				
	CAM OPENING				
	(SAME AS EXISTING PROCESS)				
20	DRILL ADJUSTING SCREW				
	HOLES (3)				
25	DRILL SEAR SPRING HOLE				
30	TAP ADJUSTING SCREW				
	HOLES				
35	REVIEW TRIGGER SPRING				
	HOLE				
40	MILLING CAM				
45	INSPECT FOR DEF.				
	TOTAL				

PD-656B 1-18-63

- To Be Filled In