

PROCESS ENGINEERING ESTIMATE - TRIAL AND PILOT SHEET

• SEQUENCE OF OPERATIONS •

MODEL 780 COMPONENT EXP. IN FIBER - ADL PART NO _____
DATE 12-24-65 COMPUTER ADL SHEET 1 OF 1

[illegible]

PROCESS ENGINEERING ESTIMATE - TRIAL AND PILOT SHEET

• SEQUENCE OF OPERATIONS •

DATE	COMPONENT	PART NO	SHEET	OF
OPERATOR NAME	MACHINE	DEPT	HOURS	HOURS
		NO	DESIGN	BUILD
1. INITIAL	2. REPAIR			
3. REPAIR	4. REPAIR			
5. REPAIR	6. REPAIR			
7. REPAIR	8. REPAIR			
9. REPAIR	10. REPAIR			
11. REPAIR	12. REPAIR			
13. REPAIR	14. REPAIR			
15. REPAIR	16. REPAIR			
17. REPAIR	18. REPAIR			
19. REPAIR	20. REPAIR			
21. REPAIR	22. REPAIR			
23. REPAIR	24. REPAIR			
25. REPAIR	26. REPAIR			
27. REPAIR	28. REPAIR			
29. REPAIR	30. REPAIR			
31. REPAIR	32. REPAIR			
33. REPAIR	34. REPAIR			
35. REPAIR	36. REPAIR			
37. REPAIR	38. REPAIR			
39. REPAIR	40. REPAIR			
41. REPAIR	42. REPAIR			
43. REPAIR	44. REPAIR			
45. REPAIR	46. REPAIR			
47. REPAIR	48. REPAIR			
49. REPAIR	50. REPAIR			
51. REPAIR	52. REPAIR			
53. REPAIR	54. REPAIR			
55. REPAIR	56. REPAIR			
57. REPAIR	58. REPAIR			
59. REPAIR	60. REPAIR			
61. REPAIR	62. REPAIR			
63. REPAIR	64. REPAIR			
65. REPAIR	66. REPAIR			
67. REPAIR	68. REPAIR			
69. REPAIR	70. REPAIR			
71. REPAIR	72. REPAIR			
73. REPAIR	74. REPAIR			
75. REPAIR	76. REPAIR			
77. REPAIR	78. REPAIR			
79. REPAIR	80. REPAIR			
81. REPAIR	82. REPAIR			
83. REPAIR	84. REPAIR			
85. REPAIR	86. REPAIR			
87. REPAIR	88. REPAIR			
89. REPAIR	90. REPAIR			
91. REPAIR	92. REPAIR			
93. REPAIR	94. REPAIR			
95. REPAIR	96. REPAIR			
97. REPAIR	98. REPAIR			
99. REPAIR	100. REPAIR			

PROCESS ENGINEERING ESTIMATE - TRIAL AND PILOT SHEET

• SEQUENCE OF OPERATIONS •

MODEL 70 COMPONENT 222747 500 100000 PART NO _____
DATE 11-1-61 COMPUTER 5 SHEET 1 OF 1

NO	OPERATION NAME	MACHINE	DEPT NO	HOURS DESIGN	HOURS BUILD
1	1000 STEEL TUB TUBING				
2	1000 STEEL TUB TUBING				
3	1000 STEEL TUB TUBING				
4	1000 STEEL TUB TUBING				
5	1000 STEEL TUB TUBING				
6	1000 STEEL TUB TUBING				
7	1000 STEEL TUB TUBING				
8	1000 STEEL TUB TUBING				
9	1000 STEEL TUB TUBING				
10	1000 STEEL TUB TUBING				
11	1000 STEEL TUB TUBING				
12	1000 STEEL TUB TUBING				
13	1000 STEEL TUB TUBING				
14	1000 STEEL TUB TUBING				
15	1000 STEEL TUB TUBING				
16	1000 STEEL TUB TUBING				
17	1000 STEEL TUB TUBING				
18	1000 STEEL TUB TUBING				
19	1000 STEEL TUB TUBING				
20	1000 STEEL TUB TUBING				
21	1000 STEEL TUB TUBING				
22	1000 STEEL TUB TUBING				
23	1000 STEEL TUB TUBING				
24	1000 STEEL TUB TUBING				
25	1000 STEEL TUB TUBING				
26	1000 STEEL TUB TUBING				
27	1000 STEEL TUB TUBING				
28	1000 STEEL TUB TUBING				
29	1000 STEEL TUB TUBING				
30	1000 STEEL TUB TUBING				
31	1000 STEEL TUB TUBING				
32	1000 STEEL TUB TUBING				
33	1000 STEEL TUB TUBING				
34	1000 STEEL TUB TUBING				
35	1000 STEEL TUB TUBING				
36	1000 STEEL TUB TUBING				
37	1000 STEEL TUB TUBING				
38	1000 STEEL TUB TUBING				
39	1000 STEEL TUB TUBING				
40	1000 STEEL TUB TUBING				
41	1000 STEEL TUB TUBING				
42	1000 STEEL TUB TUBING				
43	1000 STEEL TUB TUBING				
44	1000 STEEL TUB TUBING				
45	1000 STEEL TUB TUBING				
46	1000 STEEL TUB TUBING				
47	1000 STEEL TUB TUBING				
48	1000 STEEL TUB TUBING				
49	1000 STEEL TUB TUBING				
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57	1000 STEEL TUB TUBING				
58	1000 STEEL TUB TUBING				
59	1000 STEEL TUB TUBING				
60	1000 STEEL TUB TUBING				
61	1000 STEEL TUB TUBING				
62	1000 STEEL TUB TUBING				
63	1000 STEEL TUB TUBING				
64	1000 STEEL TUB TUBING				
65	1000 STEEL TUB TUBING				
66	1000 STEEL TUB TUBING				
67	1000 STEEL TUB TUBING				
68	1000 STEEL TUB TUBING				
69	1000 STEEL TUB TUBING				
70	1000 STEEL TUB TUBING				
71	1000 STEEL TUB TUBING				
72	1000 STEEL TUB TUBING				
73	1000 STEEL TUB TUBING				
74	1000 STEEL TUB TUBING				
75	1000 STEEL TUB TUBING				
76	1000 STEEL TUB TUBING				
77	1000 STEEL TUB TUBING				
78	1000 STEEL TUB TUBING				

PROCESS ENGINEERING ESTIMATE - TRIAL AND PILOT SHEET

MODEL 700 COMPONENT 700-200-720 PART NO 700-200-720
DATE 12-1-65 COMPUTER 720 SHEET 1 OF 1

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PROCESS ENGINEERING ESTIMATE - TRIAL AND PILOT SHEET

MODEL 76C COMPONENT MOBILE TUN SCREEN PART NO. _____
DATE 12-27-65 COMPUTER RTD SHEET 1 OF 1

OPER NO	OPERATION NAME	MACHINE	DEPT. NO.	HOURS DESIGN	HOURS BUILD
	PURCHASE STD #4-6E ROUND HD TAPERED				
	VENDOR'S P/LR			6.00/M	
	PURCHASE INSPECT STD GAGE				
	NITEL BLACK				
	- TO DISPATCH AREA -				
	TOTAL				

20.65 62 1.14 62