

ESTIMATE

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Title Model 700 Bolt Assy - Equipment to REMINGTON  
 Date 4/13/67  
 Estimated by P. B. Cooper & V. G. McKewen

1	DEVELOPMENT			
	Investigation			
	Design			
	Model making			
	Design testing			
	Models for test			
	Development - Powder Metal			
	Development - Molds			
	Engrg-Folders, C of O, Stds.			
2	PRODUCT ENGINEERING			
	Process eng. & trial run			
	Pilot lot testing			
3	TOOLING			
	Design			
	Fixtures & Gages			
	Molds			
	Perishable tools			
	Tool revisions			
	Vendors tooling			
4	SPECIAL MACHINES			
	Construction			
	Design			
	Tooling			
	Perishable tooling			
	Operations			
5	REMINGTON MACHINES			
	Construction			24,000
	Design and Development			14,000
	Tooling			2,000
	Perishable tooling			
	Operations			2,000
6	STANDARD MACHINES & EQUIP			
7	PRODUCTION AIDS			
	Construction			
	Operations			
8	PILOT OPERATIONS			
	Machine alterations			
	Pilot lot mfg.			
	Machine rearrangement			
	Comp. obsolescence			
	Provision for advancing wages & material costs			
	-- R&D			
	-- Plant			
				in est cost
	GRAND TOTAL			42,000