

PROCESS ENGINEERING ESTIMATE - TRIAL AND PILOT SHEET

• SEQUENCE OF OPERATIONS •

MODEL 700 COMPONENT BOLT ASSEMBLY PART NO. _____
DATE 4-13-67 COMPUTER P.B. CROOP SHEET 1 OF 1

OFFER NO.	OPERATION NAME	MACHINE	DEPT. NO.	# DESIGN	# BUILD
	(MOD 700 IMPROVEMENT PROGRAM)				
A	"DAMASCENE" BOLT BODY SURFACE APPROX - 5" LONG APPROX - 60 SPOTS -	SPECIAL-MACH DEV. CUTTING TOOL ETC. TRYOUT & INSTALL-		* 10,000. # 4,000.	* 25,000. 3,000.
	LOAD & UNLOAD . 5 SEC. MACH CYCLE - . 50 SEC. TOTAL - . 55 SEC.	65.5 / HR @ 100 % 52.4 / HR @ 80 %			
	(USE - 1 MIN CYCLE) - INCL. LOAD & UNLOAD -			14,000.	28,000.
					→ 42,000.
	TOTAL				

RD-655d

1-14-63