

ESTIMATE		Copies to:
Title: Model 700	Revised per Oct 6/22/67	1. H. J. [Signature]
Date: Oct 12 1967	Estimate for model 700	2. J. G. Carlson
Estimated by: [Signature]	Add Damascus Finish to Bolt Assembly	3. R. Carr
		DAMASCENE Finish on Bolt Assembly
1. DEVELOPMENT		
Investigation		
Design		
Model making		
Design testing		
Models for test		
Development - Powder Metal		
Development - Molds		
Engrg-Folders; C of O, Stds.		
2. PRODUCT ENGINEERING		
Process eng. & trial run		
Pilot lot testing		
3. TOOLING		
Design		
Fixtures & Gages		
Molds		
Perishable tools		
Tool revisions		
Vendors tooling		
4. SPECIAL MACHINES		
Construction		27000
Design		7000
Tooling		2000
Perishable tooling		
Operations		9000
5. REMINGTON MACHINES		
Construction		
Design		
Tooling		
Perishable tooling		
Operations		
6. STANDARD MACHINES & EQUIP		7000
7. PRODUCTION AIDS		
Construction		
Operations		
8. PILOT OPERATIONS		
Machine alterations		
Pilot lot mfg		
Machine rearrangement		
Comp. obsolescence		
Provision for advancing		
wages & material costs		
R&D		
Plant		5000
GRAND TOTAL		57000
Capital	37200	
Operations	19800	