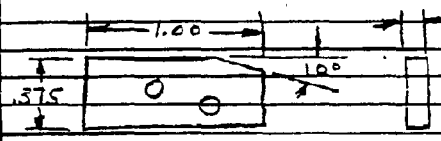
PROCESS ENGINEERING ESTIMATE - TRIAL AND PILOT SHEET

• SEQUENCE OF OPERATIONS •

MODEL 700 COMPONENT SPACER, FRONT PART NO. 14630

DATE 11-18-67 COMPUTER DM SHEET 1 OF 1

OPER NO.	OPERATION NAME	MACHINE	DEPT. NO.	HOURS DESIGN	HOURS BUILD
					
		PLAIN IRON POWDER 7.1 MIN DENSITY			
5	WEIGH & BLEND POWDER & LUBRICANTS				
10	PRESS	PRESSING TOOLS		$1100.00	
15	SINTER				
20	COIN	COINING TOOLS		$1100.00	
25	INSPECT	PINNING GAGE	INSP	20	100
		PLUG GAGE	AUX	—	—
		MICS	STG	—	—
		COMP. SCREEN		6	
30	SUBMERGE TUMBLE				
	TOTAL				

RD-6568 1-18-63