

PROCESS ENGINEERING ESTIMATE - TRIAL AND PILOT SHEET

• SEQUENCE OF OPERATIONS •

MODEL 700 COMPONENT TRIGGER SIDE PLATE PART NO. C-30780
 DATE 11-19-67 COMPUTER AM SHEET 1 OF 1

OPER NO.	OPERATION NAME	MACHINE	DEPT. NO.	HOURS DESIGN	HOURS BUILD
	PURCHASE FROM STAMPING VENDOR				
	ALTER & BUILD VENDOR TOOLING			\$1500.00	
	VENDOR'S P. PR.			\$42.50/H	
	PURCHASE INSPECT FINISHING GR.			20	125
2	C/SINK SAFETY DETENT HOLE IN FLIGHT SIDE ONLY PART # 30780 ONLY	HOLDEN'S BLOCK		15	60
3	DEBUR				
5	WASH & DEY				
10	CARBONITRIDE HARDEN				
15	LINDBERG DRAW				
20	INSPECT FOR HARDNESS & STRAIGHTNESS				
	TO TRIGGER HOUSING - HARDEN				
	TOTAL				

RD-6568

1-18-63