

M/700

PART: RECEIVER

See Below
PART No. M/700-660-40X-KP100

MATERIAL PROCUREMENT-RAW MATERIAL

Detailed Description

PIECES REQUIRED PER ASSEMBLY: 1

MATERIAL:

AISI-4137 Modified
Alloy Steel (S-.06/.10)

SIZE:

1-29/64 Dia. $\pm$.014 x 12'3"
long. 10% random shorts
acceptable down to 5'5"
lengths in multiples of
9" plus 2" per bar.

CONDITION:

Hot Rolled, ~~Annealed~~ Mechanically
Descaled, Oiled and Machine
Straightened

WEIGHT PER 100:

Long Receivers - 451 #/100
Short Receivers - 416 #/100
~~600~~ 660 - 360 #/100

LOADING - CAR AND TRUCK SHIPMENTS:

Maximum weight of lifts,
10,000#. Lifts must be separated
by suitable blocks for overhead
crane unloading.

USES OF PART:

M/700 - 26575, 26576, 16367, 15310,
26577
M/600 - 15406, 15787,
M/40X - 15310
M/KP-100 - 15476
M/660 - 29885, 29886

IDENTIFICATION OF MATERIAL:

Routing Ticket to be marked Mat.
Spec. No. 4137 Mod.

REMARKS:

* The following should be noted on
purchase orders for above material.
"The annealed micro structure should
show a minimum of 75% pearlite and
have a hardness of ~~210-230~~ Brinell."*Course gain 180/190*

AUG 18 1966

COMPILED BY: E. D. Carr
DATE: 12-1-66 *76420*APPROVAL & DATE: *12/1/66*265036
REMINGTON ARMS COMPANY, INC., ILION, N. Y.

R. H. SULLIVAN, INC. 265725