March 6, 1969

Dr. R.J. Delaney, M.D. Delaney Clinic Professional Association 1115 East Fifth Avenue Mitchell, South Dakota 57301

Dear Sirt

Mr. Leek asked me to look into your Model 600 trigger problem and to take whatever action was necessary to give you a good trigger pull.

Disassembly of your fire control revealed a breakdown of the trigger and sear cam mating surfaces which was the basic reason for your poor trigger action. We have rebuilt your fire control replacing the trigger, the sear cam, the safety cam and the trigger connector. After rebuilding, the fire control was installed on a rifle and adjusted to what we believe is a good trigger action. Since the installation on your rifle may not result in the trigger pull you prefer, further adjustment may be necessary. Note the adjustment is sealed.

I am including the replaced parts for your inspection and also a couple of pins just in case.

Good luck with your rifle.

Very truly yours,

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C.W. Stephan Research Engineer

CWS:w