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REMINGTON ARMS COMPANY, INC.  
INTER-DEPARTMENTAL CORRESPONDENCE



May 27, 1969

TO: M.H. WALKER  
FROM: F.E. MORGAN

DEVELOPMENT PROGRAM FOR REMINGTON SMALLBORE MATCH RIFLES

As agreed upon in telephone conversation May 23, 1969, between M.H. Walker, F.E. Morgan and T.J. Sharpe, the following will be the first step in the development program. The success Remington achieves in this step should provide the information on which to proceed with the remainder of the program.

Ilion Research will build twelve rifles with carefully selected barrels mated to a lot of .22 Rifle Match ammunition of sufficient size to complete the program. The barreled actions, as well as the completed rifles, must perform with superior accuracy. Four of each of the following types of rifles will be provided.

1. "Smallbore Free Rifle", with thumbhole stocks, adjustable hooked butt plates and palm rests. These will be made with heavy barrels and single stage triggers adjustable to approximately 2 ounces. At least two set triggers will also be provided. All stock and accessory adjusting screws should have Allen heads and use a wrench of the same size. Triggers should be adjustable from outside without removal from rifle.

2. "Prone Rifle", stock similar to M540X except for higher and straighter comb. Rifles will have adjustable rubber butt plates, heavy barrels and standard triggers adjustable within the approximate range of 1 - 3¼ pounds.

3. "Standard Position Rifle", stock similar to M540X, standard weight target barrel and single stage trigger adjustable to approximately 2 ounces. See Enclosure 1 for dimensional limitations. Maximum weight allowable is 11 pounds.

EXHIBIT 6

All of the above rifles will have the receiver bridge grooved for the Anschutz International Micrometer Rear Sight and the Anschutz No. 6720 International Sight Set will be furnished with each rifle. The rifles will be completed as near to August 1, 1969, as possible.

Upon completion, Marketing and Research will take the rifles to the USAMTU, Fort Benning, Georgia for exhaustive tests, with the objective of proving Remington's combinations and interesting the top flight shooters in using the combination in the 1969 U.S. International Shooting Championships, to be followed immediately by the Little World Championships, both at Phoenix, Arizona in September and October. The latter is a dress rehearsal for the 1970 World Championships and will have several foreign teams participating. To have U.S. shooters, with the ability to win in the U.S. Team Tryouts as well as the 1970 World Championships, use Remington rifles and ammunition is the ultimate objective of this step of the program. The detailed evaluation of the results obtained during this period will provide Remington with the information on which to complete the development of the future match rifle line for International and United States competitions. U.S. competitive programs are trending towards those used in International and Olympic matches as pertains to equipment.

TJS/ml